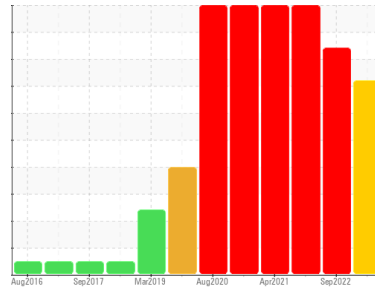


PROBLEM SUMMARY

Area
MELT SHOP BAG HOUSE (AOD141)
 Machine Id
CHAIN CONVEYOR FORCE DRAFT COOLER (S/N 15-6400-1000-2080)
 Component
Gearbox
 Fluid
GEAR OIL ISO 220 (--- QTS)

Sample Rating Trend

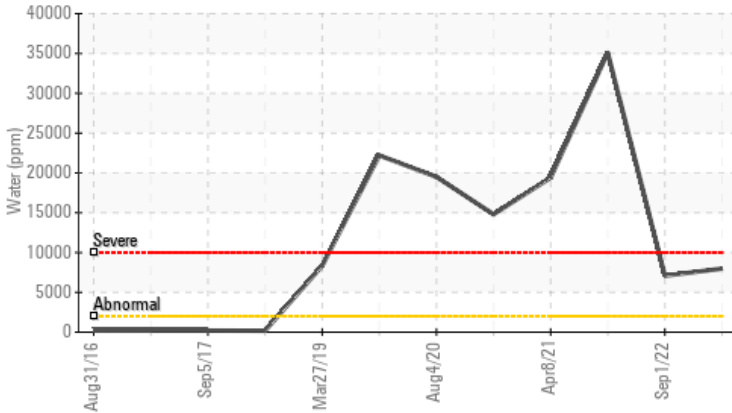


WATER



COMPONENT CONDITION SUMMARY

▲ Water (KF)



RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	SEVERE
Water	%	ASTM D6304	>0.2	▲ 0.798	▲ 0.708	▲ 3.51
ppm Water	ppm	ASTM D6304	>2000	▲ 7980	▲ 7080	▲ 35100
Silt	scalar	*Visual	NONE	▲ HEAVY	NONE	NONE
Emulsified Water	scalar	*Visual	>0.2	▲ 0.2%	▲ 0.2%	▲ 0.2%
Free Water	scalar	*Visual		▲ 2.0	▲ 1.0	NEG

Customer Id: OUTCALAL
 Sample No.: RP0042734
 Lab Number: 06130695
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

HISTORICAL DIAGNOSIS

01 Sep 2022 Diag: Angela Borella

WATER



We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. The iron level is abnormal. There is a light concentration of water present in the oil. Free water present. Moderate concentration of visible dirt/debris present in the oil. The oil is no longer serviceable due to the presence of contaminants.

[view report](#)



26 Jan 2022 Diag: Doug Bogart

WEAR



We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Appearance is milky. There is a high concentration of water present in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

[view report](#)



08 Apr 2021 Diag: Doug Bogart

WEAR



We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Appearance is milky. There is a high concentration of water present in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

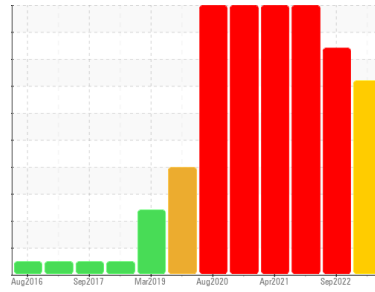
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area
MELT SHOP BAG HOUSE (AOD141)
 Machine Id
CHAIN CONVEYOR FORCE DRAFT COOLER (S/N 15-6400-1000-2080)
 Component
Gearbox
 Fluid
GEAR OIL ISO 220 (--- QTS)

DIAGNOSIS

▲ Recommendation

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate concentration of water present in the oil. Excessive free water present. There is a high amount of visible silt present in the sample.

Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0042734	RP0029719	RP0024416
Sample Date	Client Info		26 Mar 2024	01 Sep 2022	26 Jan 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	SEVERE	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		27	25	59
Iron	ppm	ASTM D5185m >200	191	▲ 218	▲ 442
Chromium	ppm	ASTM D5185m >15	2	2	4
Nickel	ppm	ASTM D5185m >15	0	0	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	<1	<1
Aluminum	ppm	ASTM D5185m >25	1	1	<1
Lead	ppm	ASTM D5185m >100	0	0	<1
Copper	ppm	ASTM D5185m >200	0	<1	<1
Tin	ppm	ASTM D5185m >25	0	0	<1
Antimony	ppm	ASTM D5185m >5	---	---	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 50	2	<1	19
Barium	ppm	ASTM D5185m 15	0	2	0
Molybdenum	ppm	ASTM D5185m 15	0	0	<1
Manganese	ppm	ASTM D5185m	<1	3	2
Magnesium	ppm	ASTM D5185m 50	2	<1	<1
Calcium	ppm	ASTM D5185m 50	28	31	96
Phosphorus	ppm	ASTM D5185m 350	262	188	316
Zinc	ppm	ASTM D5185m 100	17	8	12

