



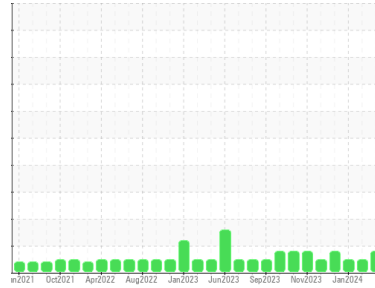
# OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area  
**Martinsville**  
 Machine Id  
**[Martinsville] Hydraulic - Steering**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 46 (35 GAL)**



## DIAGNOSIS

**Recommendation**  
 No corrective action is recommended at this time. Resample at the next service interval to monitor. ( Customer Sample Comment: George willis )

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0860098</b>	WC0805453	WC0735165
Sample Date	Client Info			<b>18 Mar 2024</b>	15 Feb 2024	21 Jan 2024
Machine Age	hrs	Client Info		<b>13793</b>	41911	12837
Oil Age	hrs	Client Info		<b>13793</b>	41911	10761
Oil Changed	Client Info			<b>Not Chngd</b>	Filtered	Not Chngd
Sample Status				<b>ATTENTION</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>5</b>	2	4
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>1</b>	0	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>20	<b>21</b>	21	19
Tin	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	25	<b>8</b>	0	5
Calcium	ppm	ASTM D5185m	200	<b>74</b>	63	64
Phosphorus	ppm	ASTM D5185m	300	<b>244</b>	253	256
Zinc	ppm	ASTM D5185m	370	<b>263</b>	261	268
Sulfur	ppm	ASTM D5185m	2500	<b>1233</b>	1382	1264

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	1
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	1
Water	%	ASTM D6304	>0.05	<b>0.003</b>	0.001	0.005
ppm Water	ppm	ASTM D6304	>500	<b>33</b>	10	59

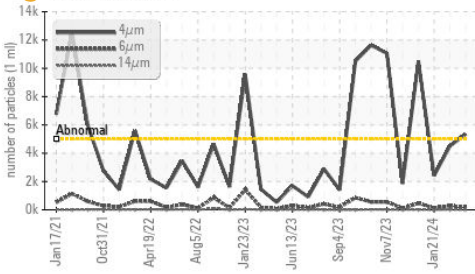
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>5344</b>	4504	2424
Particles >6µm		ASTM D7647	>1300	<b>198</b>	285	123
Particles >14µm		ASTM D7647	>160	<b>9</b>	25	8
Particles >21µm		ASTM D7647	>40	<b>3</b>	8	2
Particles >38µm		ASTM D7647	>10	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>20/15/10</b>	19/15/12	18/14/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.22</b>	0.23	0.20

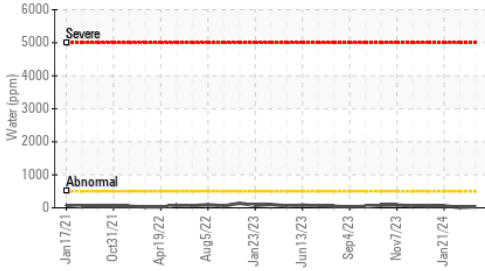


# OIL ANALYSIS REPORT

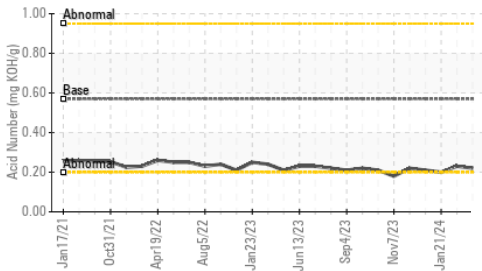
## Particle Trend



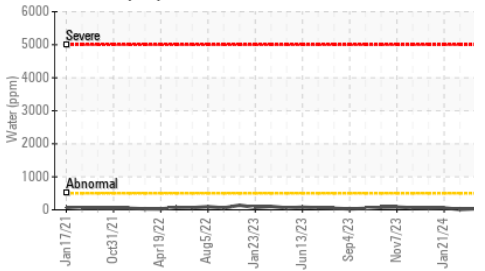
## Water (KF)



