



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**KAESER AIRTOWER 7.5C 5583351 (S/N 1504)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KCPA013005</b>	---	---
Sample Date	Client Info		<b>12 Mar 2024</b>	---	---
Machine Age	hrs	Client Info	<b>416</b>	---	---
Oil Age	hrs	Client Info	<b>3000</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	---	---
Chromium	ppm	ASTM D5185m >10	<1	---	---
Nickel	ppm	ASTM D5185m >3	0	---	---
Titanium	ppm	ASTM D5185m >3	<1	---	---
Silver	ppm	ASTM D5185m >2	<1	---	---
Aluminum	ppm	ASTM D5185m >10	2	---	---
Lead	ppm	ASTM D5185m >10	<1	---	---
Copper	ppm	ASTM D5185m >50	<1	---	---
Tin	ppm	ASTM D5185m >10	<1	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	<1	---	---

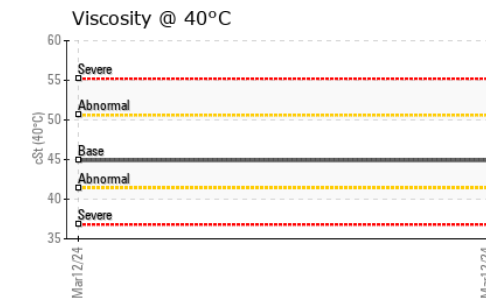
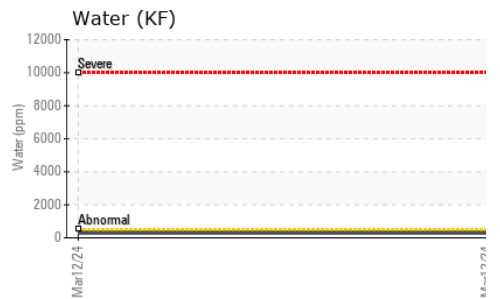
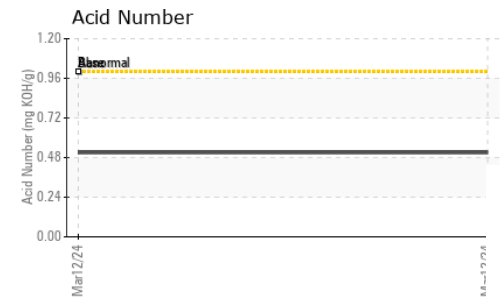
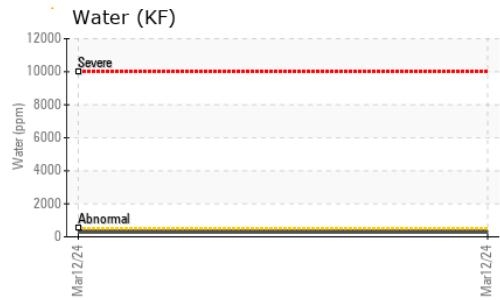
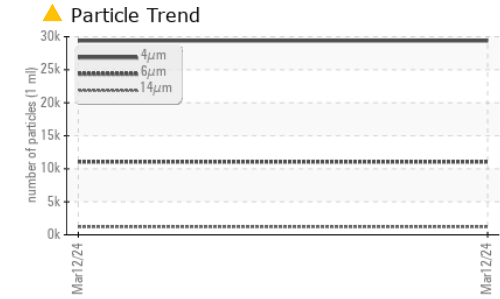
ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	---	---
Barium	ppm	ASTM D5185m 90	65	---	---
Molybdenum	ppm	ASTM D5185m 0	<1	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m 100	81	---	---
Calcium	ppm	ASTM D5185m 0	6	---	---
Phosphorus	ppm	ASTM D5185m 0	1	---	---
Zinc	ppm	ASTM D5185m 0	0	---	---
Sulfur	ppm	ASTM D5185m 23500	21412	---	---

