KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend

WATER

Machine Id
KAESER 3545899 (S/N 1173)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. High concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC99647**	---	---
Sample Date		Client Info		**19 Mar 2024**	---	---
Machine Age	hrs	Client Info		**40835**	---	---
Oil Age	hrs	Client Info		**700**	---	---
Oil Changed		Client Info		**Not Changd**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**2**	---	---
Chromium	ppm	ASTM D5185m	>10	**<1**	---	---
Nickel	ppm	ASTM D5185m	>3	**0**	---	---
Titanium	ppm	ASTM D5185m	>3	**0**	---	---
Silver	ppm	ASTM D5185m	>2	**0**	---	---
Aluminum	ppm	ASTM D5185m	>10	**0**	---	---
Lead	ppm	ASTM D5185m	>10	**0**	---	---
Copper	ppm	ASTM D5185m	>50	**4**	---	---
Tin	ppm	ASTM D5185m	>10	**<1**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	---	---
Barium	ppm	ASTM D5185m	90	**28**	---	---
Molybdenum	ppm	ASTM D5185m		**<1**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m	90	**67**	---	---
Calcium	ppm	ASTM D5185m	2	**4**	---	---
Phosphorus	ppm	ASTM D5185m		**1**	---	---
Zinc	ppm	ASTM D5185m		**43**	---	---

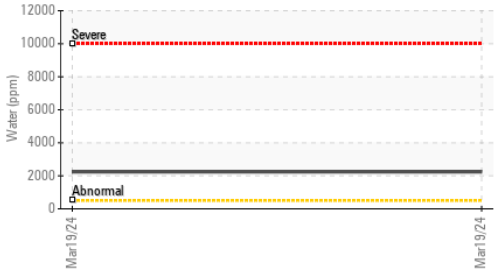
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	---	---
Sodium	ppm	ASTM D5185m		**15**	---	---
Potassium	ppm	ASTM D5185m	>20	**<1**	---	---
Water	%	ASTM D6304	>0.05	▲ **0.224**	---	---
ppm Water	ppm	ASTM D6304	>500	▲ **2240**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.39**	---	---

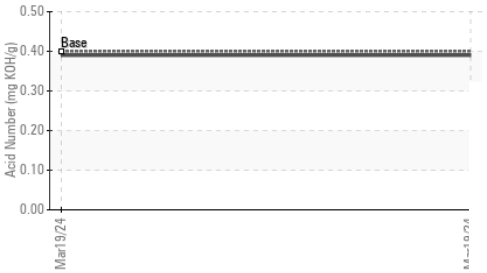
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	▲ **HEAVY**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

OIL ANALYSIS REPORT

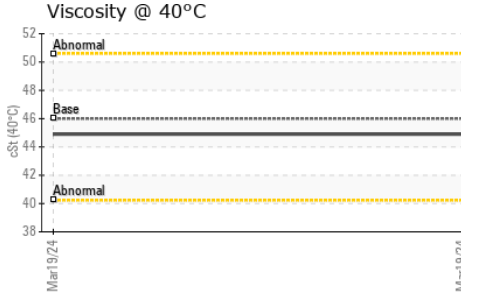
Water (KF)



Acid Number



Viscosity @ 40°C

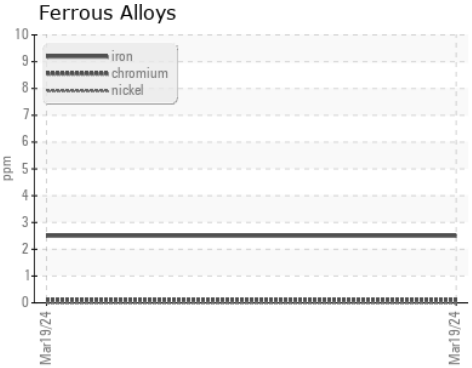


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.9**	---	---

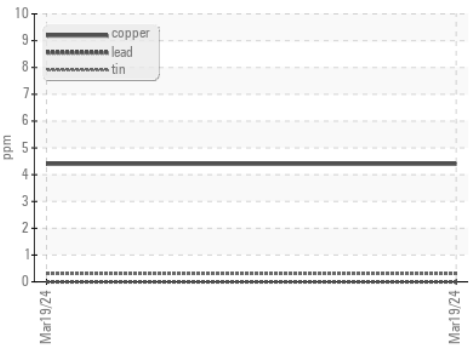
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

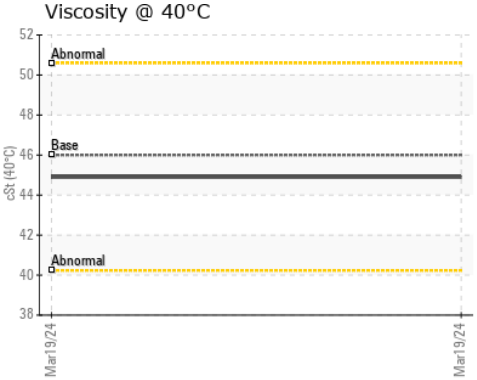
Ferrous Alloys



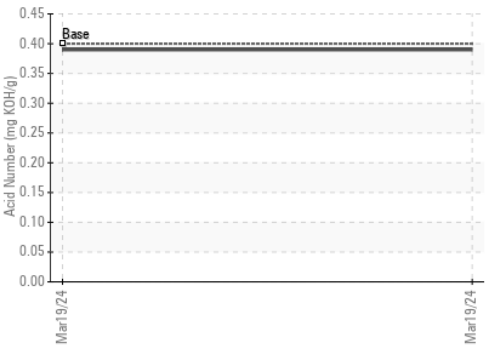
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC99647
Lab Number : 06124947
Unique Number : 10939098
Test Package : IND 2

Received : 21 Mar 2024
Tested : 26 Mar 2024
Diagnosed : 26 Mar 2024 - Jonathan Hester

MILLWOOD
321 STANDING SPRINGS CT 4
SIMPSONVILLE, SC
US 29680
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: