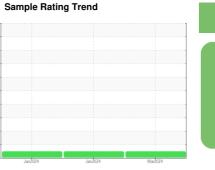


## **OIL ANALYSIS REPORT**





NORMAL



Machine Id CATERPILLAR 246C 5602 (S/N 1A707534) Component Diesel Engine

SAMPLE INFORMATION method limit/base

DIESEL ENGINE OIL SAE 40 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Fluid

### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

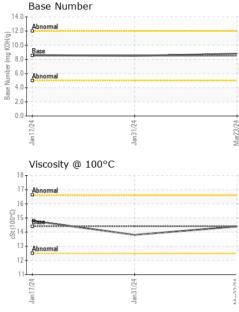
### Fluid Condition

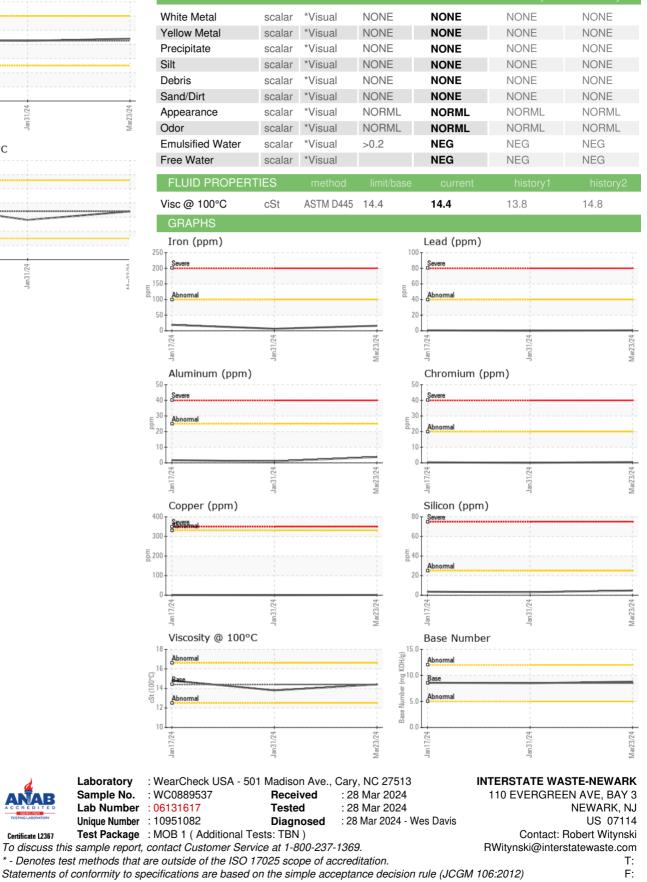
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

