

## **OIL ANALYSIS REPORT**



Machine Id 85249 Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (50 GAL)

### DIAGNOSIS

#### Recommendation

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

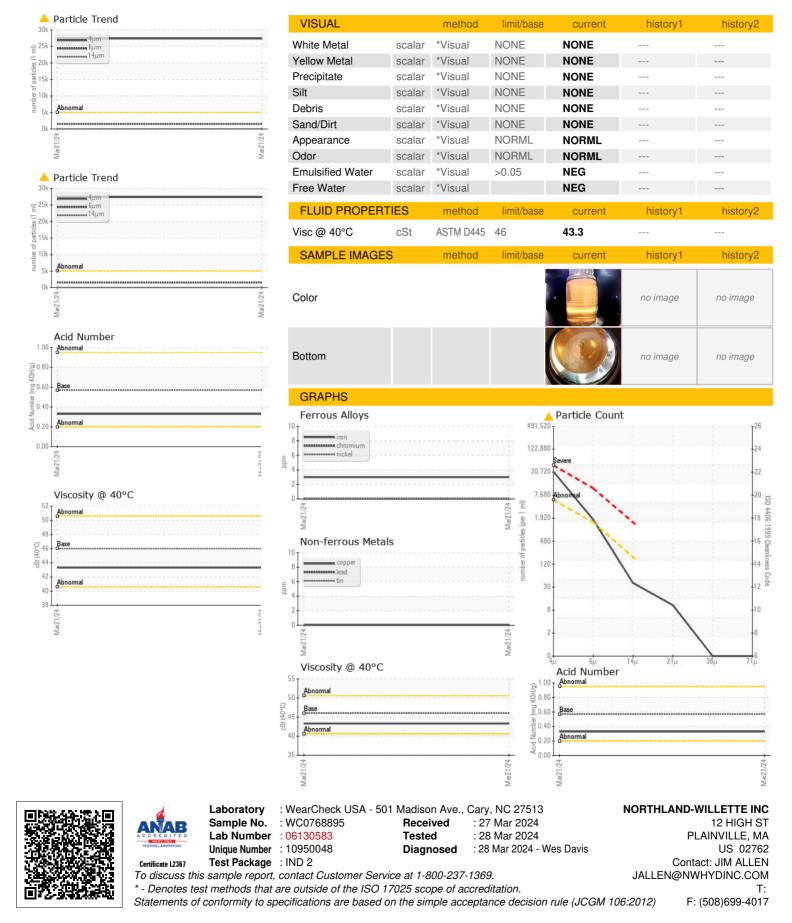
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0768895		
Sample Date		Client Info		21 Mar 2024		
Machine Age	yrs	Client Info		0		
Oil Age	yrs	Client Info		1		
Oil Changed	,	Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINATION	J	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	2		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	0		
Tin	ppm	ASTM D5185m	>20	0		
Vanadium		ASTM D5185m	>20	0		
	ppm			-		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	1		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	3		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	25	4		
Calcium	ppm	ASTM D5185m	200	71		
Phosphorus	ppm	ASTM D5185m	300	350		
		AO INI DUTUUIII	300	330		
Zinc						
Zinc Sulfur	ppm ppm	ASTM D5185m ASTM D5185m	370 2500	456 2791		
	ppm	ASTM D5185m	370	456		
Sulfur CONTAMINANTS	ppm ppm	ASTM D5185m ASTM D5185m	370 2500	456 2791		
Sulfur CONTAMINANTS Silicon	ppm ppm ppm	ASTM D5185m ASTM D5185m method	370 2500 limit/base	456 2791 current		
Sulfur	ppm ppm	ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	370 2500 limit/base	456 2791 current 6	 history1	 history2
Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m	370 2500 limit/base >15	456 2791 current 6 1	 history1 	 history2 
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINI	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m	370 2500 limit/base >15 >20	456 2791 current 6 1 0	 history1  	 history2  
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINI Particles >4µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	370 2500 limit/base >15 >20 limit/base	456 2791 current 6 1 0 current	 history1   history1	 history2   history2
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINI Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D7647	370 2500  imit/base >15 >20  imit/base >5000	456 2791 current 6 1 0 current 27362	 history1   history1 	 history2   history2 
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINI Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647	370 2500  imit/base >15 >20  imit/base >5000 >1300	456 2791 current 6 1 0 current 27362 ● 1531	 history1   history1 	 history2   history2  history2
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINI Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	370 2500 limit/base >15 >20 limit/base >5000 >1300 >160	456 2791 current 6 1 0 current 27362 € 1531 34	 history1   history1  history1	 history2   history2  
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINI Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	370 2500 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	456 2791 current 6 1 0 current ▲ 27362 ● 1531 34 9	 history1   history1  	 history2   history2  
CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	370 2500 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	456 2791 current 6 1 0 current ▲ 27362 ● 1531 34 9 0	 history1   history1  	 history2   history2   
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINI Particles >4µm Particles >6µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ESS	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	370 2500  imit/base >15 >20  imit/base >5000 >1300 >160 >40 >10 >3	456 2791 current 6 1 0 current ▲ 27362 ● 1531 34 9 0 0 0	 history1   history1    	 history2   history2  history2  
Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINI Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness	ppm ppm ppm ppm ESS	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	370 2500 limit/base >15 >20 limit/base >5000 >1300 >160 >160 >40 >10 >3 >19/17/14	456 2791 current 6 1 0 current ▲ 27362 ● 1531 34 9 0 0 0 0 22/18/12	 history1   history1  history1   	 history2   history2      

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