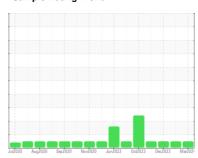


## **OIL ANALYSIS REPORT**

### Sample Rating Trend



NORMAL



# Machine Id **W5 (S/N 32036)**

Hydraulic System

MIL-PRF-83282 (--- GAL)

#### \_\_\_\_\_

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

Discrete particle counts [100 ml]  $5-15\mu m = 34000$ ,  $15-25\mu m = 2900$ ,  $25-50\mu m = 600$ ,  $50-100\mu m = 0$ ,  $>100\mu m = 0$ . The water content is negligible. The amount and size of particulates present in the system are acceptable. Chlorine value is 28.8 ppm.

### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| Jud 2023 Aug 2020 Sep 2020 New 2020 Jun 2023 Oct 2023 Oct 2023 Mar 2024 |        |              |            |             |             |             |  |  |  |
|---|--------|--------------|------------|-------------|-------------|-------------|--|--|--|
| SAMPLE INFORM   | MATION | method       | limit/base | current     | history1    | history2    |  |  |  |
| Sample Number   |        | Client Info  |            | WC0874959   | WC0874966   | WC0874935   |  |  |  |
| Sample Date   |        | Client Info  |            | 06 Mar 2024 | 09 Jan 2024 | 06 Dec 2023 |  |  |  |
| Machine Age   | hrs    | Client Info  |            | 0           | 0           | 5774        |  |  |  |
| Oil Age   | hrs    | Client Info  |            | 0           | 0           | 0           |  |  |  |
| Oil Changed   |        | Client Info  |            | N/A         | N/A         | N/A         |  |  |  |
| Sample Status   |        |              |            | NORMAL      | NORMAL      | NORMAL      |  |  |  |
| WEAR METALS   |        | method       | limit/base | current     | history1    | history2    |  |  |  |
| Iron  | ppm    | ASTM D5185m  | >20        | 0           | 0           | <1          |  |  |  |
| Chromium  | ppm    | ASTM D5185m  | >20        | 0           | 0           | <1          |  |  |  |
| Nickel  | ppm    | ASTM D5185m  | >20        | 0           | 0           | <1          |  |  |  |
| Titanium  | ppm    | ASTM D5185m  |            | 0           | 0           | <1          |  |  |  |
| Silver  | ppm    | ASTM D5185m  |            | 0           | 0           | 0           |  |  |  |
| Aluminum  | ppm    | ASTM D5185m  | >20        | 0           | 0           | 1           |  |  |  |
| Lead  | ppm    | ASTM D5185m  | >20        | 0           | 0           | <1          |  |  |  |
| Copper  | ppm    | ASTM D5185m  |            | 0           | 0           | <1          |  |  |  |
| Tin   | ppm    | ASTM D5185m  | >20        | 0           | <1          | <1          |  |  |  |
| Vanadium  | ppm    | ASTM D5185m  | 7 = 0      | 0           | 0           | 0           |  |  |  |
| Cadmium   | ppm    | ASTM D5185m  |            | 0           | 0           | <1          |  |  |  |
| ADDITIVES   | PP     | method       | limit/base | current     | history1    | history2    |  |  |  |
| Boron   | nnm    | ASTM D5185m  | mmoasc     |             | 0           | 0           |  |  |  |
| Barium  | ppm    |              |            | 0           | 0           | 11          |  |  |  |
|   | ppm    | ASTM D5185m  |            |             |             |             |  |  |  |
| Molybdenum  | ppm    | ASTM D5185m  |            | 0           | 0           | 1           |  |  |  |
| Manganese   | ppm    | ASTM D5185m  |            | 0           | 0           | <1          |  |  |  |
| Magnesium   | ppm    | ASTM D5185m  |            | 0           | <1          | 0           |  |  |  |
| Calcium   | ppm    | ASTM D5185m  |            | 0           | 1           | 3           |  |  |  |
| Phosphorus  | ppm    | ASTM D5185m  |            | 561         | 676         | 629         |  |  |  |
| Zinc  | ppm    | ASTM D5185m  |            | 0           | 0           | 0           |  |  |  |
| Sulfur  | ppm    | ASTM D5185m  |            | 48          | 62          | 0           |  |  |  |
| CONTAMINANTS  |        | method       | limit/base | current     | history1    | history2    |  |  |  |
| Silicon   | ppm    | ASTM D5185m  | >15        | 14          | 16          | 17          |  |  |  |
| Sodium  | ppm    | ASTM D5185m  |            | <1          | <1          | 0           |  |  |  |
| Potassium   | ppm    | ASTM D5185m  | >20        | 0           | 0           | <1          |  |  |  |
| Chlorine Content  | ppm    | ASTM D5185m  |            | 28.8        | 21.4        | 15.9        |  |  |  |
| Water   | %      | ASTM D6304   | >0.05      | 0.006       | 0.008       | 0.007       |  |  |  |
| ppm Water   | ppm    | ASTM D6304   | >500       | 65          | 85          | 75          |  |  |  |
| FLUID CLEANLIN  | IESS   | method       | limit/base | current     | history1    | history2    |  |  |  |
| Particles >4μm  |        | ASTM D7647   | >5000      | 1316        | 746         | 55          |  |  |  |
| Particles >6µm  |        | ASTM D7647   | >1300      | 375         | 162         | 18          |  |  |  |
| Particles >14µm   |        | ASTM D7647   | >160       | 35          | 16          | 3           |  |  |  |
| Particles >21µm   |        | ASTM D7647   | >40        | 6           | 5           | 1           |  |  |  |
| Particles >38µm   |        | ASTM D7647   | >10        | 0           | 0           | 0           |  |  |  |
| Particles >71µm   |        | ASTM D7647   | >3         | 0           | 0           | 0           |  |  |  |
| Oil Cleanliness   |        | ISO 4406 (c) | >19/17/14  | 18/16/12    | 17/15/11    | 13/11/9     |  |  |  |
| FLUID DEGRADA   | TION   | method       | limit/base | current     | history1    | history2    |  |  |  |

