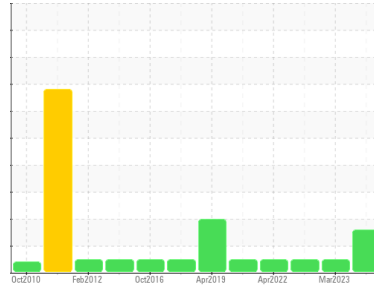




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER CSD100T 3488221 (S/N 1076)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA015148	KCPA000285	KCP46065
Sample Date	Client Info		01 Mar 2024	04 Mar 2023	08 Oct 2022
Machine Age	hrs	Client Info	23014	16800	13764
Oil Age	hrs	Client Info	6798	0	3547
Oil Changed	Client Info		Changed	N/A	Not Changd
Sample Status			ABNORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	1	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	<1	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	6	8	11
Tin	ppm	ASTM D5185m >10	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 90	0	0	0
Calcium	ppm	ASTM D5185m 2	0	0	0
Phosphorus	ppm	ASTM D5185m	0	0	2
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	12596	16333	18766

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	<1	<1
Sodium	ppm	ASTM D5185m	<1	0	<1
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.05	0.005	0.006	0.005
ppm Water	ppm	ASTM D6304 >500	58	66.0	55.0

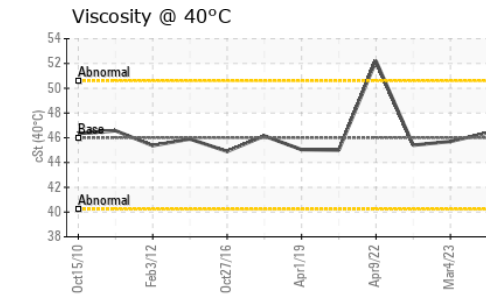
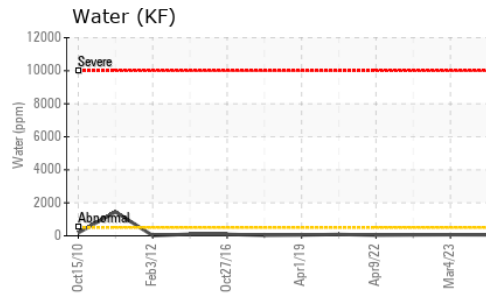
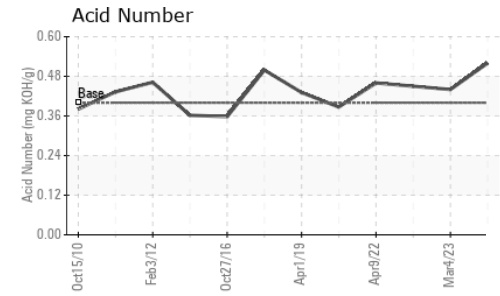
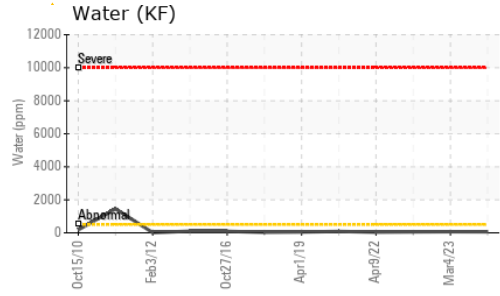
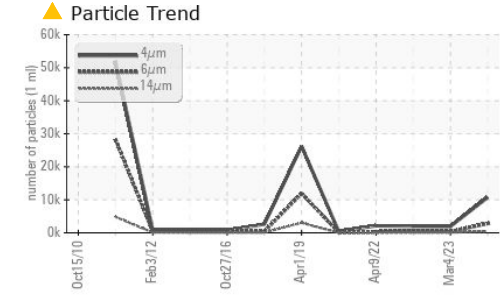
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		10727	1923	1993
Particles >6µm	ASTM D7647	>1300	▲ 2818	410	587
Particles >14µm	ASTM D7647	>80	▲ 384	70	73
Particles >21µm	ASTM D7647	>20	▲ 111	20	18
Particles >38µm	ASTM D7647	>4	2	3	1
Particles >71µm	ASTM D7647	>3	0	1	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/19/16	18/16/13	18/16/13

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.52	0.44	0.45

OIL ANALYSIS REPORT



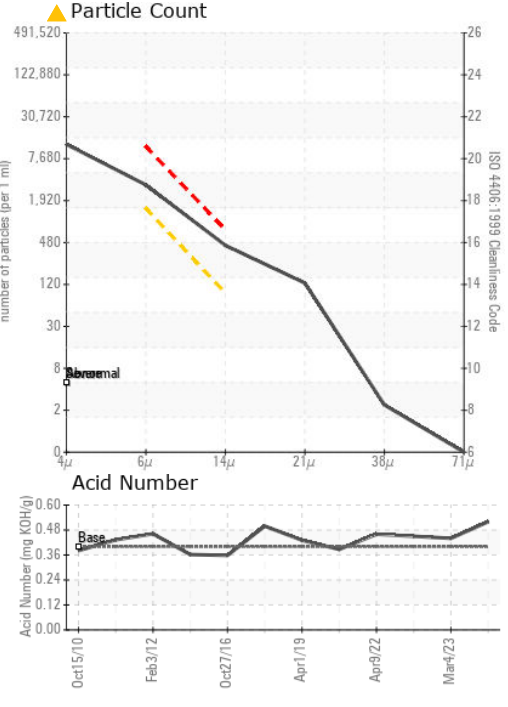
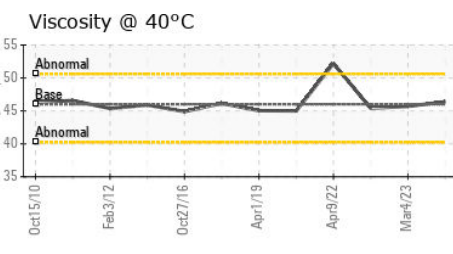
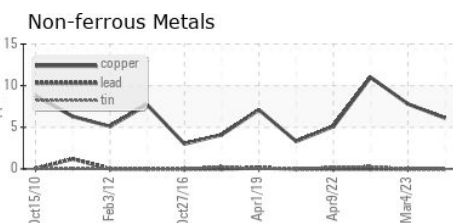
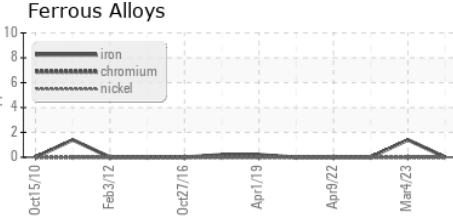
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	46.4	45.7	45.4

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				
Bottom				

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA015148 **Received** : 27 Mar 2024
Lab Number : 06130638 **Tested** : 28 Mar 2024
Unique Number : 10950103 **Diagnosed** : 30 Mar 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

PACKAGING CORP OF AMERICA
 1800 E PLANO PKWY
 PLANO, TX
 US 75074
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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