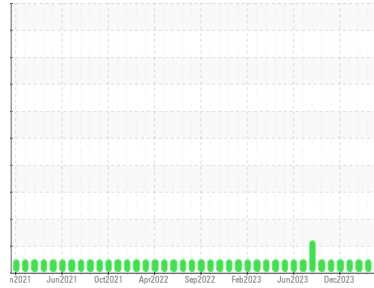




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**HAPL - HYDRAULIC**  
 Machine Id  
**HAPL EXIT HYDRAULIC UNIT (S/N 16-1100-1310)**  
 Component  
**Hydraulic System**  
 Fluid  
**SAE 10W (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>RP0042675</b>	RP0042583	RP0039094
Sample Date	Client Info	<b>26 Mar 2024</b>	29 Feb 2024	29 Jan 2024
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >20	<b>0</b>	0	0
Chromium ppm	ASTM D5185m >20	<b>0</b>	0	<1
Nickel ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium ppm	ASTM D5185m	<b>0</b>	0	<1
Silver ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum ppm	ASTM D5185m >20	<b>1</b>	0	0
Lead ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Tin ppm	ASTM D5185m >20	<b>0</b>	0	<1
Vanadium ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m	<b>0</b>	0	0
Barium ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum ppm	ASTM D5185m	<b>0</b>	0	0
Manganese ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium ppm	ASTM D5185m	<b>1</b>	0	0
Calcium ppm	ASTM D5185m	<b>52</b>	51	43
Phosphorus ppm	ASTM D5185m	<b>330</b>	358	314
Zinc ppm	ASTM D5185m	<b>407</b>	423	361

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >15	<b>2</b>	2	2
Sodium ppm	ASTM D5185m	<b>0</b>	<1	<1
Potassium ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Water %	ASTM D6304 >0.05	<b>0.004</b>	0.004	0.007
ppm Water ppm	ASTM D6304 >500	<b>49</b>	47	72

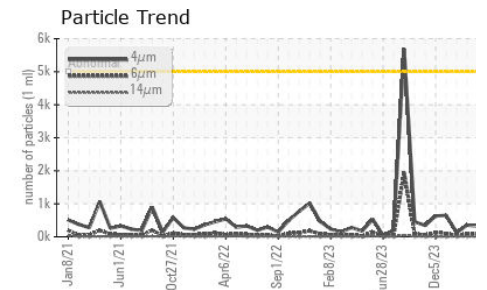
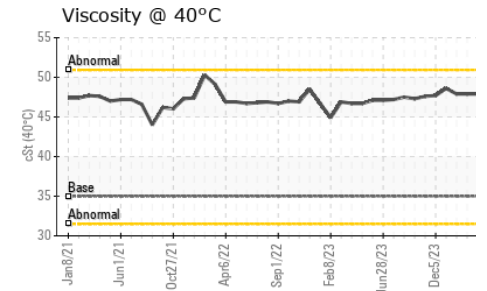
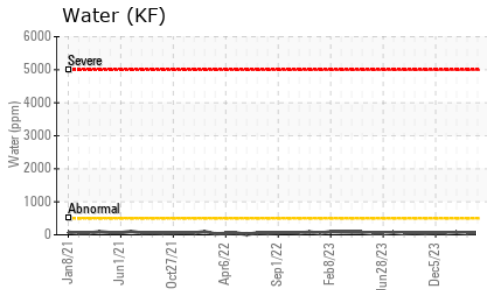
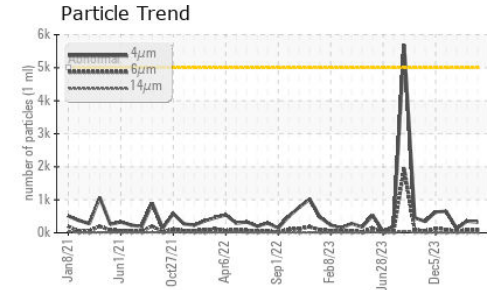
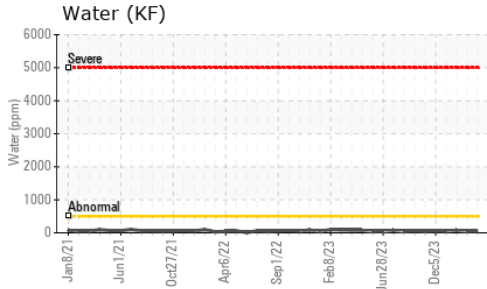
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>323</b>	354	128
Particles >6µm	ASTM D7647 >1300	<b>96</b>	88	42
Particles >14µm	ASTM D7647 >160	<b>6</b>	11	5
Particles >21µm	ASTM D7647 >40	<b>1</b>	3	2
Particles >38µm	ASTM D7647 >10	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>16/14/10</b>	16/14/11	14/13/10

