



# OIL ANALYSIS REPORT

Sample Rating Trend

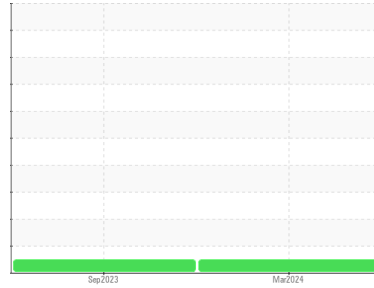
**NORMAL**



Area  
**[1407617]**

Machine Id  
**KAESER 1109 - BETTER BAKED FOODS**

Component  
**Compressor**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH06130756</b>	UCH05975076	---
Sample Date	Client Info		<b>12 Mar 2024</b>	18 Sep 2023	---
Machine Age	hrs	Client Info	<b>94267</b>	90884	---
Oil Age	hrs	Client Info	<b>450</b>	500	---
Oil Changed	Client Info		<b>N/A</b>	Not Changd	---
Sample Status			<b>NORMAL</b>	NORMAL	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m >10	<b>3</b>	<1	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >50	<b>13</b>	8	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	<1	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	<b>0</b>	17	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	5	---
Calcium	ppm	ASTM D5185m	<b>4</b>	0	---
Phosphorus	ppm	ASTM D5185m	<b>161</b>	209	---
Zinc	ppm	ASTM D5185m	<b>134</b>	72	---
Sulfur	ppm	ASTM D5185m	<b>1472</b>	1147	---

## CONTAMINANTS

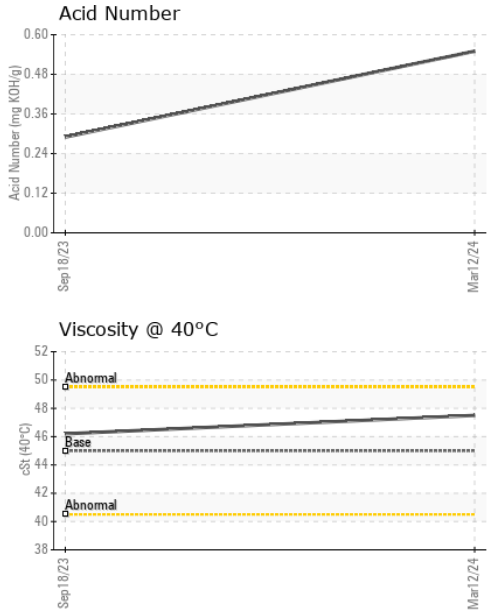
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	1	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	1	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.55</b>	0.29	---



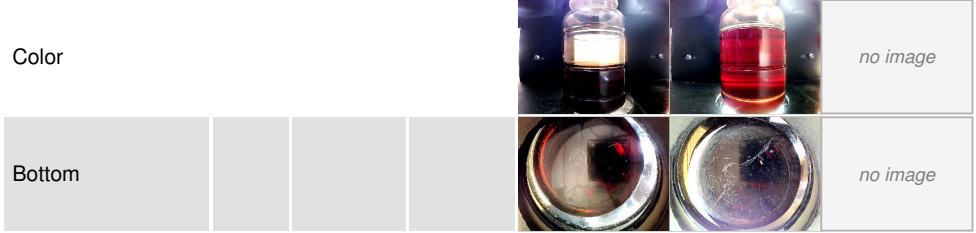
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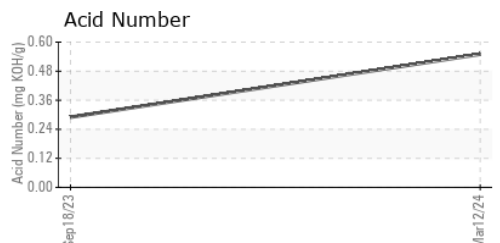
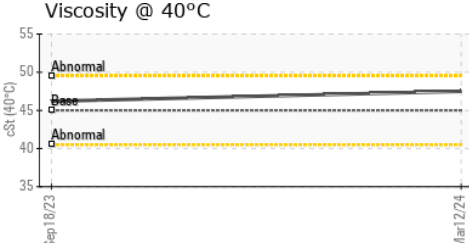
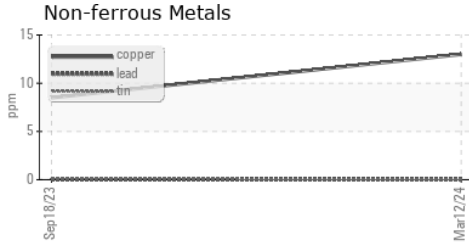
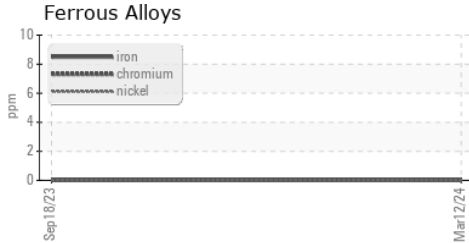
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45	<b>47.5</b>	46.2	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06130756      **Received** : 27 Mar 2024  
**Lab Number** : **06130756**      **Tested** : 28 Mar 2024  
**Unique Number** : 10950221      **Diagnosed** : 30 Mar 2024 - Don Baldrige  
**Test Package** : IND 2

**AIR TECHNOLOGIES INC (PIT)**  
 310 PLUM INDUSTRIAL CT  
 PITTSBURGH, PA  
 US 15239  
 Contact: MIKE STRAZZERA  
 mike.strazzera@aircompressors.com  
 T: (724)327-2818  
 F: (412)788-4799

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)