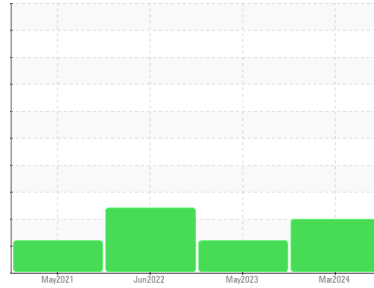




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
VICAM
Machine Id
[VICAM] A-LINE TOW TRAVERSE FEEDER
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 32 (5 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KFS0005128	KFS0002211	KFS0000314
Sample Date	Client Info	18 Mar 2024	16 May 2023	28 Jun 2022
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>20	<1	<1	<1
Chromium	ppm	ASTM D5185m	>20	<1	0	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	<1	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	1	0	1
Tin	ppm	ASTM D5185m	>20	<1	0	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	0	1	0
Calcium	ppm	ASTM D5185m	50	40	2	50
Phosphorus	ppm	ASTM D5185m	330	294	101	252
Zinc	ppm	ASTM D5185m	430	362	26	317
Sulfur	ppm	ASTM D5185m	760	1202	3271	1139

CONTAMINANTS

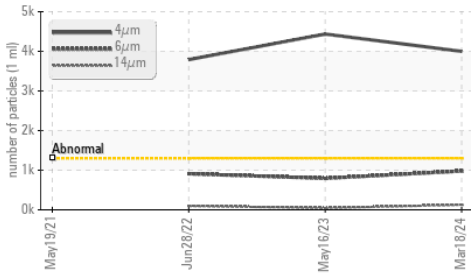
method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>15	0	0	0
Sodium	ppm	ASTM D5185m		<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	1	0

FLUID CLEANLINESS

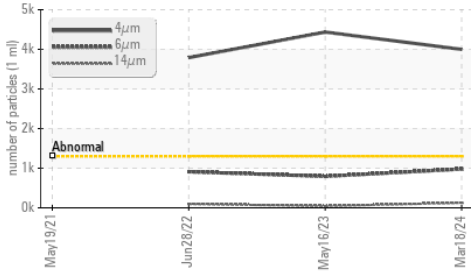
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>1300	▲ 3999	▲ 4436	▲ 3791
Particles >6µm	ASTM D7647	>320	▲ 979	▲ 794	▲ 910
Particles >14µm	ASTM D7647	>80	▲ 127	44	▲ 98
Particles >21µm	ASTM D7647	>20	▲ 42	13	▲ 24
Particles >38µm	ASTM D7647	>4	4	2	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>17/15/13	▲ 19/17/14	▲ 19/17/13	▲ 19/17/14

OIL ANALYSIS REPORT

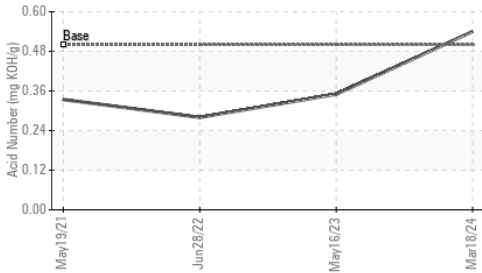
▲ Particle Trend



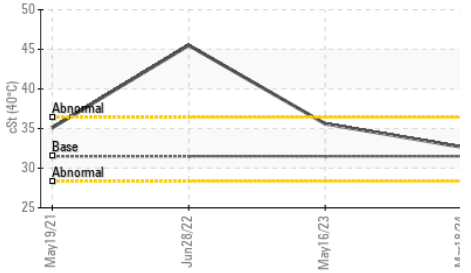
▲ Particle Trend



Acid Number



Viscosity @ 40°C



FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.50	0.54	0.35	0.28

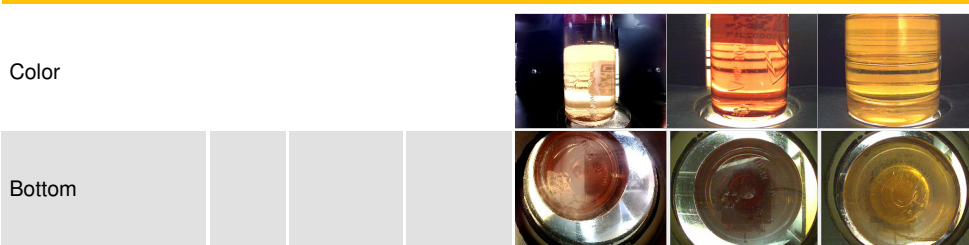
VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES

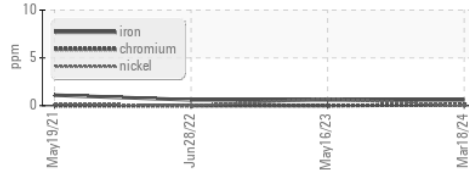
	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 31.5	32.67	35.6	45.5

SAMPLE IMAGES

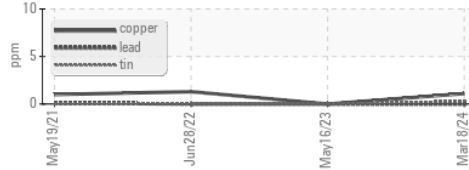


GRAPHS

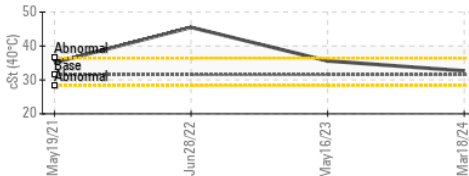
Ferrous Alloys



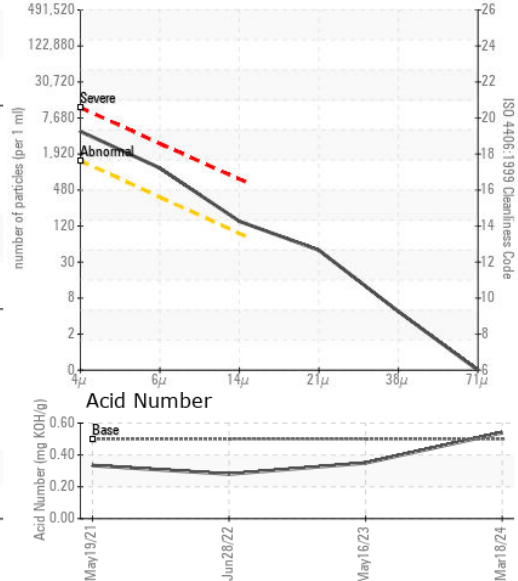
Non-ferrous Metals



Viscosity @ 40°C



▲ Particle Count



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0005128
Lab Number : 06124852
Unique Number : 10939003
Test Package : IND 2

Received : 21 Mar 2024
Tested : 27 Mar 2024
Diagnosed : 27 Mar 2024 - Jonathan Hester

VIAM/VICAM Manufacturing - Tennessee
 87 Parktower Road
 Manchester, TN
 US 37355
 Contact: Eric Thompson
 ethompson@viammfg.com
 T: (931)461-2300
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)