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045	<b>0.34</b>	0.35	0.31

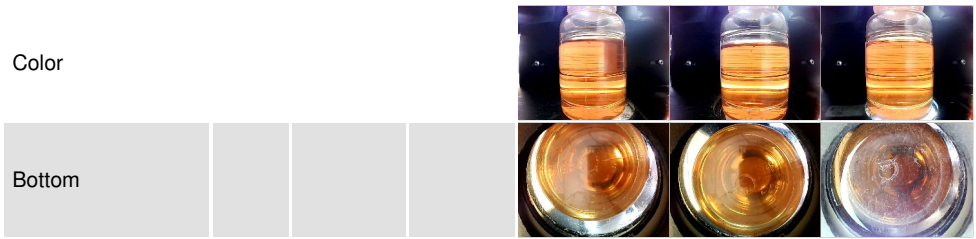
# OIL ANALYSIS REPORT



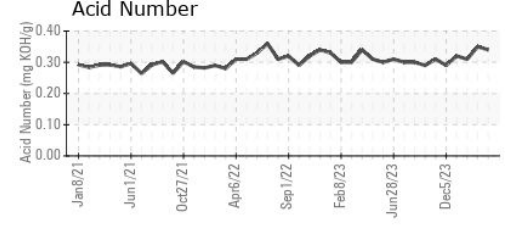
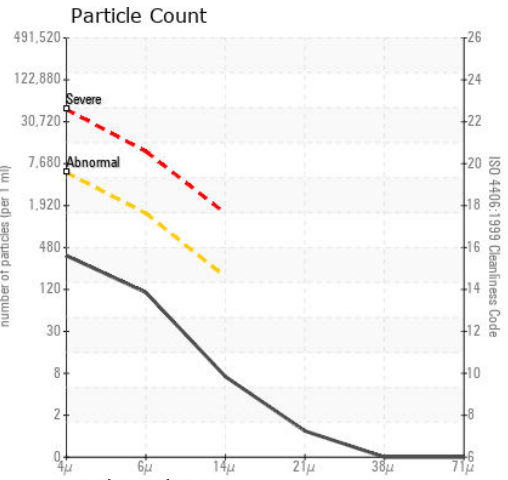
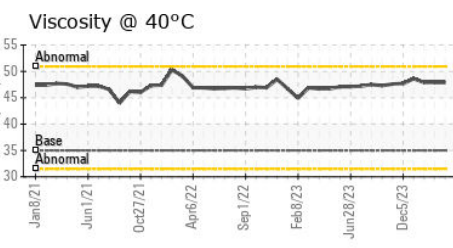
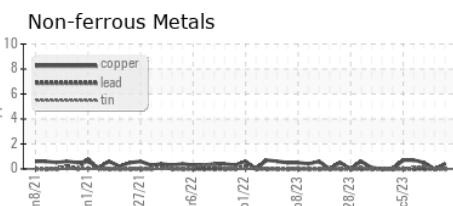
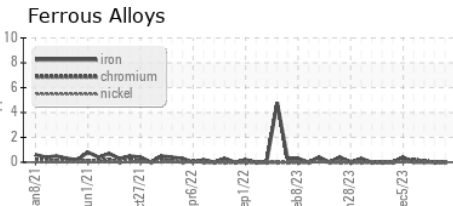
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	35.0	47.9	47.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0042675  
**Lab Number** : 06130680  
**Unique Number** : 10950145  
**Test Package** : IND 2  
**Received** : 27 Mar 2024  
**Tested** : 28 Mar 2024  
**Diagnosed** : 30 Mar 2024 - Don Baldrige

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)