



# OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area  
**{UNASSIGNED}**  
 Machine Id  
**Pacific Pacific Press**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA HYDREX AW 46 (1950 GAL)**



## DIAGNOSIS

### Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>SBP0004104</b>	---	---
Sample Date	Client Info	<b>15 Mar 2024</b>	---	---
Machine Age	hrs Client Info	<b>0</b>	---	---
Oil Age	hrs Client Info	<b>0</b>	---	---
Oil Changed	Client Info	<b>Oil Added</b>	---	---
Sample Status		<b>ATTENTION</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>20	<b>0</b>	---	---
Chromium ppm ASTM D5185m	>10	<b>0</b>	---	---
Nickel ppm ASTM D5185m	>10	<b>0</b>	---	---
Titanium ppm ASTM D5185m		<b>0</b>	---	---
Silver ppm ASTM D5185m		<b>0</b>	---	---
Aluminum ppm ASTM D5185m	>10	<b>0</b>	---	---
Lead ppm ASTM D5185m	>10	<b>0</b>	---	---
Copper ppm ASTM D5185m	>75	<b>0</b>	---	---
Tin ppm ASTM D5185m	>10	<b>0</b>	---	---
Vanadium ppm ASTM D5185m		<b>0</b>	---	---
Cadmium ppm ASTM D5185m		<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	0	<b>0</b>	---	---
Barium ppm ASTM D5185m	0	<b>0</b>	---	---
Molybdenum ppm ASTM D5185m	0	<b>0</b>	---	---
Manganese ppm ASTM D5185m	0	<b>0</b>	---	---
Magnesium ppm ASTM D5185m	0	<b>0</b>	---	---
Calcium ppm ASTM D5185m	50	<b>56</b>	---	---
Phosphorus ppm ASTM D5185m	330	<b>337</b>	---	---
Zinc ppm ASTM D5185m	430	<b>456</b>	---	---
Sulfur ppm ASTM D5185m	760	<b>1713</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>20	<b>4</b>	---	---
Sodium ppm ASTM D5185m		<b>1</b>	---	---
Potassium ppm ASTM D5185m	>20	<b>0</b>	---	---
Water % ASTM D6304	>0.1	<b>0.002</b>	---	---
ppm Water ppm ASTM D6304	>1000	<b>22</b>	---	---

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>5000	<b>7530</b>	---	---
Particles >6µm ASTM D7647	>1300	<b>1871</b>	---	---
Particles >14µm ASTM D7647	>160	<b>131</b>	---	---
Particles >21µm ASTM D7647	>40	<b>25</b>	---	---
Particles >38µm ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness ISO 4406 (c)	>19/17/14	<b>20/18/14</b>	---	---

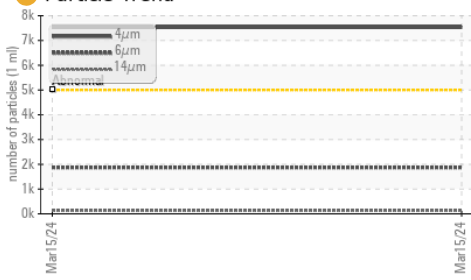
## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.70	<b>0.46</b>	---	---

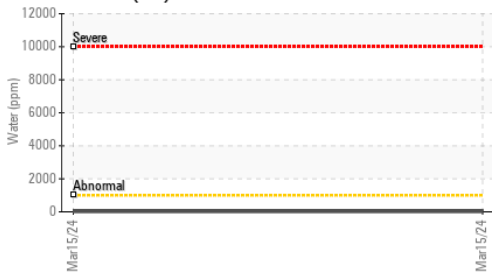


# OIL ANALYSIS REPORT

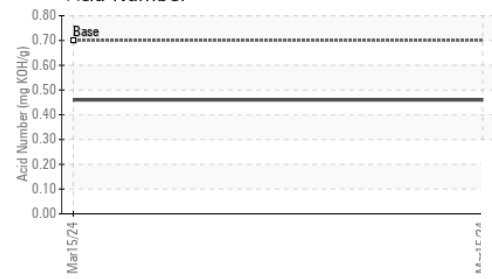
### Particle Trend



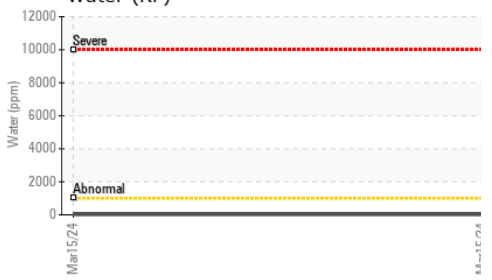
### Water (KF)



