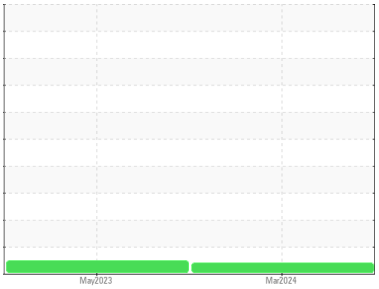
OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS

Area
VIAM/BLDG 3/Injection Mold
Machine Id
[VIAM^BLDG 3^Injection Mold] INJ MOLD 560B
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KFS0005116**	KFS0002392	---
Sample Date		Client Info		**18 Mar 2024**	16 May 2023	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**ABNORMAL**	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	0	---
Chromium	ppm	ASTM D5185m	>20	**<1**	0	---
Nickel	ppm	ASTM D5185m	>20	**0**	<1	---
Titanium	ppm	ASTM D5185m		**0**	0	---
Silver	ppm	ASTM D5185m		**0**	0	---
Aluminum	ppm	ASTM D5185m	>20	**0**	<1	---
Lead	ppm	ASTM D5185m	>20	**0**	0	---
Copper	ppm	ASTM D5185m	>20	**1**	0	---
Tin	ppm	ASTM D5185m	>20	**<1**	<1	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	---
Barium	ppm	ASTM D5185m	0	**0**	0	---
Molybdenum	ppm	ASTM D5185m	0	**<1**	0	---
Manganese	ppm	ASTM D5185m	0	**<1**	<1	---
Magnesium	ppm	ASTM D5185m	0	**0**	2	---
Calcium	ppm	ASTM D5185m	50	**48**	50	---
Phosphorus	ppm	ASTM D5185m	330	**329**	337	---
Zinc	ppm	ASTM D5185m	430	**435**	451	---
Sulfur	ppm	ASTM D5185m	760	**1072**	1162	---

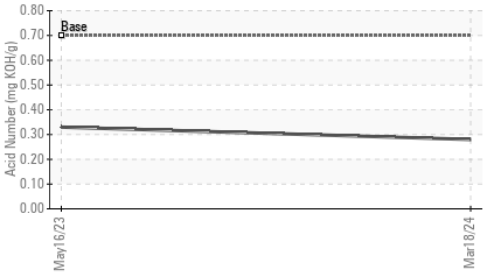
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**1**	<1	---
Sodium	ppm	ASTM D5185m		**<1**	<1	---
Potassium	ppm	ASTM D5185m	>20	**0**	<1	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	**---**	625	---
Particles >6µm		ASTM D7647	>320	**---**	166	---
Particles >14µm		ASTM D7647	>80	**---**	16	---
Particles >21µm		ASTM D7647	>20	**---**	5	---
Particles >38µm		ASTM D7647	>4	**---**	1	---
Particles >71µm		ASTM D7647	>3	**---**	0	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	**---**	16/15/11	---

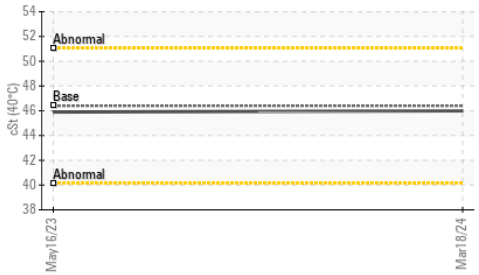
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.70	**0.28**	0.33	---

OIL ANALYSIS REPORT

Acid Number

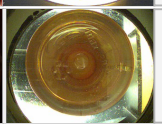


Viscosity @ 40°C



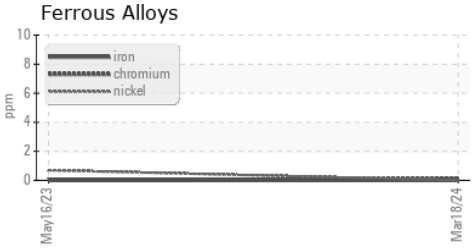
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	**46.0**	45.9	---

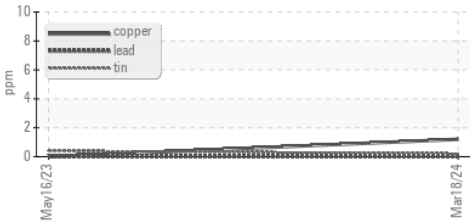
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

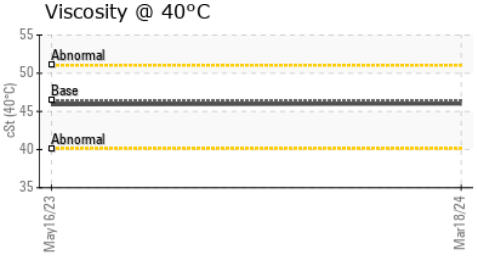
Ferrous Alloys



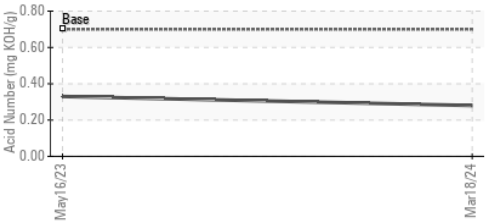
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0005116
Lab Number : 06124862
Unique Number : 10939013
Test Package : IND 2

Received : 21 Mar 2024
Tested : 24 Mar 2024
Diagnosed : 24 Mar 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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