

# **COOLANT REPORT**

## Patoka Machine Id [Patoka] Coolant - Starboard Genset

Coolant

**EXTENDED LIFE COOLANT (35 GAL)** 

### DIAGNOSIS

#### Recommendation

We recommend drain/flush system, and refill with 50/50 antifreeze water mixture. We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer's recommendations. ( Customer Sample Comment: J. Harvey )

#### Corrosion

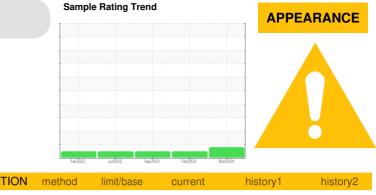
All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

Sediment present.

## **Coolant Condition**

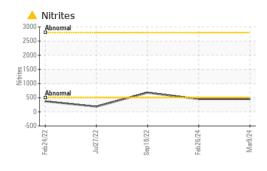
The carboxylate level of this fluid is acceptable. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.



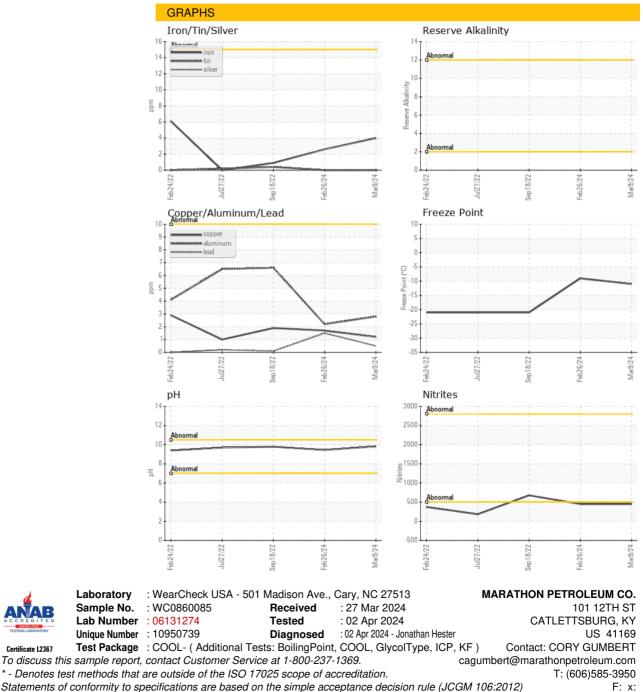
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0860085	WC0805573	WC0719145
Sample Date		Client Info		09 Mar 2024	26 Feb 2024	18 Sep 2022
Machine Age	hrs	Client Info		3264	0	9481
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	Not Changd
Sample Status				ABNORMAL	NORMAL	NORMAL
PHYSICAL TEST R	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.054	1.052	1.060
рН	Scale 0-14	ASTM D1287		9.82	9.44	9.78
Nitrites	ppm	AP-053:2009		448	448	676
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		39.4	38.3	44.9
Freezing Point	°F	ASTM D3321		-11	-9	-21
Total Dissolved Solids				263.5	243.0	329.5
Carboxylate				fail	fail	pass
CORROSION INH	<b>IBITORS</b>	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		3	2	13
Phosphorus	ppm	ASTM D6130		0	<1	0
Boron	ppm	ASTM D6130		0	0	3
Molybdenum	ppm	ASTM D6130		509	500	1123
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	4	3	<1
Aluminum	ppm	ASTM D6130	>10	3	2	7
Copper	ppm	ASTM D6130	>10	1	2	2
Lead	ppm	ASTM D6130	>10	<1	2	<1
Tin	ppm	ASTM D6130	>10	0	0	<1
Zinc	ppm	ASTM D6130		<1	<1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		2	7	0
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		3411	3119	4596
Potassium	ppm	ASTM D6130		12	7	105
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		2	3	<1
Magnesium	ppm	ASTM D6130		0	<1	0
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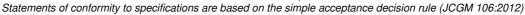


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VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Pink	Red	Pink
Coolant Appearance	*Visual	Clear	🔺 sediment	normal	normal
Color					
Bottom				(G)	





Certificate L2367

Page 2 of 2