



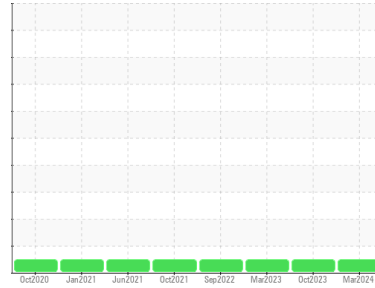
COOLANT REPORT

Sample Rating Trend

NORMAL



Area
COLORADO/443/EG - EXCAVATOR
 Machine Id
20.144L [COLORADO^443^EG - EXCAVATOR]
 Component
Coolant
 Fluid
CAT EXTENDED LIFE COOLANT (ELC) (7 GAL)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0883963	WC0859678	WC0766186
Sample Date	Client Info		13 Mar 2024	25 Oct 2023	02 Mar 2023
Machine Age	hrs	Client Info	4015	3719	3129
Oil Age	hrs	Client Info	4015	3719	3129
Oil Changed	Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status			NORMAL	NORMAL	NORMAL

PHYSICAL TEST RESULTS

	method	limit/base	current	history1	history2
Glycol Type	FT-IR		---	---	---
Specific Gravity	*ASTM D1298		1.069	1.081	1.069
pH	Scale 0-14	ASTM D1287	7.60	7.44	7.76
Nitrites	ppm	AP-053:2009	524	524	488
Reserve Alkalinity	Scale 0-20	*ASTM D1121	---	---	---
Percentage Glycol	%	ASTM D3321	51.5	61.2	51.1
Freezing Point	°F	ASTM D3321	-38	-59	-38
Total Dissolved Solids			359.5	363.0	273.5
Carboxylate			fail	fail	pass

CORROSION INHIBITORS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D6130	0	12	11	31
Phosphorus	ppm	ASTM D6130	0	6	3	0
Boron	ppm	ASTM D6130	0	0	0	0
Molybdenum	ppm	ASTM D6130	950	504	564	1131

CORROSION

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D6130	>15	2	0	0
Aluminum	ppm	ASTM D6130	>10	2	0	<1
Copper	ppm	ASTM D6130	>10	2	1	3
Lead	ppm	ASTM D6130	>10	1	<1	<1
Tin	ppm	ASTM D6130	>10	0	<1	<1
Zinc	ppm	ASTM D6130		0	<1	1

CONTAMINANTS

	method	limit/base	current	history1	history2	
Chlorine	ppm	ASTM D6130		28	15	31

CARRIER SALTS

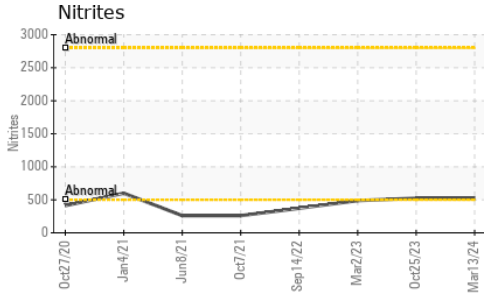
	method	limit/base	current	history1	history2	
Sodium	ppm	ASTM D6130		3600	3932	6674
Potassium	ppm	ASTM D6130		55	121	134

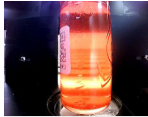



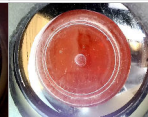
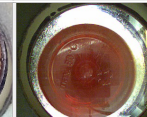
SCALE POTENTIAL

	method	limit/base	current	history1	history2	
Calcium	ppm	ASTM D6130		2	2	3
Magnesium	ppm	ASTM D6130		1	1	2

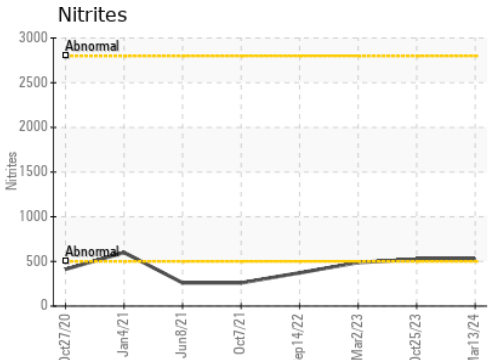
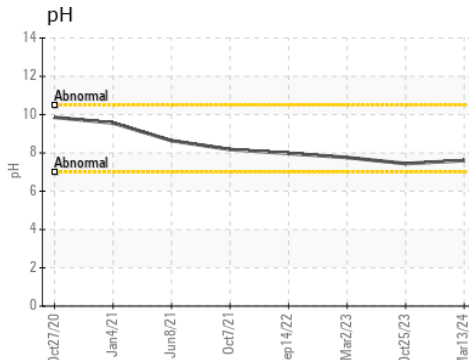
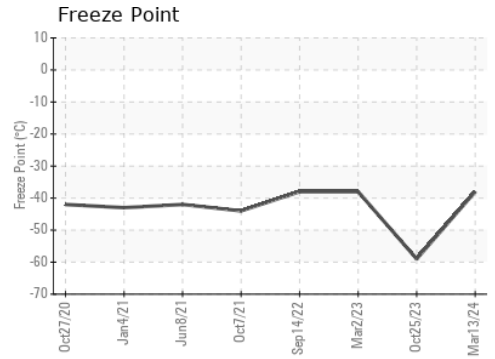
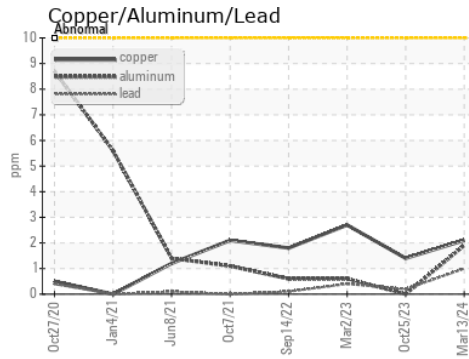
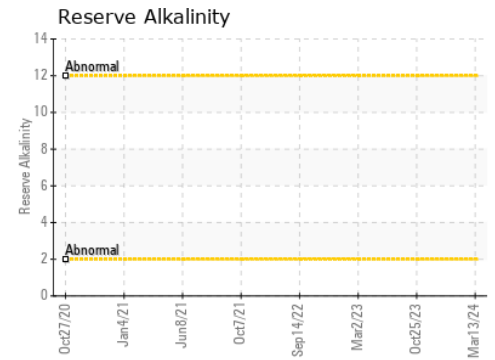
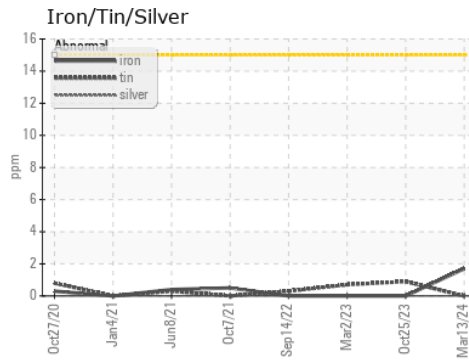


COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Red
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0883963
Lab Number : 06124479
Unique Number : 10938630
Test Package : COOL- (Additional Tests: BoilingPoint, COOL, GlycolType, ICP)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)