



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id  
**PALFINGER 100493123**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0383173</b>	---	---
Sample Date	Client Info	<b>26 Mar 2024</b>	---	---
Machine Age	hrs Client Info	<b>0</b>	---	---
Oil Age	hrs Client Info	<b>0</b>	---	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.1	<b>NEG</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >20	<b>2</b>	---	---
Chromium	ppm ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm ASTM D5185m >10	<b>0</b>	---	---
Titanium	ppm ASTM D5185m	<b>0</b>	---	---
Silver	ppm ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm ASTM D5185m >10	<b>0</b>	---	---
Lead	ppm ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm ASTM D5185m >75	<b>1</b>	---	---
Tin	ppm ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 5	<b>&lt;1</b>	---	---
Barium	ppm ASTM D5185m 5	<b>0</b>	---	---
Molybdenum	ppm ASTM D5185m 5	<b>2</b>	---	---
Manganese	ppm ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm ASTM D5185m 25	<b>1</b>	---	---
Calcium	ppm ASTM D5185m 200	<b>104</b>	---	---
Phosphorus	ppm ASTM D5185m 300	<b>299</b>	---	---
Zinc	ppm ASTM D5185m 370	<b>376</b>	---	---
Sulfur	ppm ASTM D5185m 2500	<b>1225</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >20	<b>&lt;1</b>	---	---
Sodium	ppm ASTM D5185m	<b>&lt;1</b>	---	---
Potassium	ppm ASTM D5185m >20	<b>0</b>	---	---

## FLUID CLEANLINESS

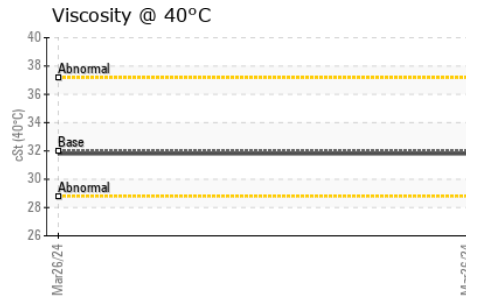
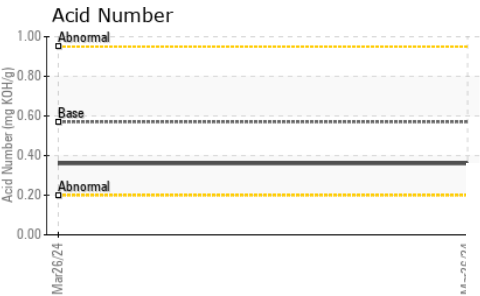
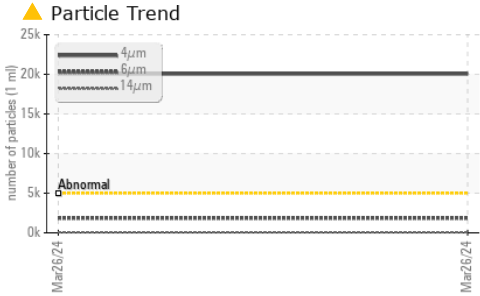
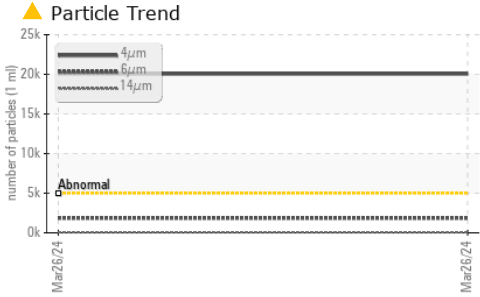
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>▲ 20055</b>	---	---
Particles >6µm	ASTM D7647 >1300	<b>● 1859</b>	---	---
Particles >14µm	ASTM D7647 >160	<b>71</b>	---	---
Particles >21µm	ASTM D7647 >40	<b>18</b>	---	---
Particles >38µm	ASTM D7647 >10	<b>1</b>	---	---
Particles >71µm	ASTM D7647 >3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>▲ 22/18/13</b>	---	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.57	<b>0.36</b>	---	---



# OIL ANALYSIS REPORT



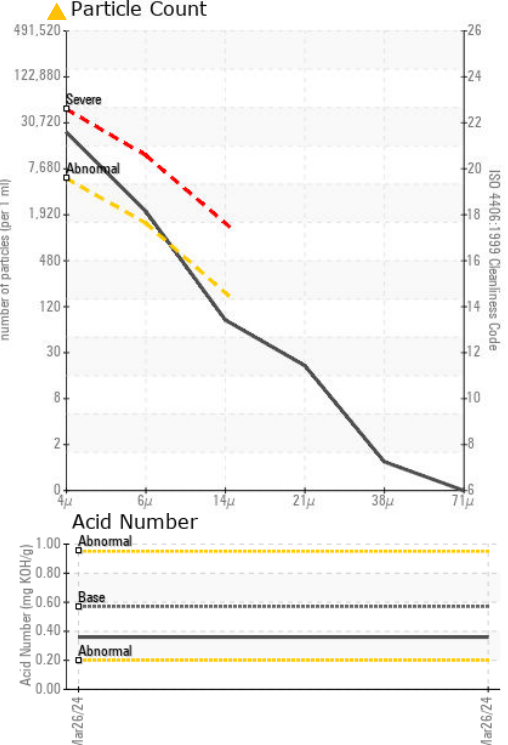
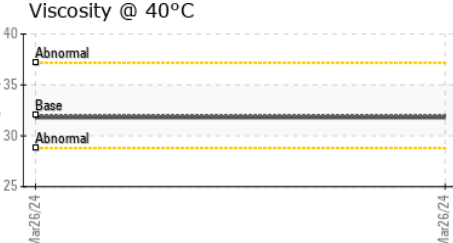
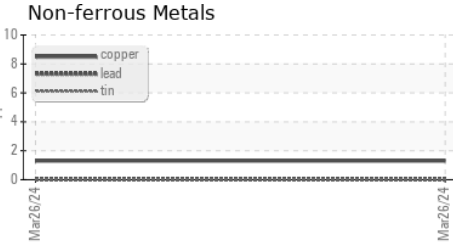
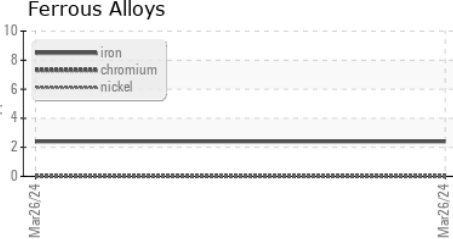
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	32	31.8	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0383173  
**Lab Number** : 06130553  
**Unique Number** : 10950018  
**Test Package** : MOBCE  
**Received** : 27 Mar 2024  
**Tested** : 28 Mar 2024  
**Diagnosed** : 28 Mar 2024 - Wes Davis

**PALFINGER - BRANCH 200**  
 5178 OLD DIXIE HWY  
 FOREST PARK, GA  
 US 30297  
 Contact: MIKE RICHARDS  
 m.richards@palfinger.com  
 T: (404)363-9990  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)