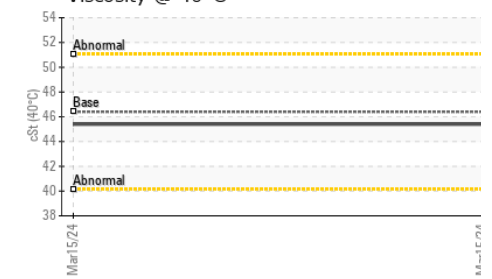
### Acid Number



### Water (KF)



### Viscosity @ 40°C



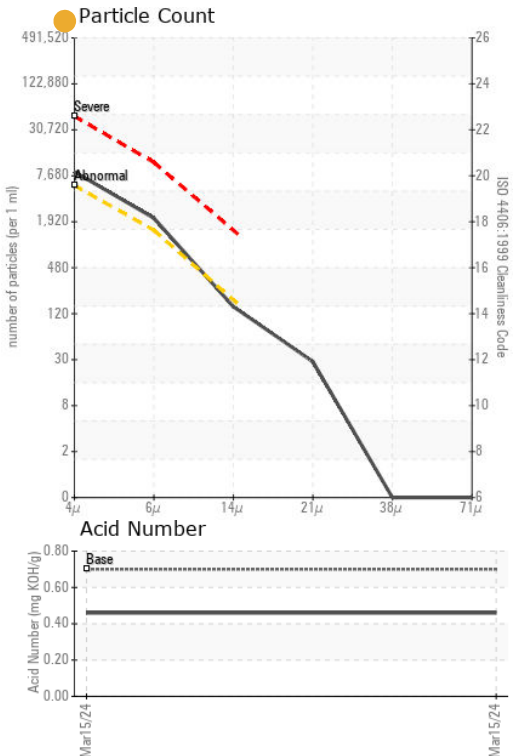
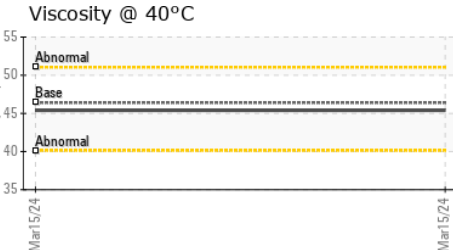
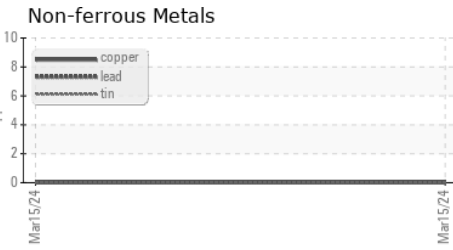
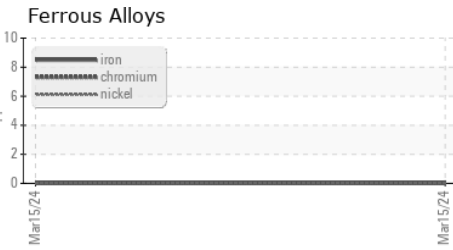
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46.4	<b>45.4</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

### GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : SBP0004104 **Received** : 21 Mar 2024  
**Lab Number** : 06125659 **Tested** : 25 Mar 2024  
**Unique Number** : 10939810 **Diagnosed** : 25 Mar 2024 - Wes Davis  
**Test Package** : PLANT

**SABRE INDUSTRIES**  
 7101 SOUTHBRIDGE DR  
 Sioux City, IA  
 US 51111  
 Contact: JUSTIN FREDERICKSON  
 jfredrickson@sabreindustries.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: