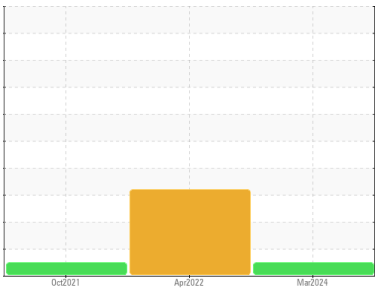
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
CALENDER
Machine Id
[CALENDER] CAL_006 4-ROLL CALENDER GB
Component
Gearbox
Fluid
MOBIL MOBILGEAR 600 XP 220 (350 LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0849627**	WC0641714	WC0579019
Sample Date		Client Info		**18 Mar 2024**	01 Apr 2022	08 Oct 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	SEVERE	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**15**	---	---
Iron	ppm	ASTM D5185m	>200	**4**	3	3
Chromium	ppm	ASTM D5185m	>15	**0**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	<1
Aluminum	ppm	ASTM D5185m	>25	**0**	0	5
Lead	ppm	ASTM D5185m	>100	**0**	<1	0
Copper	ppm	ASTM D5185m	>200	**0**	<1	<1
Tin	ppm	ASTM D5185m	>25	**0**	<1	<1
Antimony	ppm	ASTM D5185m	>5	**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

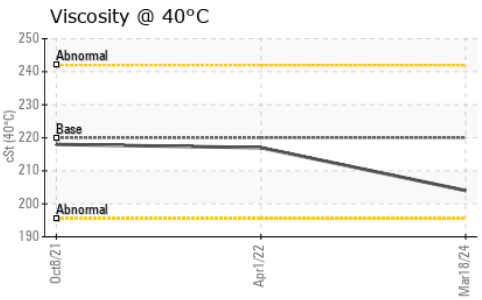
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**12**	14	14
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	0	<1
Calcium	ppm	ASTM D5185m		**6**	5	2
Phosphorus	ppm	ASTM D5185m		**325**	311	305
Zinc	ppm	ASTM D5185m		**23**	5	0
Sulfur	ppm	ASTM D5185m		**18796**	15064	14772

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**6**	8	6
Sodium	ppm	ASTM D5185m		**<1**	<1	2
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.2	**NEG**	NEG	NEG

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**---**	▲ 175236	---
Particles >6µm		ASTM D7647	>5000	**---**	▲ 44419	---
Particles >14µm		ASTM D7647	>640	**---**	● 805	---
Particles >21µm		ASTM D7647	>160	**---**	77	---
Particles >38µm		ASTM D7647	>40	**---**	0	---
Particles >71µm		ASTM D7647	>10	**---**	0	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**---**	▲ 25/23/17	---

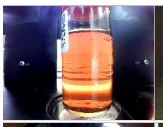
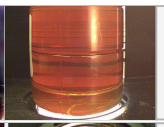
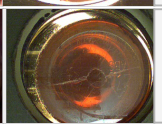
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.72**	0.69	0.704

OIL ANALYSIS REPORT

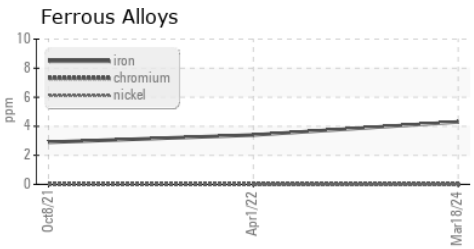


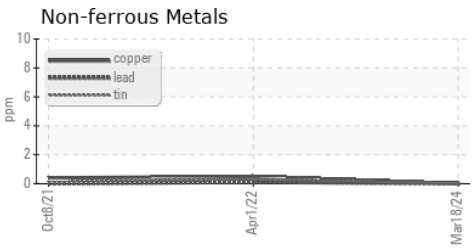
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

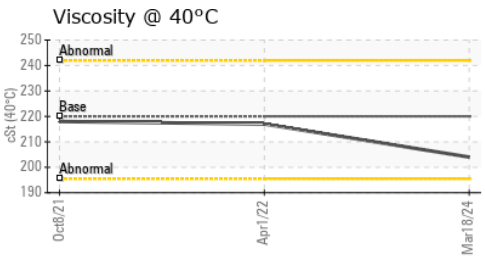
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**204**	217	218

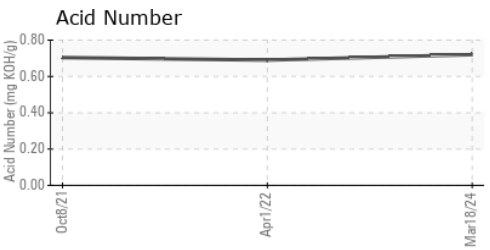
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0849627
Lab Number : 06124358
Unique Number : 10938509
Test Package : PLANT

Received : 20 Mar 2024
Tested : 25 Mar 2024
Diagnosed : 25 Mar 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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