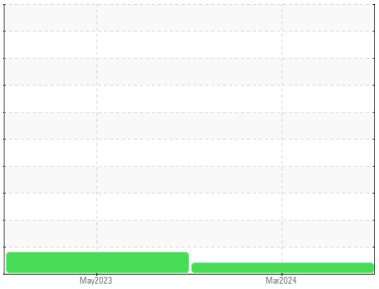
OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS

Area
VIAM/BLDG 3/Injection Mold
Machine Id
[VIAM^BLDG 3^Injection Mold] INJ MOLD 13
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

High concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KFS0005122**	KFS0002386	---
Sample Date		Client Info		**18 Mar 2024**	16 May 2023	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**ABNORMAL**	ATTENTION	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	0	---
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	---
Nickel	ppm	ASTM D5185m	>20	**0**	0	---
Titanium	ppm	ASTM D5185m		**0**	<1	---
Silver	ppm	ASTM D5185m		**0**	0	---
Aluminum	ppm	ASTM D5185m	>20	**0**	<1	---
Lead	ppm	ASTM D5185m	>20	**0**	0	---
Copper	ppm	ASTM D5185m	>20	**1**	<1	---
Tin	ppm	ASTM D5185m	>20	**0**	0	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

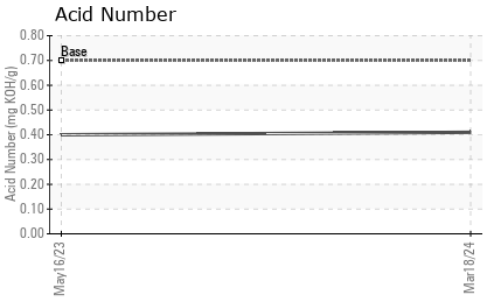
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	---
Barium	ppm	ASTM D5185m	0	**0**	0	---
Molybdenum	ppm	ASTM D5185m	0	**<1**	<1	---
Manganese	ppm	ASTM D5185m	0	**<1**	<1	---
Magnesium	ppm	ASTM D5185m	0	**0**	0	---
Calcium	ppm	ASTM D5185m	50	**47**	46	---
Phosphorus	ppm	ASTM D5185m	330	**328**	339	---
Zinc	ppm	ASTM D5185m	430	**440**	400	---
Sulfur	ppm	ASTM D5185m	760	**926**	946	---

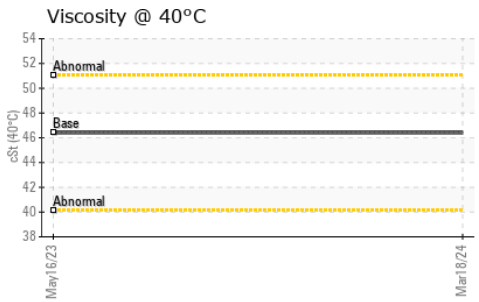
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	1	---
Sodium	ppm	ASTM D5185m		**<1**	<1	---
Potassium	ppm	ASTM D5185m	>20	**0**	0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	**---**	1011	---
Particles >6µm		ASTM D7647	>320	**---**	336	---
Particles >14µm		ASTM D7647	>80	**---**	35	---
Particles >21µm		ASTM D7647	>20	**---**	10	---
Particles >38µm		ASTM D7647	>4	**---**	1	---
Particles >71µm		ASTM D7647	>3	**---**	1	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	**---**	17/16/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.70	**0.41**	0.40	---

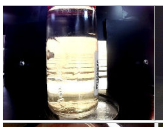
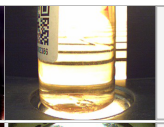
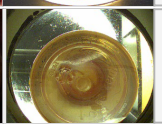
OIL ANALYSIS REPORT



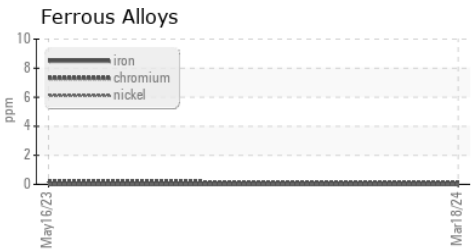


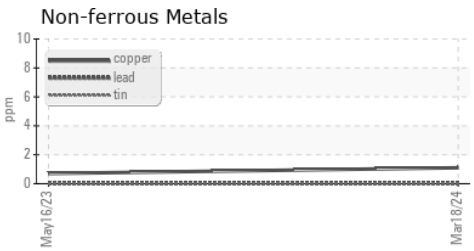
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	▲ **HEAVY**	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

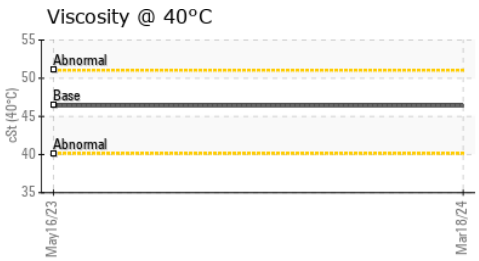
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	**46.4**	46.4	---

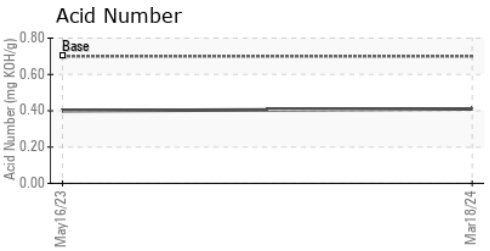
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0005122
Lab Number : 06124844
Unique Number : 10938995
Test Package : IND 2

Received : 21 Mar 2024
Tested : 24 Mar 2024
Diagnosed : 24 Mar 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

VIAM/VICAM Manufacturing - Tennessee
87 Parktower Road
Manchester, TN
US 37355
Contact: Eric Thompson
ethompson@viammfg.com
T: (931)461-2300
F: