

OIL ANALYSIS REPORT

Area LSS-9300-5 Machine Id SULLAIR 003-129967 - IPEX Component

Compressor

DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component. We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Mar2024		
SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06131486		
Sample Date		Client Info		13 Mar 2024		
Machine Age	hrs	Client Info		57655		
Oil Age	hrs	Client Info		4113		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	7		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>25	<1		
Copper	ppm	ASTM D5185m	>50	12		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	history1	history2
	ppm ppm		limit/base		history1 	history2
Boron		ASTM D5185m	limit/base	0		
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	0 0		
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1		
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 <1		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 <1 <1 3	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 <1 3 180	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 <1 3 180 8	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 0 <1 <1 <1 3 180 8 218		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 3 180 8 218 current	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	limit/base	0 0 <1 <1 3 180 8 218 current 4	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	limit/base >25	0 0 <1 <1 3 180 8 218 218 current 4 2	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20	0 0 <1 <1 3 180 8 218 current 4 2 1	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >25 >20 >0.1	0 0 <1 <1 <1 3 180 8 218 current 4 2 1 ▲ 0.273	 history1	history2

Sample Rating Trend



OIL ANALYSIS REPORT

method

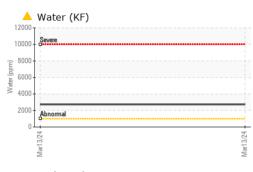
limit/base

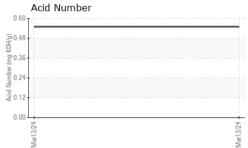
current

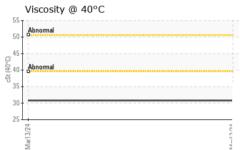
historv1

history2

VISUAL







	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	🔺 MODER		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Mar13/24	Appearance	scalar	*Visual	NORML	NORML		
Mar	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	0.2%		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		30.8		
	SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Mar13/24	Color					no image	no image
	Bottom					no image	no image
AC C144	Non-ferrous Metals	5		Mar13/24 Mar13/24	Acid Number		
	50 - Abnormal 545 - 40 40 - Abnormal 35			Nu po	36 - 24 - 12 -		
	25 4 72/5 L + 72/5 L He W			Mar13/24	Mar13/24		- 4/15 Pre-M
discuss this sample report,	: 10950951 : IND 2 (Additional Tes	Rece Teste Diagr ts: KF) ce at 1-8	ived : 27 ed : 02 nosed : 02 800-237-136	7 Mar 2024 2 Apr 2024 Apr 2024 - Jon 9.		CH Contac skee@lewiss	RVICE CO INC FOCKPORT PI IARLOTTE, NO US 28273 ct: SCOTT KEE systemsinc.con (704)588-2299

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: SCOTT KEE - UCLEWCHA

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