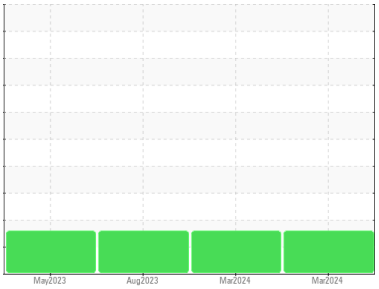
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
PALASYN 45 [1331]
Machine Id
SULLIVAN PALATEK 20AE000889 - P66 BAYTOWN
Component
Compressor

DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. Excessive free water present.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**UCH06124989**	UCS06124986	UCS05940261
Sample Date		Client Info		**13 Mar 2024**	13 Mar 2024	15 Aug 2023
Machine Age	hrs	Client Info		**9691**	9691	7834
Oil Age	hrs	Client Info		**0**	0	4193
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ATTENTION**	ATTENTION	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**1**	9	8
Chromium	ppm	ASTM D5185m	>10	**<1**	<1	0
Nickel	ppm	ASTM D5185m		**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**3**	3	<1
Lead	ppm	ASTM D5185m	>25	**0**	<1	0
Copper	ppm	ASTM D5185m	>50	**2**	2	2
Tin	ppm	ASTM D5185m	>15	**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**<1**	<1	<1
Cadmium	ppm	ASTM D5185m		**0**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	**0**	0	0
Barium	ppm	ASTM D5185m	0.0	**1**	2	0
Molybdenum	ppm	ASTM D5185m	0	**0**	<1	0
Manganese	ppm	ASTM D5185m	0	**0**	0	<1
Magnesium	ppm	ASTM D5185m	0.0	**<1**	<1	3
Calcium	ppm	ASTM D5185m	0.0	**4**	4	0
Phosphorus	ppm	ASTM D5185m	966	**433**	438	481
Zinc	ppm	ASTM D5185m	0	**9**	8	<1
Sulfur	ppm	ASTM D5185m	1309	**1013**	1012	1147

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**1**	4	2
Sodium	ppm	ASTM D5185m		**0**	0	<1
Potassium	ppm	ASTM D5185m	>20	**1**	1	1
Water	%	ASTM D6304	>0.1	**0.088**	0.097	0.062
ppm Water	ppm	ASTM D6304	>1000	**880**	970	620

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	**0.182**	0.12	0.11

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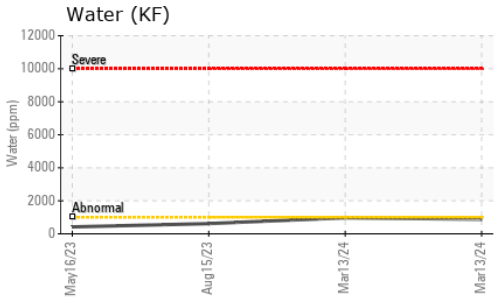
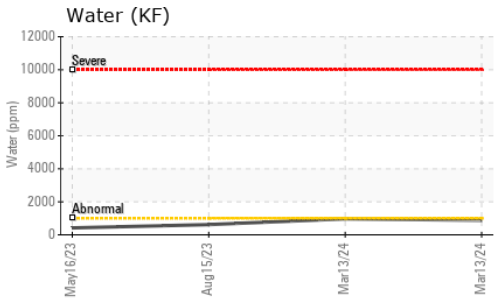
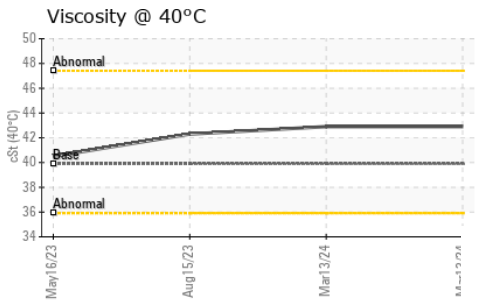




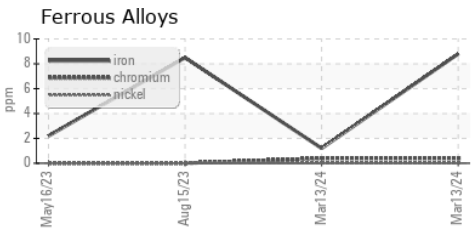


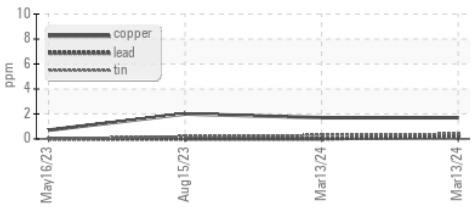
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	MODER	NONE
Debris	scalar	*Visual	NONE	**MODER**	MODER	MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**0.2%**	0.2%	0.2%
Free Water	scalar	*Visual		**5.0**	>10%	>10%

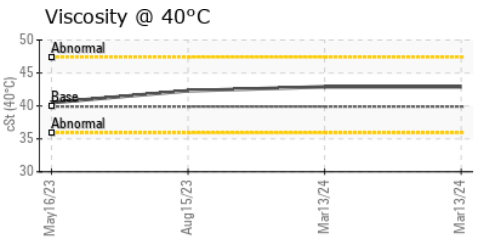
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	39.9	**42.9**	42.9	42.3

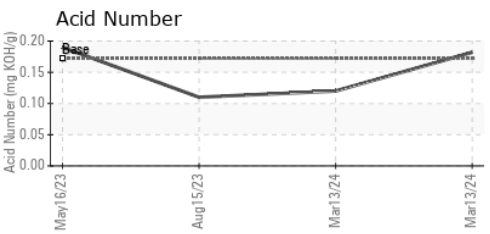
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06124989
Lab Number : 06124989
Unique Number : 10939140
Test Package : IND 2 (Additional Tests: KF)

Received : 21 Mar 2024
Tested : 25 Mar 2024
Diagnosed : 25 Mar 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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