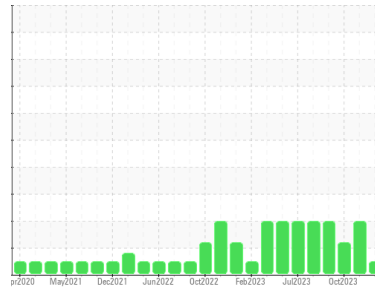




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**RIG 3**  
Machine Id  
**R3-CHANGE SHACK-NKL**  
Component  
**Diesel Engine**  
Fluid  
**CHEVRON 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KL0013848</b>	KL0013151	KL0013121
Sample Date	Client Info		<b>23 Feb 2024</b>	28 Dec 2023	27 Oct 2023
Machine Age	days	Client Info	<b>45345</b>	45288	45225
Oil Age	days	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	ATTENTION

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>5</b>	5	0
Chromium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >4	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>3</b>	2	4
Lead	ppm	ASTM D5185m >40	<b>1</b>	<1	0
Copper	ppm	ASTM D5185m >330	<b>11</b>	7	2
Tin	ppm	ASTM D5185m >15	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>332</b>	371	393
Barium	ppm	ASTM D5185m	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m	<b>134</b>	129	128
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>716</b>	674	676
Calcium	ppm	ASTM D5185m	<b>1751</b>	1549	1593
Phosphorus	ppm	ASTM D5185m	<b>766</b>	665	686
Zinc	ppm	ASTM D5185m	<b>880</b>	832	832
Sulfur	ppm	ASTM D5185m	<b>3032</b>	2504	2391

## CONTAMINANTS

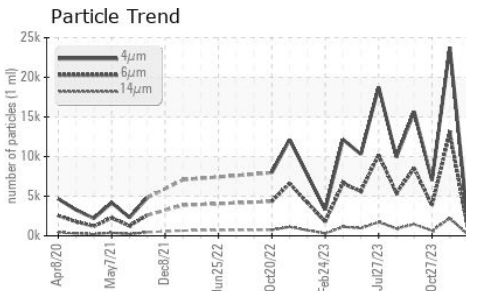
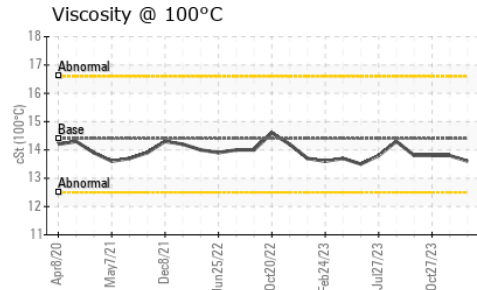
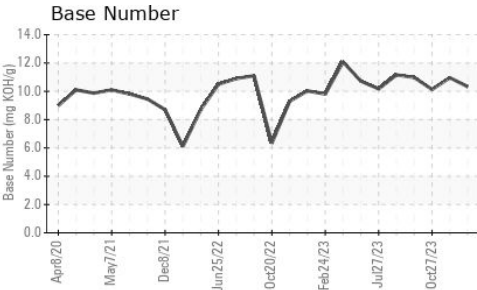
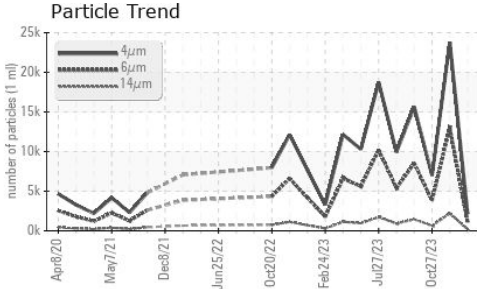
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>6</b>	7	5
Sodium	ppm	ASTM D5185m >50	<b>2</b>	0	5
Potassium	ppm	ASTM D5185m >20	<b>0</b>	2	3

## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.5</b>	0.4	0.3
Nitration	Abs/cm	*ASTM D7624 >20	<b>8.4</b>	6.4	5.9
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>24.5</b>	23.4	23.3



# OIL ANALYSIS REPORT



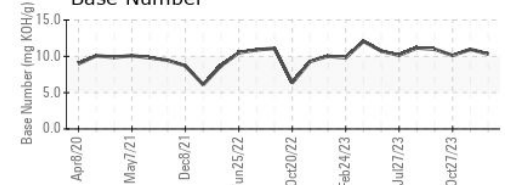
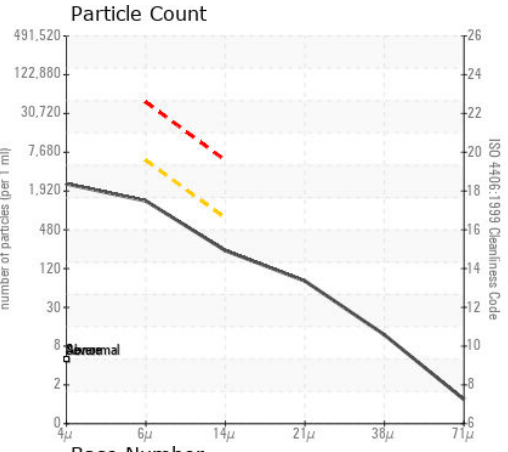
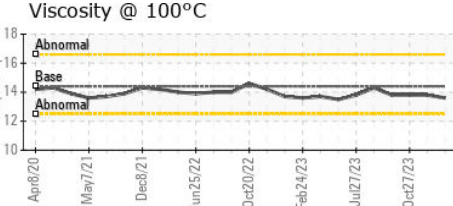
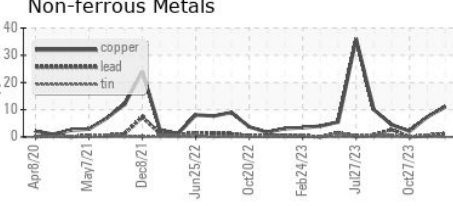
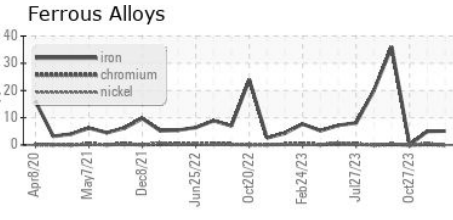
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>2166</b>	23794	7003
Particles >6µm	ASTM D7647	>5000	<b>1180</b>	▲ 12962	3815
Particles >14µm	ASTM D7647	>640	<b>201</b>	▲ 2206	● 649
Particles >21µm	ASTM D7647	>160	<b>68</b>	▲ 743	● 219
Particles >38µm	ASTM D7647	>40	<b>10</b>	▲ 115	34
Particles >71µm	ASTM D7647	>10	<b>1</b>	12	3
Oil Cleanliness	ISO 4406 (c)	>19/16	<b>17/15</b>	▲ 21/18	● 19/17

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm *ASTM D7414	>25	<b>19.5</b>	16.9	16.6
Base Number (BN)	mg KOH/g ASTM D2896		<b>10.33</b>	10.96	10.13

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar *Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar *Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt ASTM D445	14.4	<b>13.6</b>	13.8	13.8

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0013848  
**Lab Number** : 06125815  
**Unique Number** : 10939966  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

**Received** : 21 Mar 2024  
**Tested** : 25 Mar 2024  
**Diagnosed** : 25 Mar 2024 - Don Baldrige

**CITADEL DRILLING**  
 7550 W I20  
 ODESSA, TX  
 US 79763

Contact: MIKE COMBDEN  
 mcombden@citadelldrilling.com

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F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)