

## **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

#### Area ACAS 115 [8279] Machine Id INGERSOLL RAND PX7502U06228 Component

Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Mar2024		
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06125013		
Sample Date		Client Info		08 Mar 2024		
Machine Age	hrs	Client Info		31363		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.8	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	3		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	3		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	0		
Barium	ppm	ASTM D5185m	525	282		
Molybdenum	ppm	ASTM D5185m	10	<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	5	4		
Calcium	ppm	ASTM D5185m	10	12		
Phosphorus	ppm	ASTM D5185m	250	42		
Zinc	ppm	ASTM D5185m	100	102		
Sulfur	ppm	ASTM D5185m	400	125		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1		
Sodium	ppm	ASTM D5185m		44		
Potassium	ppm	ASTM D5185m	>20	3		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.445		

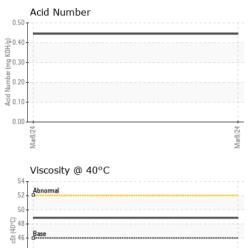






Base 44. 42. Abnormal 40. Mar8/24

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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Mar8/24	Appearance	scalar	*Visual	NORML	NORML		
Mai	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.8	NEG		
	Free Water	scalar	*Visual		NEG		
				l'as 't /ls s s s		In the term of	history O
	FLUID PROPERT		method	limit/base		history1	history2
	Visc @ 40°C	cSt	ASTM D445	46	48.85		
	SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Mati24	Color					no image	no image
	Bottom					no image	no image
	Ferrous Alloys			Mat024			
	Viscosity @ 40°C			0.5 (0.1/d) 0.4/d)	Acid Number		
	Base 40 40 40 40			0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 9 0.0 9 0.0 9 0.0 9 0.0 9 0.0 9 0.0 9 0.0 9 0.0 9 0.0 0 0.0 0 0.0 0 0.0 0.			
	Mar8/24			Mar8/24	Mar8/24		
Sample No. Lab Number Unique Number Test Package discuss this sample report,	: 10939164 : IND 2 contact Customer Servi	Rece Teste Diagi ce at 1-8	ived : 21 ed : 22 nosed : 26 800-237-1368	Mar 2024 2 Mar 2024 Mar 2024 - Jona 9.	than Hester		0 RD BLDG 2 TOMBALL, T US 7737 :: JIM SUARE
Denotes test methods that a tements of conformity to sp					n rule (JCGM 106	:2012)	T F

Contact/Location: JIM SUAREZ - UCADVTOM