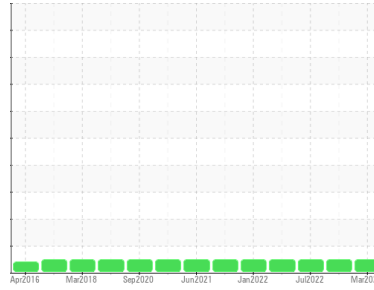




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**KAESER 1157815 - PPG (S/N 1210782)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (10 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0863559</b>	WC0887767	WC0705760
Sample Date	Client Info			<b>01 Mar 2024</b>	04 Jan 2024	14 Jul 2022
Machine Age	hrs	Client Info		<b>71719</b>	71711	71703
Oil Age	hrs	Client Info		<b>20</b>	2	97
Oil Changed	Client Info			<b>Changed</b>	Not Changd	Not Changd
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>2</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>3</b>	<1	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

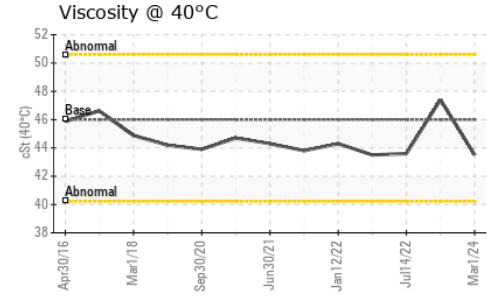
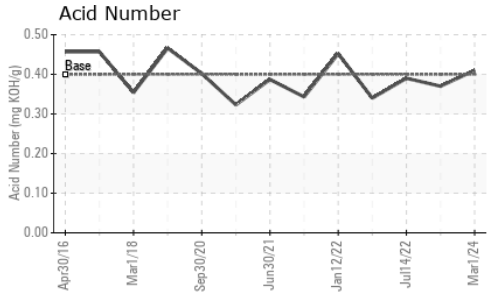
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>32</b>	27	62
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	90	<b>84</b>	88	81
Calcium	ppm	ASTM D5185m	2	<b>6</b>	3	2
Phosphorus	ppm	ASTM D5185m		<b>4</b>	0	0
Zinc	ppm	ASTM D5185m		<b>8</b>	<1	2
Sulfur	ppm	ASTM D5185m		<b>21805</b>	18539	19126

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m		<b>6</b>	7	5
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.41</b>	0.37	0.39



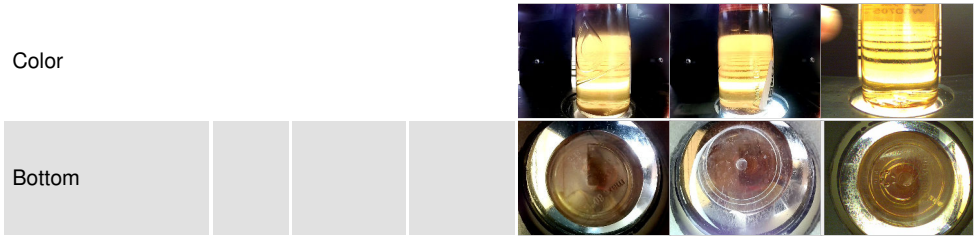
# OIL ANALYSIS REPORT



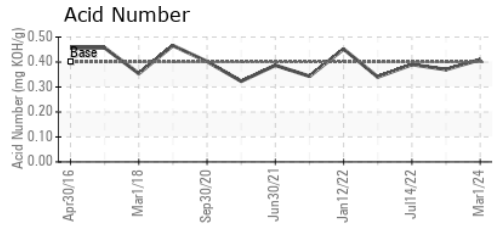
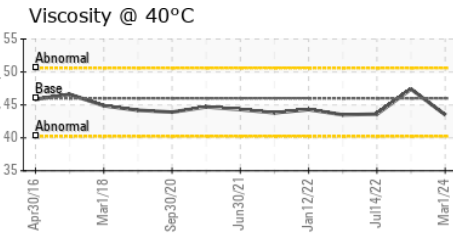
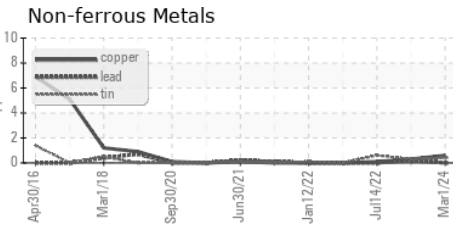
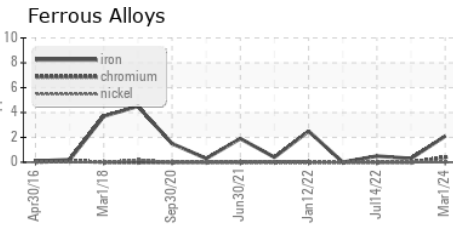
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	<b>43.5</b>	47.4	43.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0863559 **Received** : 21 Mar 2024  
**Lab Number** : **06125044** **Tested** : 22 Mar 2024  
**Unique Number** : 10939195 **Diagnosed** : 24 Mar 2024 - Don Baldrige  
**Test Package** : IND 2

**ELEVATED INDUSTRIAL SOLUTIONS - EIS**  
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 T:  
 F: (864)862-7653

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)