		method	IIIIII/Dase	current	TIIStory I	TIIStOLA
Sample Number		Client Info		WC0889537	WC0900086	WC0889577
Sample Date		Client Info		23 Mar 2024	31 Jan 2024	17 Jan 2024
Machine Age	hrs	Client Info		0	3734	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
-						
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
					· · · · ·	
Iron	ppm	ASTM D5185m	>100	16	6	19
Chromium	ppm		>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>2	1	0	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m		4	1	2
Lead	ppm	ASTM D5185m	>40	<1	0	<1
Copper	ppm	ASTM D5185m	>330	1	<1	1
Tin	ppm		>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base 250	current 14	history1 20	history2 9
	ppm ppm					-
Boron Barium		ASTM D5185m	250	14	20	9
Boron	ppm	ASTM D5185m ASTM D5185m	250 10	14 0	20 0	9 3
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	250 10	14 0 60	20 0 58	9 3 69
Boron Barium Molybdenum	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100	14 0 60 <1	20 0 58 0	9 3 69 0
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450	14 0 60 <1 879	20 0 58 0 837	9 3 69 0 959
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000	14 0 60 <1 879 1252	20 0 58 0 837 1099	9 3 69 0 959 1209
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150	14 0 60 <1 879 1252 1063	20 0 58 0 837 1099 961	9 3 69 0 959 1209 994
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	14 0 60 <1 879 1252 1063 1277 3842	20 0 58 0 837 1099 961 1169 3113	9 3 69 0 959 1209 994 1303 3425
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	14 0 60 <1 879 1252 1063 1277 3842 Current	20 0 58 0 837 1099 961 1169 3113 history1	9 3 69 0 959 1209 994 1303 3425 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b>	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b>	14 0 60 <1 879 1252 1063 1277 3842 current 5	20 0 58 0 837 1099 961 1169 3113 history1 3	9 3 69 0 959 1209 994 1303 3425 history2 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >216	14 0 60 <1 879 1252 1063 1277 3842 <u>current</u> 5 6	20 0 58 0 837 1099 961 1169 3113 history1 3 4	9 3 69 0 959 1209 994 1303 3425 history2 4 10
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >216 >20	14 0 60 <1 879 1252 1063 1277 3842 current 5 6 8	20 0 58 0 837 1099 961 1169 3113 history1 3 4 10	9 3 69 0 959 1209 994 1303 3425 history2 4 10 39
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >216 >20 <b>limit/base</b>	14 0 60 <1 879 1252 1063 1277 3842 <u>current</u> 5 6 8	20 0 58 0 837 1099 961 1169 3113 history1 3 4 10 history1	9 3 69 0 959 1209 994 1303 3425 <b>history2</b> 4 10 39 <b>history2</b>
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >216 >216 >20 <b>limit/base</b>	14 0 60 <1 879 1252 1063 1277 3842 <u>current</u> 5 6 8 <u>current</u> 0.2	20 0 58 0 837 1099 961 1169 3113 history1 3 4 10 history1 0.1	9 3 69 0 959 1209 994 1303 3425 <b>history2</b> 4 10 39 <b>history2</b> 0.3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 20 <b>limit/base</b> >25 >216 >20 <b>limit/base</b> >3 >20	14 0 60 <1 879 1252 1063 1277 3842 <u>current</u> 5 6 8 <u>current</u> 0.2 7.2	20 0 58 0 837 1099 961 1169 3113 history1 3 4 10 history1 0.1 5.8	9 3 69 0 959 1209 994 1303 3425 history2 4 10 39 history2 0.3 7.5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >216 >216 >20 <b>limit/base</b>	14 0 60 <1 879 1252 1063 1277 3842 <u>current</u> 5 6 8 <u>current</u> 0.2	20 0 58 0 837 1099 961 1169 3113 history1 3 4 10 history1 0.1	9 3 69 0 959 1209 994 1303 3425 <b>history2</b> 4 10 39 <b>history2</b> 0.3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 20 <b>limit/base</b> >25 >216 >20 <b>limit/base</b> >3 >20	14 0 60 <1 879 1252 1063 1277 3842 <u>current</u> 5 6 8 <u>current</u> 0.2 7.2 18.6	20 0 58 0 837 1099 961 1169 3113 history1 3 4 10 history1 0.1 5.8	9 3 69 0 959 1209 994 1303 3425 history2 4 10 39 history2 0.3 7.5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 <b>imit/base</b> >216 >216 >20 <b>imit/base</b> >3 >20 >30	14 0 60 <1 879 1252 1063 1277 3842 <u>current</u> 5 6 8 8 <u>current</u> 0.2 7.2 18.6	20 0 58 0 837 1099 961 1169 3113 history1 3 4 10 history1 0.1 5.8 17.6	9 3 69 0 959 1209 994 1303 3425 <b>history2</b> 4 10 39 <b>history2</b> 0.3 7.5 19.2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25 >216 >20 <b>limit/base</b> >3 >20 >30 >30	14 0 60 <1 879 1252 1063 1277 3842 Current 5 6 8 Current 0.2 7.2 18.6	20 0 58 0 837 1099 961 1169 3113 <b>history1</b> 3 4 10 <b>history1</b> 0.1 5.8 17.6 <b>history1</b>	9 3 69 0 959 1209 994 1303 3425 history2 4 10 39 history2 0.3 7.5 19.2 history2



# **OIL ANALYSIS REPORT**





Certificate L2367

Contact/Location: Robert Witynski - INT110NEW