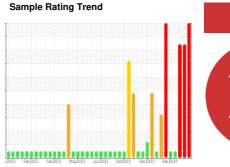


OIL ANALYSIS REPORT







DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for diagnostic comment updates. (Customer Sample Comment: Oil and filters changed)

Wear

The iron level is severe. The tin level is abnormal.

Contamination

Elemental level of silicon (Si) above normal.

▲ Fluid Condition

The AN level is above the recommended limit. The BN level is low. The oil is no longer serviceable.

ENGINE OIL 40 (-	GAL)	c2022 Feb20	23 Feb2023 May2023	Jun2023 Oct2023 Dec2023	Feb 2024	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0895564	WC0895529	WC0895526
Sample Date		Client Info		25 Mar 2024	22 Mar 2024	18 Mar 2024
Machine Age	hrs	Client Info		34319	34245	34081
Oil Age	hrs	Client Info		913	164	713
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				SEVERE	SEVERE	SEVERE
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
Water		WC Method	>.11	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>15	43	▲ 36	2 3
Chromium	ppm	ASTM D5185m	>4	<1	<1	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>6	3	3	2
Lead	ppm	ASTM D5185m	>9	<1	<1	0
Copper	ppm	ASTM D5185m	>6	2	2	<1
Tin	ppm	ASTM D5185m	>4	<u> 4</u>	4	2
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		3	3	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		2	2	1
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		7	8	4
Calcium	ppm	ASTM D5185m		1712	1725	1777
Phosphorus	ppm	ASTM D5185m		257	268	266
Zinc	ppm	ASTM D5185m		328	318	322
Sulfur	ppm	ASTM D5185m		4585	5041	4899
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>181	<u> </u>	173	123
Sodium	ppm	ASTM D5185m	>21	6	7	4
Potassium	ppm	ASTM D5185m	>20	2	2	0
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		0	0	0
Nitration	Abs/cm	*ASTM D7624		4.9	4.8	5.0
Sulfation	Abs/.1mm	*ASTM D7415		28.1	27.3	24.8
	TION	method	limit/base	current	history1	history2
FLUID DEGRADA	ATION	memou	IIIIII/Dase	Current	Tilotory	11101011) =
FLUID DEGRADA Oxidation	ATION Abs/.1mm	*ASTM D7414	IIIIIIIIIII	13.1	12.6	11.6
		*ASTM D7414				•



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