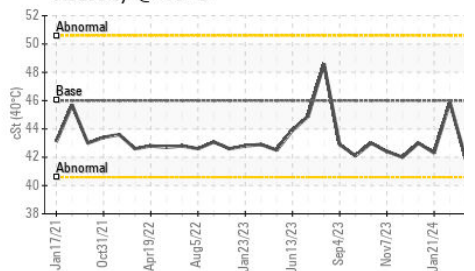
## Acid Number



## Water (KF)



## Viscosity @ 40°C



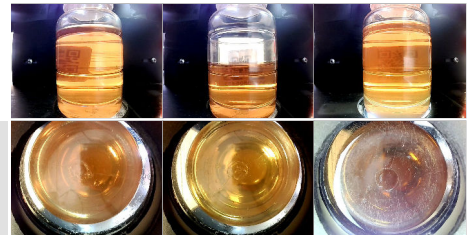
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	41.9	45.9	42.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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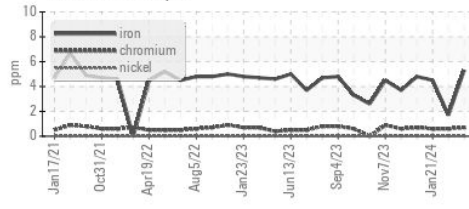
Color

Bottom

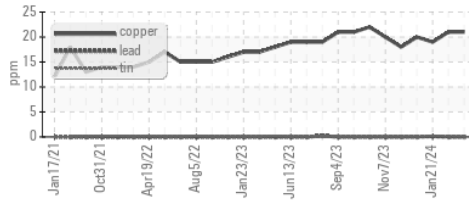


## GRAPHS

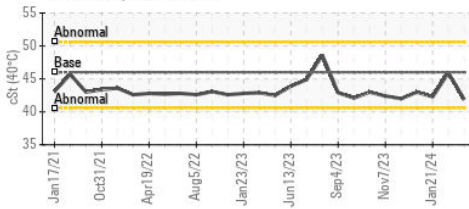
### Ferrous Alloys



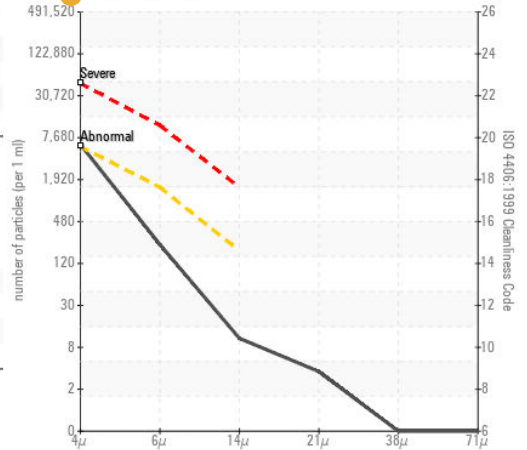
### Non-ferrous Metals



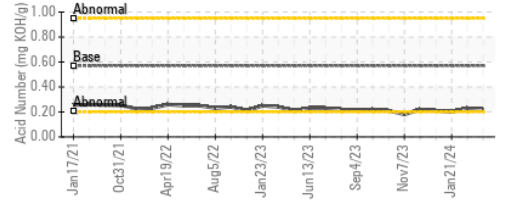
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0860098

Lab Number : 06130682

Unique Number : 10950147

Test Package : IND 2 ( Additional Tests: KF )

Received : 27 Mar 2024

Tested : 28 Mar 2024

Diagnosed : 30 Mar 2024 - Don Baldrige

MARATHON PETROLEUM CO.

101 12TH ST

CATLETTSBURG, KY

US 41169

Contact: CORY GUMBERT

cagumbert@marathonpetroleum.com

T: (606)585-3950

F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)