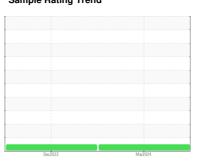


OIL ANALYSIS REPORT

Sample Rating Trend







Machine Id **145374**

Component **Diesel Engine**

LIEBHERR MOTOROIL 10W-40 LOW ASH (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil

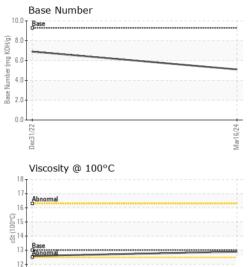
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

(GAL)			Dec2022	Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number Sample Date		Client Info		LM0001041 16 Mar 2024	LH05734431 31 Dec 2022	
Machine Age Oil Age	hrs	Client Info		5931 1000	0	
Oil Changed	1113	Client Info		Changed	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	
Water		WC Method	>0.2	NEG	NEG	
Glycol		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	9	6	
Chromium	ppm	ASTM D5185m	>5	<1	<1	
Nickel	ppm	ASTM D5185m	>5	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	>3	<1	<1	
Aluminum	ppm	ASTM D5185m	>15	2	4	
Lead	ppm	ASTM D5185m	>30	<1	2	
Copper	ppm	ASTM D5185m	>125	6	3	
Tin	ppm	ASTM D5185m	>5	<1	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	169	49	87	
Barium	ppm	ASTM D5185m	0	0	0	
Molybdenum	ppm	ASTM D5185m	2	3	3	
Manganese	ppm	ASTM D5185m	<1	1	<1	
Magnesium	ppm	ASTM D5185m	724	832	708	
Calcium	ppm	ASTM D5185m	1323	1395	1673	
Phosphorus	ppm	ASTM D5185m	678	783	758	
Zinc	ppm	ASTM D5185m	776	881	914	
Sulfur	ppm	ASTM D5185m	2859	3894	3808	
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	10	7	
Sodium	ppm	ASTM D5185m		3	3	
Potassium	ppm	ASTM D5185m	>20	2	2	
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.2	0.1	
Nitration	Abs/cm	*ASTM D7624	>20	10.8	10.5	
Sulfation	Abs/.1mm	*ASTM D7415	>30	22.6	20.5	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	23.1	20.7	
Base Number (BN)	mg KOH/g	ASTM D2896	9.28	5.1	6.9	



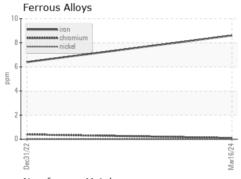
OIL ANALYSIS REPORT



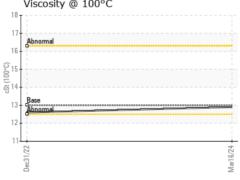
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	

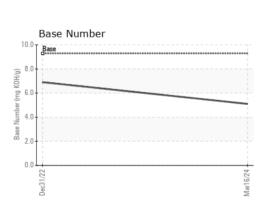
FLUID PROPER	HES	method			history1	history2
Visc @ 100°C	cSt	ASTM D445	13.0	12.9	12.6	

GRAPHS



10-	Non-ferrous Metals
8-	copper
6 -	**************************************
udd 4-	
2 -	- And the street the s
0 -	45
	Dec31/22
	Viscosity @ 100°C







Laboratory Sample No. Lab Number : 06125562

: LM0001041

Unique Number : 10939713

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 21 Mar 2024 **Tested** : 22 Mar 2024

: 22 Mar 2024 - Wes Davis

LIEBHERR USA CO - Maritime Cranes 15101 NW 112TH AVE

HIALEAH GARDENS, FL US 33018

Contact: RONNY FUNK ronny.funk@liebherr.com T: (305)817-7566

Test Package: CONST (Additional Tests: TBN) To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Diagnosed