Acid Number (AN)

mg KOH/g ASTM D8045 0.1

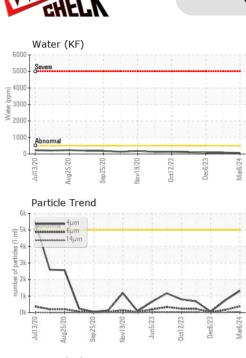
0.07 0.041

Report Id: NORPLAMA [WUSCAR] 06125290 (Generated: 03/28/2024 07:06:15) Rev: 1

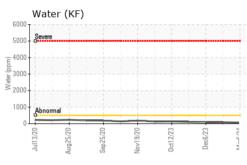
Contact/Location: JIM ALLEN - NORPLAMA

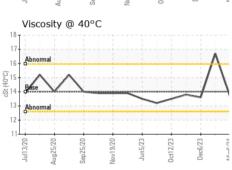


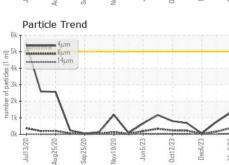
## **OIL ANALYSIS REPORT**

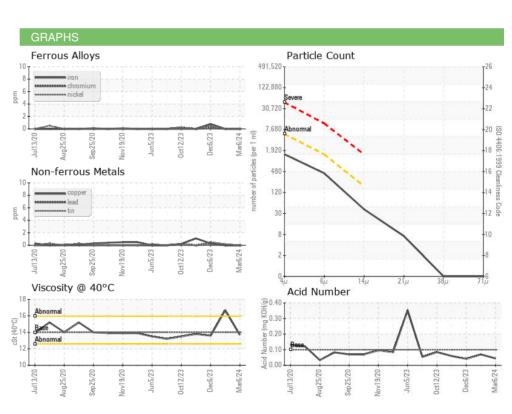


| VISUAL                  |        | method    |            |         |          | history2 |
|-------------------------|--------|-----------|------------|---------|----------|----------|
| White Metal             | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Yellow Metal            | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Precipitate             | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Silt                    | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Debris                  | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Sand/Dirt               | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Appearance              | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Odor                    | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| <b>Emulsified Water</b> | scalar | *Visual   | >0.05      | NEG     | NEG      | NEG      |
| Free Water              | scalar | *Visual   |            | NEG     | NEG      | NEG      |
|                         |        |           |            |         |          |          |
| FLUID PROPERT           | IES    | method    | limit/base | current | history1 | history2 |
| Visc @ 40°C             | cSt    | ASTM D445 | 14.0       | 13.7    | 16.7     | 13.6     |
| SAMPLE IMAGES           |        | method    |            |         | history1 | history2 |











Laboratory Sample No. Lab Number : 06125290

Color

**Bottom** 

: WC0874959

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

Unique Number : 10939441

: 21 Mar 2024 **Tested** Diagnosed

: 27 Mar 2024 : 27 Mar 2024 - Doug Bogart

Test Package: IND 2 (Additional Tests: CHLORINEXRF, KF) To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

**NORTHLAND-WILLETTE INC** 

12 HIGH ST PLAINVILLE, MA US 02762

Contact: JIM ALLEN JALLEN@NWHYDINC.COM

T:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (508)699-4017