

## **OIL ANALYSIS REPORT**

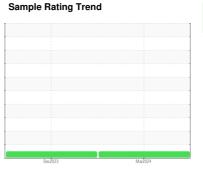
PALEXTRA 44

Machine Id

SULLIVAN PALATEK 19GE000255 - AC205

Component

Compressor





#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

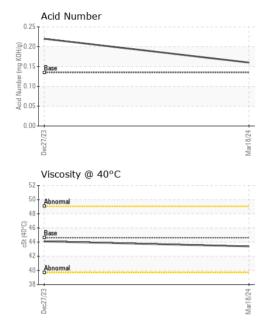
### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

|                  |          |             | Dec2023    | Marzuz4     |             |          |
|------------------|----------|-------------|------------|-------------|-------------|----------|
| SAMPLE INFORM    | NOITAN   | method      |            |             |             | history2 |
| Sample Number    |          | Client Info |            | UCS06130770 | UCS06074843 |          |
| Sample Date      |          | Client Info |            | 18 Mar 2024 | 27 Dec 2023 |          |
| Machine Age      | hrs      | Client Info |            | 22765       | 21703       |          |
| Oil Age          | hrs      | Client Info |            | 1062        | 7528        |          |
| Oil Changed      |          | Client Info |            | Not Changd  | Changed     |          |
| Sample Status    |          |             |            | NORMAL      | NORMAL      |          |
| CONTAMINATIO     | N        | method      | limit/base | current     | history1    | history2 |
| Water            |          | WC Method   | >0.1       | NEG         | NEG         |          |
| WEAR METALS      |          | method      | limit/base | current     | history1    | history2 |
| Iron             | ppm      | ASTM D5185m | >50        | 0           | 0           |          |
| Chromium         | ppm      | ASTM D5185m | >10        | 0           | 0           |          |
| Nickel           | ppm      | ASTM D5185m |            | 0           | <1          |          |
| Titanium         | ppm      | ASTM D5185m |            | 0           | 0           |          |
| Silver           | ppm      | ASTM D5185m |            | 0           | 0           |          |
| Aluminum         | ppm      | ASTM D5185m | >25        | 1           | 0           |          |
| Lead             | ppm      | ASTM D5185m | >25        | 0           | 0           |          |
| Copper           | ppm      | ASTM D5185m | >50        | <1          | 0           |          |
| Tin              | ppm      | ASTM D5185m | >15        | 0           | 0           |          |
| Vanadium         | ppm      | ASTM D5185m |            | 0           | 0           |          |
| Cadmium          | ppm      | ASTM D5185m |            | 0           | 0           |          |
| ADDITIVES        |          | method      | limit/base | current     | history1    | history2 |
| Boron            | ppm      | ASTM D5185m | 0          | 0           | 0           |          |
| Barium           | ppm      | ASTM D5185m | 0.3        | 0           | 1           |          |
| Molybdenum       | ppm      | ASTM D5185m | 0          | 0           | 0           |          |
| Manganese        | ppm      | ASTM D5185m | 0.3        | 0           | <1          |          |
| Magnesium        | ppm      | ASTM D5185m | 0.4        | <1          | <1          |          |
| Calcium          | ppm      | ASTM D5185m | 0          | 3           | <1          |          |
| Phosphorus       | ppm      | ASTM D5185m | 689        | 577         | 492         |          |
| Zinc             | ppm      | ASTM D5185m | 0          | 0           | 0           |          |
| Sulfur           | ppm      | ASTM D5185m | 1237       | 1052        | 565         |          |
| CONTAMINANTS     | ;        | method      | limit/base | current     | history1    | history2 |
| Silicon          | ppm      | ASTM D5185m | >25        | 5           | 9           |          |
| Sodium           | ppm      | ASTM D5185m |            | 0           | <1          |          |
| Potassium        | ppm      | ASTM D5185m | >20        | <1          | 0           |          |
| FLUID DEGRADA    | ATION    | method      | limit/base | current     | history1    | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045  | 0.135      | 0.16        | 0.22        |          |
|                  |          |             |            |             |             |          |

# **Sullivan**

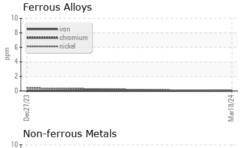
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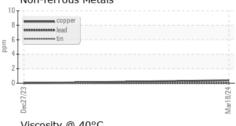


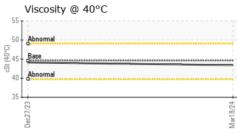
| VISUAL                  |        | method    | limit/base | current | history1 | history2 |
|-------------------------|--------|-----------|------------|---------|----------|----------|
| White Metal             | scalar | *Visual   | NONE       | NONE    | NONE     |          |
| Yellow Metal            | scalar | *Visual   | NONE       | NONE    | NONE     |          |
| Precipitate             | scalar | *Visual   | NONE       | NONE    | NONE     |          |
| Silt                    | scalar | *Visual   | NONE       | NONE    | NONE     |          |
| Debris                  | scalar | *Visual   | NONE       | LIGHT   | MODER    |          |
| Sand/Dirt               | scalar | *Visual   | NONE       | NONE    | NONE     |          |
| Appearance              | scalar | *Visual   | NORML      | NORML   | NORML    |          |
| Odor                    | scalar | *Visual   | NORML      | NORML   | NORML    |          |
| <b>Emulsified Water</b> | scalar | *Visual   | >0.1       | NEG     | NEG      |          |
| Free Water              | scalar | *Visual   |            | NEG     | NEG      |          |
| FLUID PROPERT           | TES    | method    | limit/base | current | history1 | history2 |
| Visc @ 40°C             | cSt    | ASTM D445 | 44.62      | 43.4    | 44.1     |          |
| SAMPLE IMAGES           | 6      | method    | limit/base | current | history1 | history2 |
| Color                   |        |           |            | AC III  |          | no image |
|                         |        |           |            |         |          |          |

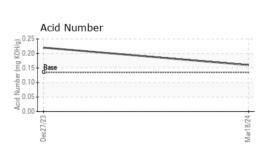
### **GRAPHS**

**Bottom** 













Certificate L2367

Laboratory Sample No.

Lab Number : 06130770 Unique Number : 10950235

: UCS06130770 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Tested

Diagnosed

: 27 Mar 2024 : 28 Mar 2024

: 30 Mar 2024 - Don Baldridge

MITCHELL, SD US 57301

TRAIL KING INDUSTRIES

Contact: DAN ANDERSON DANDERSON@TRAILKING.COM T:

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F:

no image