

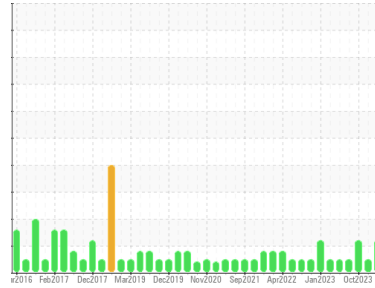


OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area
MP-105 [10023984227]
 Machine Id
B52525 - PUMP VACUUM BUSCH RA0630 HAM LINE 1 (TOP) (S/N U093504072)
 Component
Top Pump
 Fluid
PETRO CANADA PURITY FG SYNTHETIC 100 (--- GAL)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0894943	WC0880531	WC0856015
Sample Date	Client Info			08 Mar 2024	29 Dec 2023	28 Oct 2023
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>.1	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	12	12	3
Chromium	ppm	ASTM D5185m	>5	<1	<1	<1
Nickel	ppm	ASTM D5185m	>5	0	<1	0
Titanium	ppm	ASTM D5185m	>3	0	<1	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	<1	2	<1
Lead	ppm	ASTM D5185m	>12	0	<1	0
Copper	ppm	ASTM D5185m	>30	1	<1	<1
Tin	ppm	ASTM D5185m	>9	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0

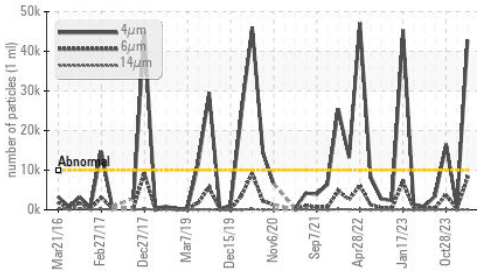
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	7	0
Molybdenum	ppm	ASTM D5185m		<1	<1	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		0	<1	<1
Calcium	ppm	ASTM D5185m		0	1	0
Phosphorus	ppm	ASTM D5185m		574	629	322
Zinc	ppm	ASTM D5185m		5	2	0
Sulfur	ppm	ASTM D5185m		1651	1638	956

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	3	3	3
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	0	<1	1

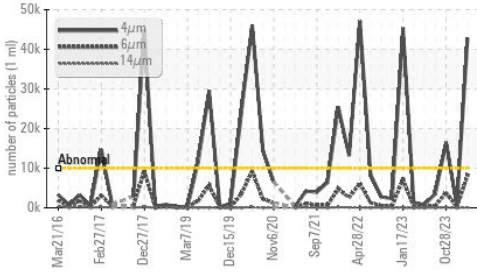
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ 42753	583	● 16487
Particles >6µm		ASTM D7647	>2500	▲ 8170	196	● 3798
Particles >14µm		ASTM D7647	>320	97	17	65
Particles >21µm		ASTM D7647	>80	6	4	10
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ 23/20/14	16/15/11	● 21/19/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	0.241	0.16	0.06

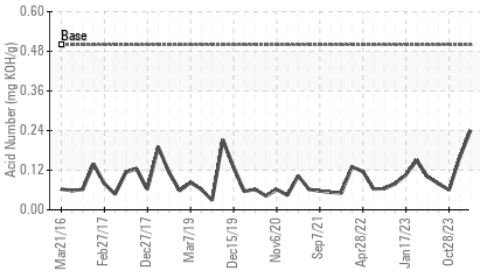
▲ Particle Trend



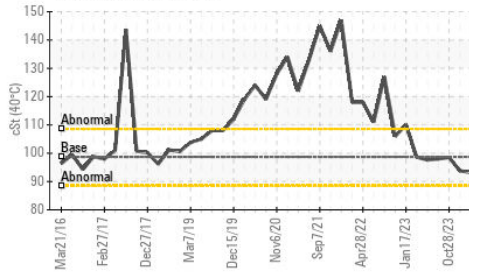
▲ Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

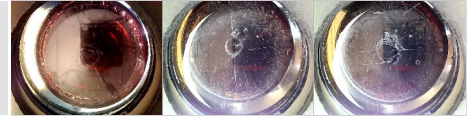
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	98.7	93.2	93.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

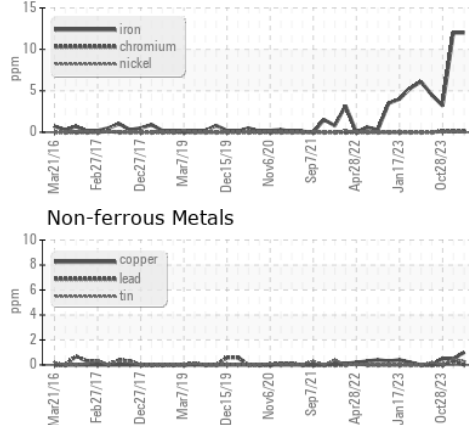


Bottom

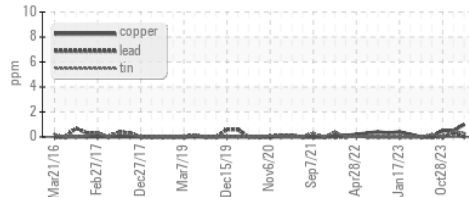


GRAPHS

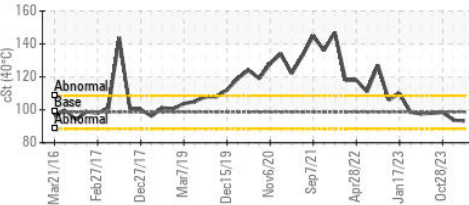
Ferrous Alloys



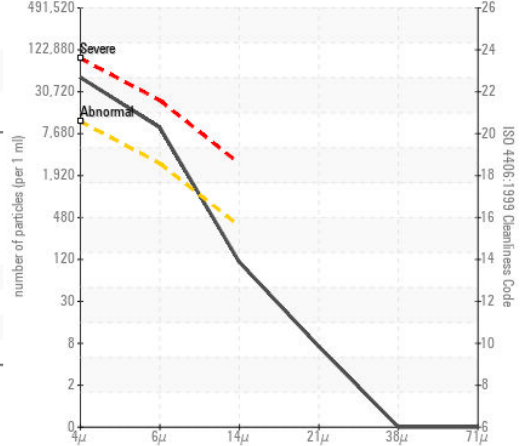
Non-ferrous Metals



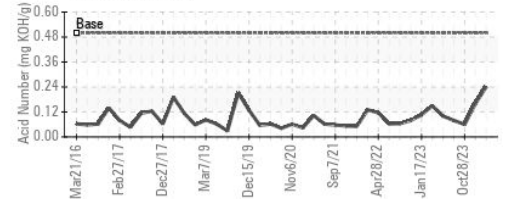
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0894943
Lab Number : 06124874
Unique Number : 10939025
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)