



OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area

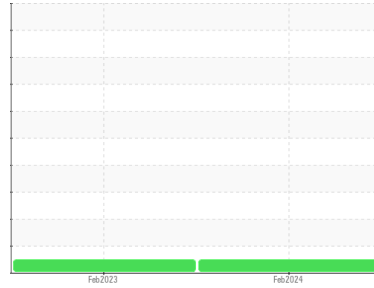
[1405005]

Machine Id

KAESER 1469 - ROECHLING

Component

Compressor



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH06130762	UCH05813479	---
Sample Date	Client Info		23 Feb 2024	14 Feb 2023	---
Machine Age	hrs	Client Info	72933	67987	---
Oil Age	hrs	Client Info	2308	22358	---
Oil Changed	Client Info		Not Changed	Not Changed	---
Sample Status			NORMAL	NORMAL	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	0	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	1	<1	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	1	<1	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	19	19	---
Tin	ppm	ASTM D5185m >10	0	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	---
Barium	ppm	ASTM D5185m 90	0	<1	---
Molybdenum	ppm	ASTM D5185m 0	0	0	---
Manganese	ppm	ASTM D5185m	0	<1	---
Magnesium	ppm	ASTM D5185m 100	<1	3	---
Calcium	ppm	ASTM D5185m 0	3	2	---
Phosphorus	ppm	ASTM D5185m 0	4	16	---
Zinc	ppm	ASTM D5185m 0	6	3	---
Sulfur	ppm	ASTM D5185m 23500	22897	3351	---

CONTAMINANTS

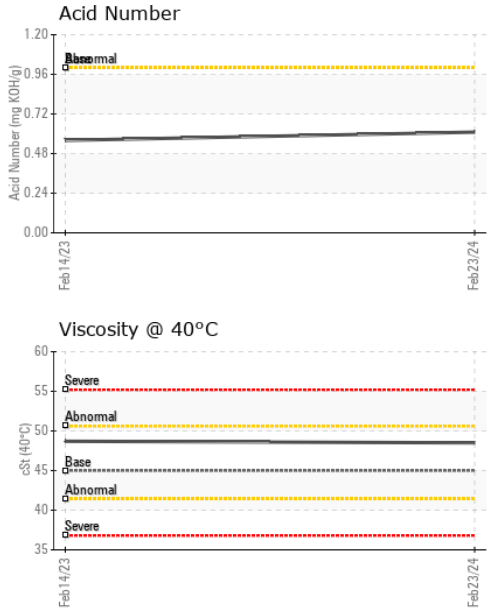
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	<1	---
Sodium	ppm	ASTM D5185m	<1	<1	---
Potassium	ppm	ASTM D5185m >20	<1	<1	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.61	0.56	---



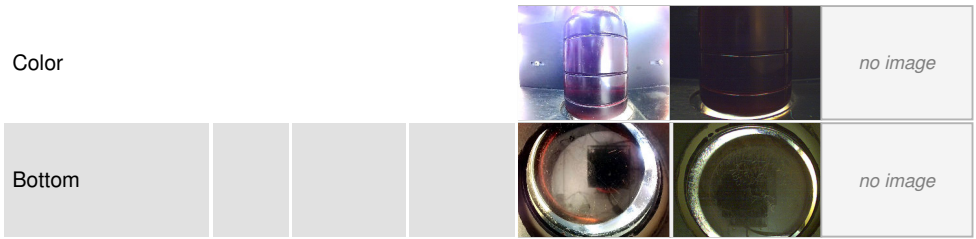
OIL ANALYSIS REPORT



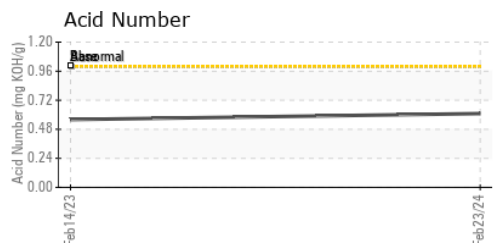
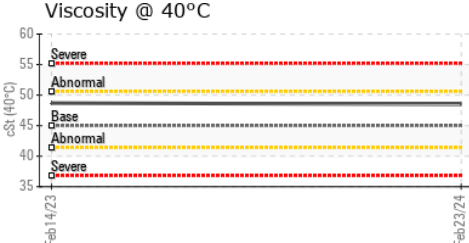
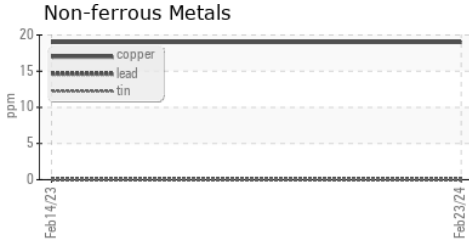
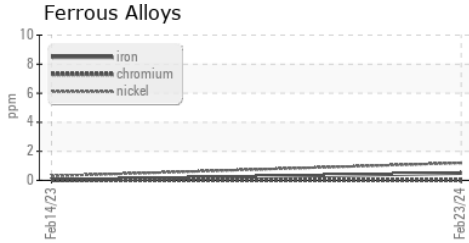
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	MODER	HEAVY
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45	48.5	48.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06130762 **Received** : 27 Mar 2024
Lab Number : **06130762** **Tested** : 28 Mar 2024
Unique Number : 10950227 **Diagnosed** : 30 Mar 2024 - Don Baldrige
Test Package : IND 2

AIR TECHNOLOGIES INC (PIT)
 310 PLUM INDUSTRIAL CT
 PITTSBURGH, PA
 US 15239
 Contact: MIKE STRAZZERA
 mike.strazzera@aircompressors.com
 T: (724)327-2818
 F: (412)788-4799

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)