

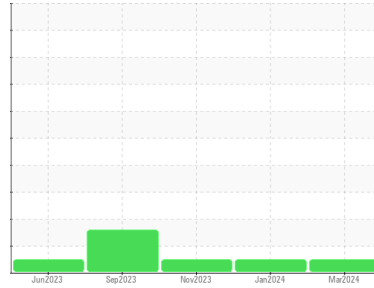


# OIL ANALYSIS REPORT



Machine Id  
**CATERPILLAR 320 131**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA 15W40 (--- GAL)**

Sample Rating Trend



**NORMAL**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0893828</b>	WC0879014	WC0868163
Sample Date	Client Info		<b>08 Mar 2024</b>	13 Jan 2024	01 Nov 2023
Machine Age	hrs	Client Info	<b>2322</b>	2055	1783
Oil Age	hrs	Client Info	<b>267</b>	272	243
Oil Changed	Client Info		<b>Changed</b>	Changed	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>11</b>	2	10
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >2	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>3</b>	<1	1
Lead	ppm	ASTM D5185m >40	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >330	<b>2</b>	3	2
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>&lt;1</b>	0	3
Barium	ppm	ASTM D5185m	<b>2</b>	0	<1
Molybdenum	ppm	ASTM D5185m	<b>63</b>	57	58
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>964</b>	895	881
Calcium	ppm	ASTM D5185m	<b>1130</b>	978	1000
Phosphorus	ppm	ASTM D5185m	<b>967</b>	1028	939
Zinc	ppm	ASTM D5185m	<b>1250</b>	1187	1150
Sulfur	ppm	ASTM D5185m	<b>3336</b>	2880	3245

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>3</b>	3	3
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>2</b>	0	2

## INFRA-RED

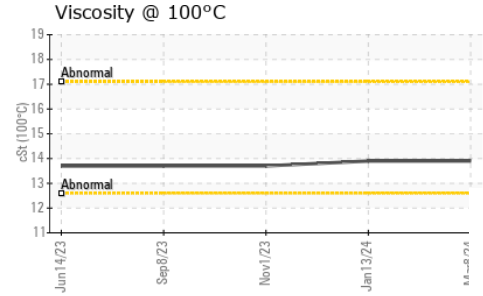
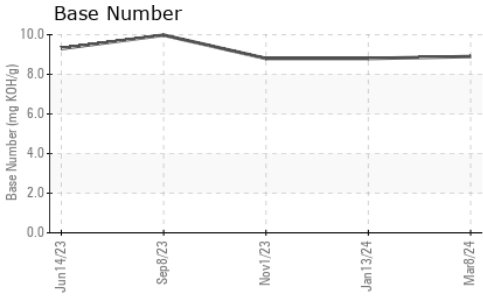
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.2</b>	0.1	0.1
Nitration	Abs/cm	*ASTM D7624 >20	<b>6.5</b>	6.1	6.2
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>17.9</b>	17.7	17.9

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>14.1</b>	13.9	13.7
Base Number (BN)	mg KOH/g	ASTM D2896	<b>8.9</b>	8.8	8.8



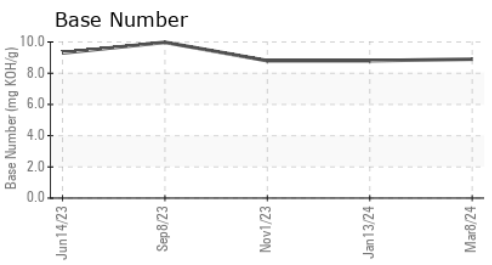
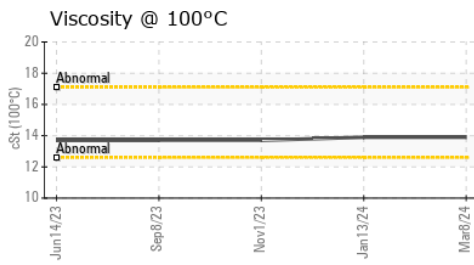
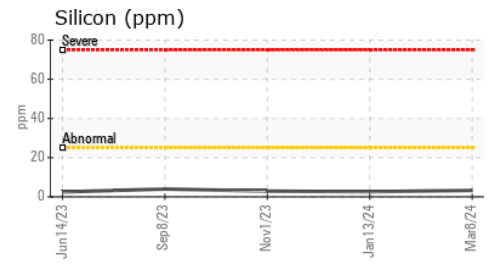
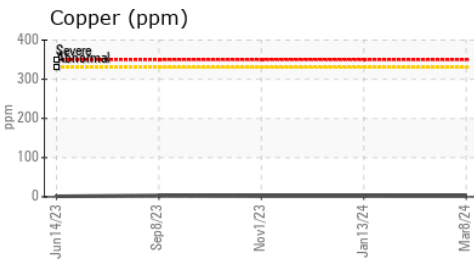
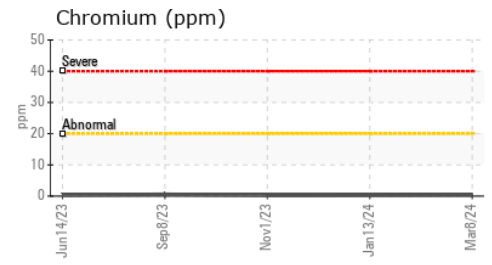
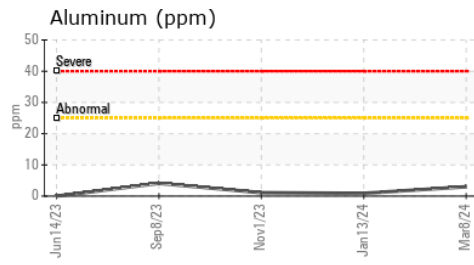
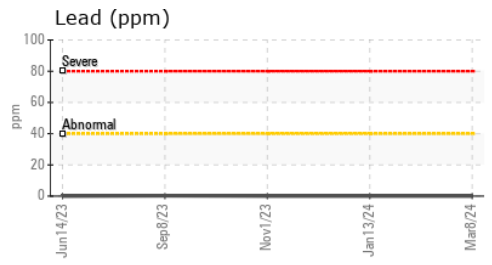
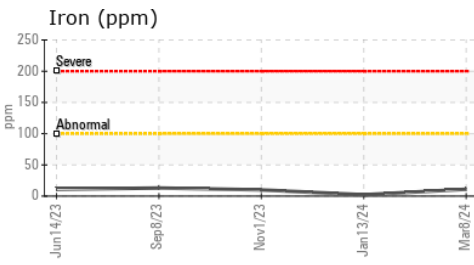
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	<b>13.9</b>	13.9	13.7

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0893828 **Received** : 21 Mar 2024  
**Lab Number** : **06125414** **Tested** : 22 Mar 2024  
**Unique Number** : 10939565 **Diagnosed** : 22 Mar 2024 - Wes Davis  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**C.L. BENTON & SONS INC**  
 706 38TH AVE N  
 MYRTLE BEACH, SC  
 US 29577  
 Contact: NEIL  
 neil@clbenton.com

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)