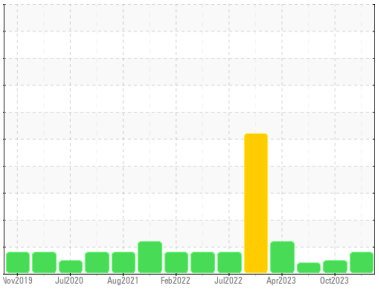
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
[2152]
Machine Id
KAESER 6078981 - US WAFFLE (S/N 1768)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (10 GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
The aluminum level is abnormal. All other component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0887805**	WC0863533	WC0826058
Sample Date		Client Info		**23 Jan 2024**	18 Oct 2023	19 Jul 2023
Machine Age	hrs	Client Info		**31039**	30167	29127
Oil Age	hrs	Client Info		**1000**	2300	2409
Oil Changed		Client Info		**Changed**	Changed	Not Changd
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**6**	0	<1
Chromium	ppm	ASTM D5185m	>10	**<1**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**<1**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	▲ **25**	<1	2
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**1**	4	2
Tin	ppm	ASTM D5185m	>10	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**2**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m		**<1**	0	3
Calcium	ppm	ASTM D5185m		**3**	0	0
Phosphorus	ppm	ASTM D5185m	500	**325**	12	67
Zinc	ppm	ASTM D5185m		**106**	1	18
Sulfur	ppm	ASTM D5185m		**1765**	1146	1744

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**4**	4	0
Sodium	ppm	ASTM D5185m		**0**	1	<1
Potassium	ppm	ASTM D5185m	>20	**2**	1	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	**1.20**	0.32	0.38

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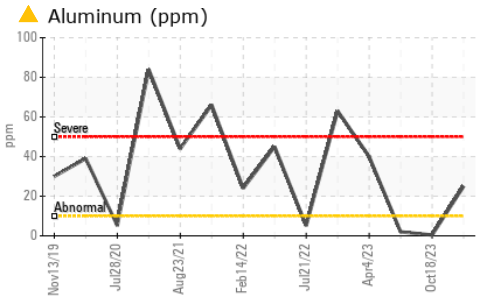
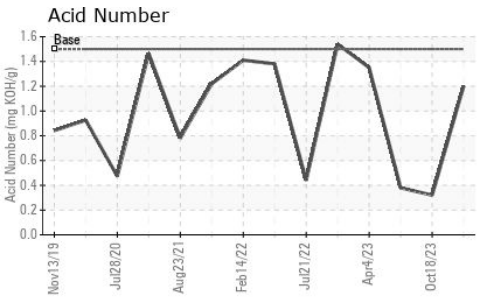
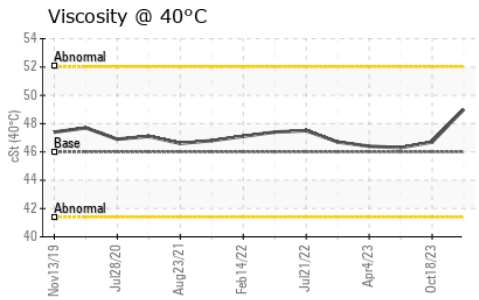
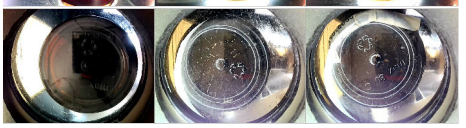




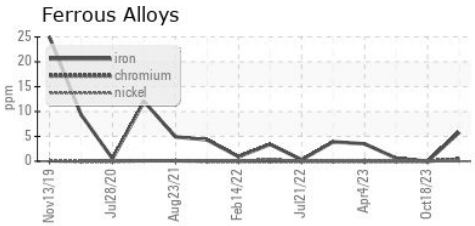


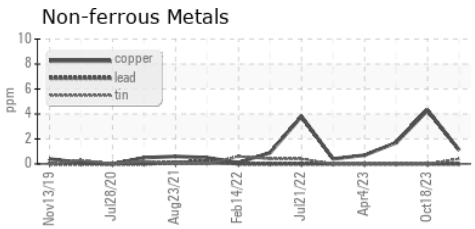
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

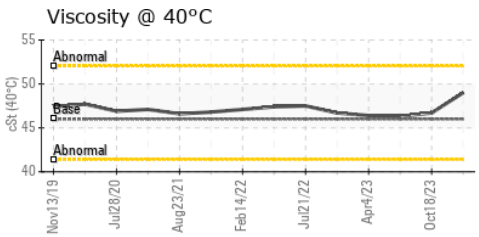
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**49.0**	46.7	46.3

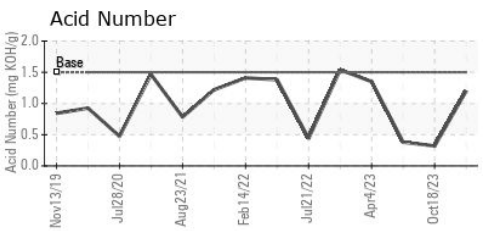
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0887805
Lab Number : 06125030
Unique Number : 10939181
Test Package : IND 2

Received : 21 Mar 2024
Tested : 22 Mar 2024
Diagnosed : 24 Mar 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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