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	1	---	---
Sodium	ppm	ASTM D5185m	7	---	---
Potassium	ppm	ASTM D5185m >20	2	---	---
Water	%	ASTM D6304 >0.05	0.028	---	---
ppm Water	ppm	ASTM D6304 >500	289	---	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		29384	---	---
Particles >6µm	ASTM D7647	>1300	▲ 11059	---	---
Particles >14µm	ASTM D7647	>80	▲ 1205	---	---
Particles >21µm	ASTM D7647	>20	▲ 273	---	---
Particles >38µm	ASTM D7647	>4	▲ 5	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 22/21/17	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.51	---	---

# OIL ANALYSIS REPORT



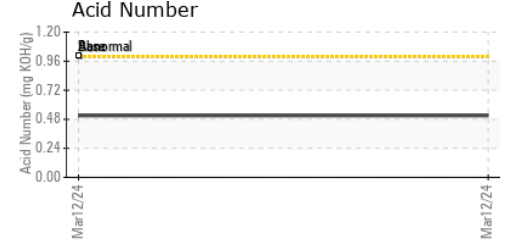
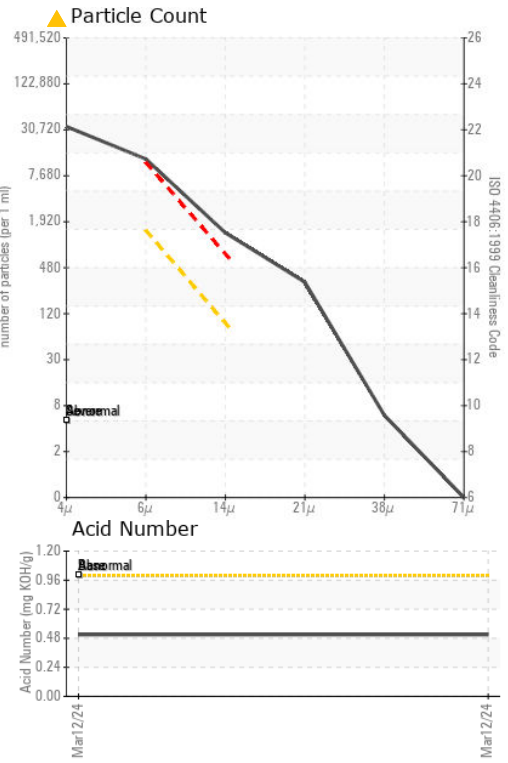
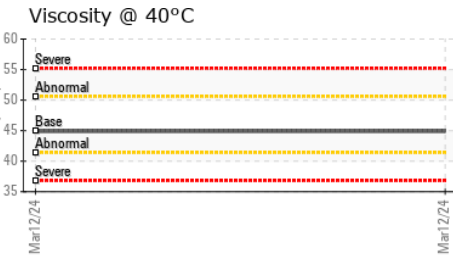
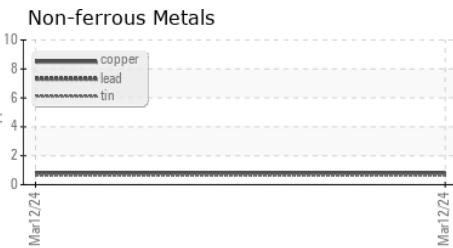
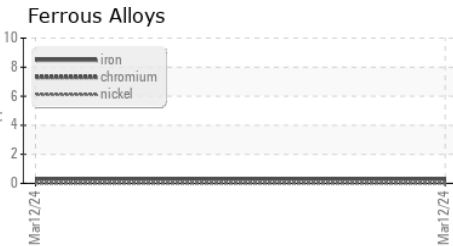
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	44.9	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA013005 **Received** : 27 Mar 2024  
**Lab Number** : 06131430 **Tested** : 28 Mar 2024  
**Unique Number** : 10950895 **Diagnosed** : 01 Apr 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**ZIRKONZAHN**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)