### Sullivan Palatek

## **OIL ANALYSIS REPORT**

Area AC-3 Machine Id QUINCY QU1105040003 - GATEWAY BUILDING SYSTEM Component

Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



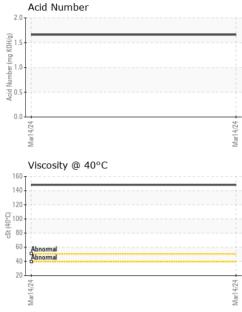
NORMAL

| SAMPLE INFORM    | <b>MATION</b> | method      | limit/base | current     | history1 | history2 |
|------------------|---------------|-------------|------------|-------------|----------|----------|
| Sample Number    |               | Client Info |            | UCS06124357 |          |          |
| Sample Date      |               | Client Info |            | 14 Mar 2024 |          |          |
| Machine Age      | hrs           | Client Info |            | 0           |          |          |
| Oil Age          | hrs           | Client Info |            | 0           |          |          |
| Oil Changed      |               | Client Info |            | Changed     |          |          |
| Sample Status    |               |             |            | NORMAL      |          |          |
| CONTAMINATIO     | N             | method      | limit/base | current     | history1 | history2 |
| Water            |               | WC Method   | >0.1       | NEG         |          |          |
| WEAR METALS      |               | method      | limit/base | current     | history1 | history2 |
| Iron             | ppm           | ASTM D5185m | >50        | 1           |          |          |
| Chromium         | ppm           | ASTM D5185m | >10        | 0           |          |          |
| Nickel           | ppm           | ASTM D5185m |            | 0           |          |          |
| Titanium         | ppm           | ASTM D5185m |            | 0           |          |          |
| Silver           | ppm           | ASTM D5185m |            | 0           |          |          |
| Aluminum         | ppm           | ASTM D5185m | >25        | 0           |          |          |
| Lead             | ppm           | ASTM D5185m | >25        | 0           |          |          |
| Copper           | ppm           | ASTM D5185m | >50        | <1          |          |          |
| Tin              | ppm           | ASTM D5185m | >15        | 0           |          |          |
| Vanadium         | ppm           | ASTM D5185m |            | 0           |          |          |
| Cadmium          | ppm           | ASTM D5185m |            | 0           |          |          |
| ADDITIVES        |               | method      | limit/base | current     | history1 | history2 |
| Boron            | ppm           | ASTM D5185m |            | 0           |          |          |
| Barium           | ppm           | ASTM D5185m |            | 0           |          |          |
| Molybdenum       | ppm           | ASTM D5185m |            | 0           |          |          |
| Manganese        | ppm           | ASTM D5185m |            | 0           |          |          |
| Magnesium        | ppm           | ASTM D5185m |            | 0           |          |          |
| Calcium          | ppm           | ASTM D5185m |            | 98          |          |          |
| Phosphorus       | ppm           | ASTM D5185m |            | 1727        |          |          |
| Zinc             | ppm           | ASTM D5185m |            | 1913        |          |          |
| Sulfur           | ppm           | ASTM D5185m |            | 5113        |          |          |
| CONTAMINANTS     | ;             | method      | limit/base | current     | history1 | history2 |
| Silicon          | ppm           | ASTM D5185m | >25        | 2           |          |          |
| Sodium           | ppm           | ASTM D5185m |            | 0           |          |          |
| Potassium        | ppm           | ASTM D5185m | >20        | 0           |          |          |
| FLUID DEGRADA    | TION          | method      | limit/base | current     | history1 | history2 |
| Acid Number (AN) | mg KOH/g      | ASTM D8045  |            | 1.66        |          |          |



# **OIL ANALYSIS REPORT**

VISUAL



|   | White Metal   |                            | *Visual                      | NONE  | NONE             |          |   |
|---|---|----------------------------|------------------------------|---|------------------|----------|---|
|   | Yellow Metal  |                            | *Visual                      | NONE  | NONE             |          |   |
|   | Precipitate   |                            | *Visual                      | NONE  | NONE             |          |   |
|   | Silt  | scalar                     | *Visual                      | NONE  | NONE             |          |   |
|   | Debris  | scalar                     | *Visual                      | NONE  | LIGHT            |          |   |
|   | Sand/Dirt   | scalar                     | *Visual                      | NONE  | NONE             |          |   |
| Mar14/24  | Appearance  | scalar                     | *Visual                      | NORML   | NORML            |          |   |
| Mart  | Odor  | scalar                     | *Visual                      | NORML   | NORML            |          |   |
|   | Emulsified Water  | scalar                     | *Visual                      | >0.1  | NEG              |          |   |
|   | Free Water  | scalar                     | *Visual                      |   | NEG              |          |   |
|   | FLUID PROPERT   |                            |                              | limit/base  |                  | biotorut | history   |
|   |   |                            | method<br>ASTM D445          | limit/base  | current          | history1 | history2  |
|   | Visc @ 40°C   |                            |                              | 1· · · · ·  | 148              |          |   |
|   | SAMPLE IMAGES   | 5                          | method                       | limit/base  | current          | history1 | history2  |
| Mar14/24  | Color   |                            |                              |   |                  | no image | no image  |
|   | Bottom  |                            |                              |   |                  | no image | no image  |
|   | GRAPHS  |                            |                              |   |                  |          |   |
|   | Ferrous Alloys  |                            |                              |   |                  |          |   |
|   | Non-ferrous Metals  | s                          |                              | Mar14,24  |                  |          |   |
|   | e tin<br>2<br>0<br>Viscosity @ 40°C   |                            |                              | Marl 4/24   | Acid Number      |          |   |
|   | 150<br>(3-0F) |                            |                              | 4/24<br>Acid Number (mg K0H(g)<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1 | 0<br>5<br>5<br>0 |          |   |
|   | Mar14/24  |                            |                              | Mar14/24  | Mar14/24         |          |   |
| Laboratory<br>Sample No.<br>Lab Number<br>Unique Number<br>Test Package | : 10938508<br>: IND 2   | Receiv<br>Tested<br>Diagno | ed : 20<br>: 21<br>osed : 23 | ) Mar 2024<br>  Mar 2024<br>Mar 2024 - Doi  | n Baldridge      | WES      | EMCO-MAXA<br>ST FARGO, N<br>US 5807<br>ontact: DALE |
| liscuss this sample report,<br>penotes test methods that                | , contact Customer Servi  |                            |                              |   |                  |          | nco-maxair.co<br>(701)281-036                       |