Sullivan **Palatek**

OIL ANALYSIS REPORT



Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

Confirm oil type. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

NORMAL	-	
	Mar2024	Jun2023

Sample Rating Trend



SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06130754	UCS05871022	
Sample Date		Client Info		22 Mar 2024	09 Jun 2023	
Machine Age	hrs	Client Info		2000	34919	
Oil Age	hrs	Client Info		2000	8000	
Oil Changed		Client Info		Not Changd	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	1	<1	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	0	<1	
Tin	ppm	ASTM D5185m	>15	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	
Barium	ppm	ASTM D5185m	500	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m	0	<1	0	
Calcium	ppm	ASTM D5185m	0	3	0	
Phosphorus	ppm	ASTM D5185m	20	151	36	
Zinc	ppm	ASTM D5185m	0	0	0	
Sulfur	ppm	ASTM D5185m	200	491	77	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	2	
Sodium	ppm	ASTM D5185m		0	5	
Potassium	ppm	ASTM D5185m	>20	1	0	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.38	0.51	

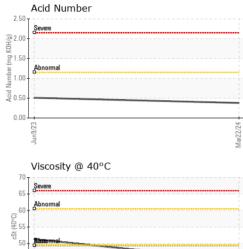


45 Severe 40 Jun9/23

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OIL ANALYSIS REPORT

VISUAL



	10 8 iron chromium						
	8 - iron chromium						
	8 - iron chromium						
	Bottom						no image
Mar22/2	Color						no image
#22/24	Color						no image
	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
			method	49.4 limit/base			history2
	Visc @ 40°C	cSt	ASTM D445	49.4	44.9	51.3	
			method	limit/base	current	history1	history2
				limit/base			
	Free Water	scalar	*Visual		NEG	NEG	
2	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Mar22/24 -	Appearance Odor	scalar scalar	*Visual *Visual	NORML NORML	NORML NORML	NORML NORML	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Silt Debris	scalar scalar	*Visual *Visual	NONE NONE	NONE NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
		scalar	*Visual	NONE	NONE NONE	NONE	
		Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water Free Water FLUID PROPE Visc @ 40°C SAMPLE IMAG Color Bottom Bottom	Yellow Metal scalar Precipitate scalar Silt scalar Debris scalar Sand/Dirt scalar Appearance scalar Odor scalar Emulsified Water scalar Free Water scalar Free Water scalar Fruil PROPERTIES Visc @ 40°C cSt SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	Precipitate scalar *Visual Silt scalar *Visual Debris scalar *Visual Sand/Dirt scalar *Visual Appearance scalar *Visual Odor scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual FLUID PROPERTIES method Visc @ 40°C cSt ASTM D445 SAMPLE IMAGES method Color Bottom GRAPHS Ferrous Alloys Terrous Alloys	Yellow Metal scalar *Visual NONE Precipitate scalar *Visual NONE Silt scalar *Visual NONE Debris scalar *Visual NONE Sand/Dirt scalar *Visual NONE Appearance scalar *Visual NORML Odor scalar *Visual NORML Odor scalar *Visual NORML Emulsified Water scalar *Visual NORML Emulsified Water scalar *Visual NORML Free Water scalar *Visual >0.1 Free Water scalar *Visual >0.1 Free Water scalar *Visual >0.1 Fereoux @40°C cSt ASTM D445 49.4 SAMPLE IMAGES method imit/base Color Imit/base Imit/base GRAPHS Ferrous Alloys Imit in the initial in the initis in the initial in the inithe in the init	Yellow Metal scalar *Visual NONE NONE Precipitate scalar *Visual NONE NONE Silt scalar *Visual NONE NONE Debris scalar *Visual NONE NONE Sand/Dirt scalar *Visual NONE NONE Appearance scalar *Visual NORML NORML Odor scalar *Visual >0.1 NEG Free Water scalar *Visual >0.1 NEG Fluid PROPERTIES method imit/base current Visc @ 40°C cSt ASTM D445 44.9 SAMPLE IMAGES method imit/base current Color Imit/base current Imit/base Imit/base GRAPHS Ferrous Alloys Imit/base Imit/base Imit/base <td>Yellow Metal scalar *Visual NONE NONE NONE Precipitate scalar *Visual NONE NONE NONE Silt scalar *Visual NONE NONE NONE Debris scalar *Visual NONE NONE NONE Sand/Dirt scalar *Visual NONE NONE NONE Appearance scalar *Visual NORML NORML NORML Appearance scalar *Visual NORML NORML NORML Odor scalar *Visual NORM NORML NORML Emulsified Water scalar *Visual NORML NORML NORML Visc @ 40°C cSt ASTM D445 49.4 44.9 51.3 SAMPLE IMAGES method limit/base current history1 Visc @ 40°C cSt ASTM D445 49.4 44.9 51.3 SAMPLE IMAGES method limit/base current history1 Orget Color imathod imathod</td>	Yellow Metal scalar *Visual NONE NONE NONE Precipitate scalar *Visual NONE NONE NONE Silt scalar *Visual NONE NONE NONE Debris scalar *Visual NONE NONE NONE Sand/Dirt scalar *Visual NONE NONE NONE Appearance scalar *Visual NORML NORML NORML Appearance scalar *Visual NORML NORML NORML Odor scalar *Visual NORM NORML NORML Emulsified Water scalar *Visual NORML NORML NORML Visc @ 40°C cSt ASTM D445 49.4 44.9 51.3 SAMPLE IMAGES method limit/base current history1 Visc @ 40°C cSt ASTM D445 49.4 44.9 51.3 SAMPLE IMAGES method limit/base current history1 Orget Color imathod imathod

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