

# **COOLANT REPORT**

COLORADO/443/TR - LOADER

# 

Sample Rating Trend



NORMAL

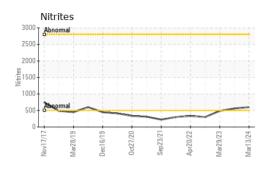
# Machine Id 46.85L [COLORADO^443^TR - LOADER] Component Coolant Fluid

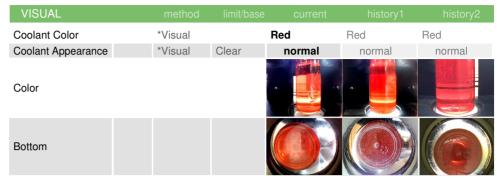
### **EXTENDED LIFE COOLANT (--- GAL)**

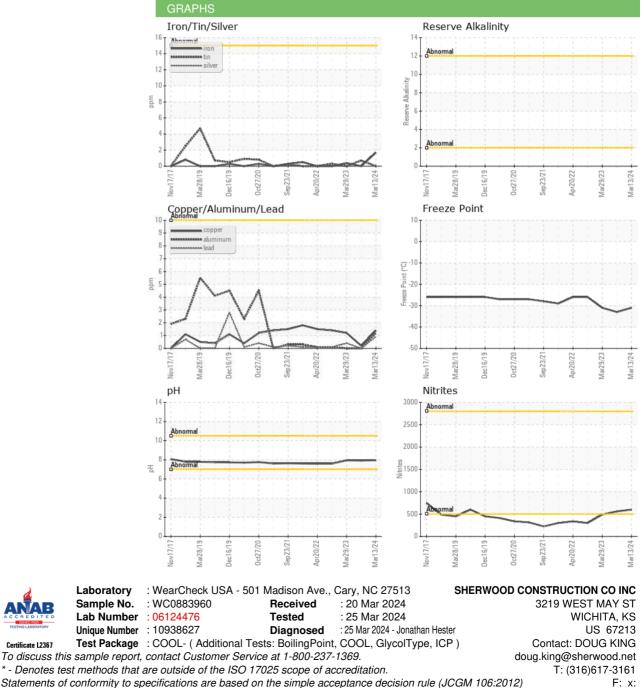
DIAGNOSIS	SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0883960	WC0859669	WC0766247
The fluid is suitable for further service.	Sample Date		Client Info		13 Mar 2024	26 Oct 2023	29 Mar 2023
Corrosion	Machine Age	hrs	Client Info		9991	9776	9131
All metal levels are normal indicating no corrosion in the cooling system.	Oil Age	hrs	Client Info		9991	9776	9131
	Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Contaminants	Sample Status				NORMAL	NORMAL	NORMAL
There is no indication of any contamination in the coolant.	PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Coolant Condition	Glycol Type		FT-IR				
The carboxylate level of this fluid is acceptable. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.	Specific Gravity		*ASTM D1298		1.065	1.066	1.065
	рН	Scale 0-14	ASTM D1287		7.96	7.92	7.95
	Nitrites	ppm	AP-053:2009		600	560	488
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		48.5	49.0	48.4
	Freezing Point	°F	ASTM D3321		-31	-33	-31
	Total Dissolved Solids				373.0	342.0	350.0
	Carboxylate				pass	fail	pass
	CORROSION INH	IBITORS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130		14	5	33
	Phosphorus	ppm	ASTM D6130		139	39	42
	Boron	ppm	ASTM D6130		0	0	8
	Molybdenum	ppm	ASTM D6130		602	553	1112
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	2	0	<1
	Aluminum	ppm	ASTM D6130	>10	1	0	0
	Copper	ppm	ASTM D6130	>10	1	<1	1
	Lead	ppm	ASTM D6130	>10	<1	0	<1
	Tin	ppm	ASTM D6130	>10	0	<1	0
	Zinc	ppm	ASTM D6130		0	0	0
	200	ppin			-		
	CONTAMINANTS		method	limit/base	current	history1	history2
	-			limit/base		history1 0	history2 23
	CONTAMINANTS	ppm	method	limit/base limit/base	current 24		
	CONTAMINANTS	ppm	method ASTM D6130		current 24	0	23
	CONTAMINANTS Chlorine CARRIER SALTS	ppm	method ASTM D6130 method		current 24 current	0 history1	23 history2
	CONTAMINANTS Chlorine CARRIER SALTS Sodium	ppm ppm ppm	method ASTM D6130 method ASTM D6130		current 24 current 3508	0 history1 3583	23 history2 5787
	CONTAMINANTS Chlorine CARRIER SALTS Sodium Potassium	ppm ppm ppm	method ASTM D6130 method ASTM D6130 ASTM D6130	limit/base	current 24 current 3508 614	0 history1 3583 479	23 history2 5787 398



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