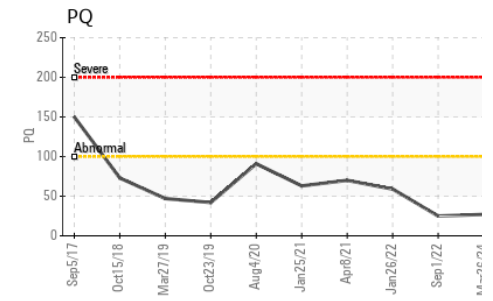
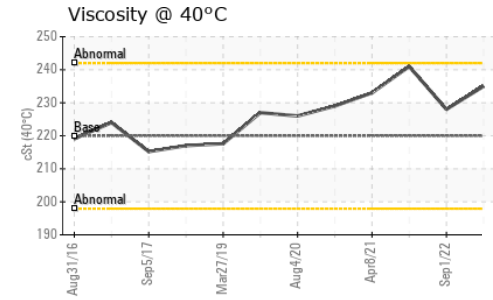
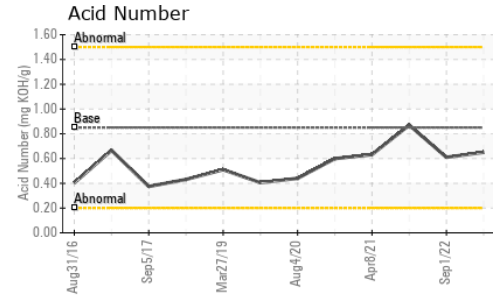
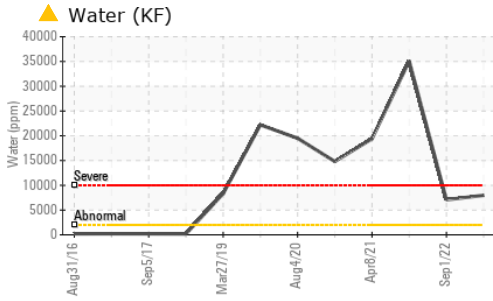
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	3	1	4
Sodium	ppm	ASTM D5185m	1	0	0
Potassium	ppm	ASTM D5185m >20	<1	2	0
Water	%	ASTM D6304 >0.2	▲ 0.798	▲ 0.708	▲ 3.51
ppm Water	ppm	ASTM D6304 >2000	▲ 7980	▲ 7080	▲ 35100

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	0.65	0.61	0.87

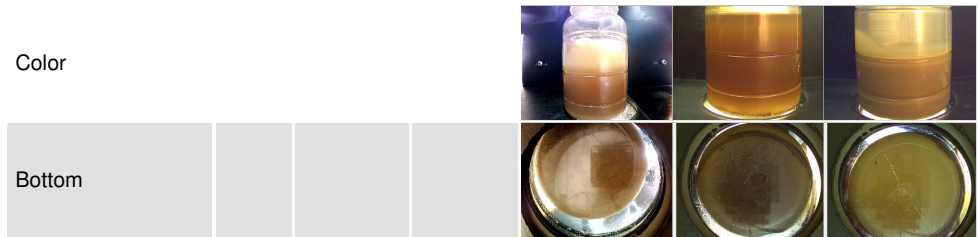
OIL ANALYSIS REPORT



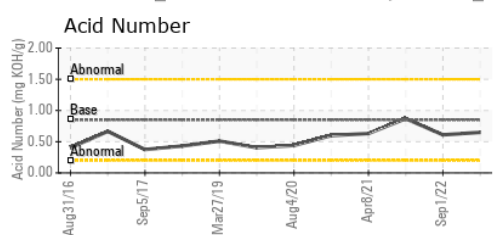
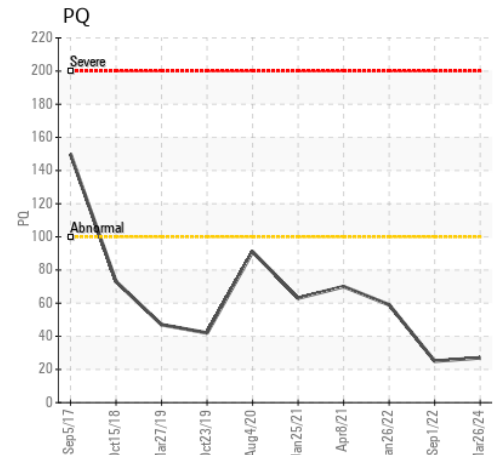
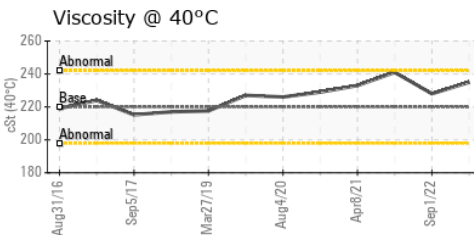
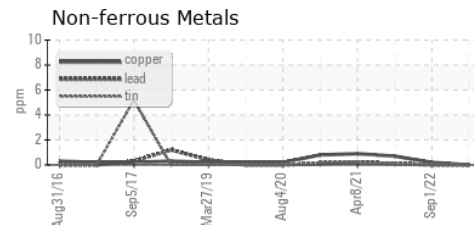
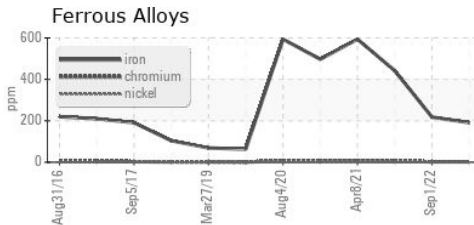
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ HEAVY	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	● MILKY	● MILKY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	▲ 0.2%	▲ 0.2%
Free Water	scalar	*Visual		▲ 2.0	▲ 1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	235	228

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0042734 **Received** : 27 Mar 2024
Lab Number : 06130695 **Tested** : 28 Mar 2024
Unique Number : 10950160 **Diagnosed** : 30 Mar 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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