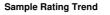


OIL ANALYSIS REPORT







DIAGNOSIS

Contamination

Fluid Condition

Wear

oil

Recommendation

VOLVO L70 624474 Component

Diesel Engine

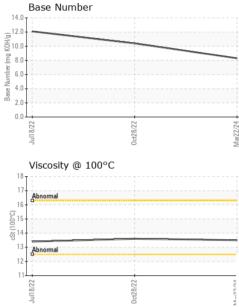
VOLVO VDS-4.5 Premium Motor Oil 15W40 (--- GAL)

SAMPLE INFORMATION ML0000914 VCP388166 VCP379152 Sample Number **Client Info** Resample at the next service interval to monitor. 28 Oct 2022 Sample Date Client Info 22 Mar 2024 18 Jul 2022 3097 Machine Age hrs Client Info 1964 1642 All component wear rates are normal. Oil Age hrs Client Info 302 0 0 Oil Changed Changed Changed **Client Info** Changed Sample Status NORMAL NORMAL NORMAL There is no indication of any contamination in the CONTAMINATION Fuel >6.0 WC Method <1.0 <1.0 <1.0 The BN result indicates that there is suitable Water WC Method >0.2 NEG NEG NEG alkalinity remaining in the oil. The condition of the oil is suitable for further service. Glycol WC Method NEG NEG NEG WEAR METALS 8 >200 6 7 Iron ppm ASTM D5185m ASTM D5185m >20 Chromium ppm <1 <1 <1 Nickel 0 ppm ASTM D5185m >5 <1 <1 Titanium ppm ASTM D5185m 0 0 0 Silver ASTM D5185m >2 0 0 0 ppm >30 5 3 2 Aluminum ppm ASTM D5185m 0 Lead ASTM D5185m >40 <1 ppm <1 ASTM D5185m >20 2 Copper ppm 1 <1 Tin ppm ASTM D5185m >20 <1 <1 <1 Vanadium ppm ASTM D5185m <1 0 0 0 0 Cadmium ASTM D5185m 0 ppm Boron mag ASTM D5185m 41 29 64 Barium ASTM D5185m 0 0 0 ppm 47 Molybdenum ASTM D5185m 52 40 ppm ASTM D5185m Manganese ppm <1 <1 <1 Magnesium ASTM D5185m 667 733 485 ppm Calcium ppm ASTM D5185m 1364 1281 1681 Phosphorus ASTM D5185m 771 707 956 ppm 891 Zinc ppm ASTM D5185m 937 1142 Sulfur ASTM D5185m 2888 2584 3287 ppm 7 6 5 Silicon ASTM D5185m >20 ppm ASTM D5185m 3 3 Sodium ppm <1 Potassium ASTM D5185m >20 1 ppm <1 1 % 0.1 0.2 0.2 Soot % *ASTM D7844 >3 Nitration Abs/cm *ASTM D7624 >20 7.8 8.8 6.2 Sulfation *ASTM D7415 >30 19.3 21.4 23.6 Abs/.1mm FLUID DEGRADATION *ASTM D7414 16.3 18.4 21.1 Oxidation Abs/.1mm >25 Base Number (BN) mg KOH/g ASTM D2896 8.3 10.4 12.1



OIL ANALYSIS REPORT

VISUAL



White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	scalar scalar	*Visual	NONE	NONE NONE	NONE NONE	NONE NONE
Precipitate Silt Debris Sand/Dirt	scalar scalar			NONE	NONE	NONE
Silt Debris Sand/Dirt	scalar	*Visual	NONE			NONL
Debris Sand/Dirt			NONE	NONE	NONE	NONE
Sand/Dirt		*Visual	NONE	NONE	NONE	NONE
	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NONE	NONE	NONE	NONE
	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	RTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445		13.5	13.6	13.4
GRAPHS						
Ferrous Alloys						
iron						
8 - nickel		<u> </u>				
E C						
4 4						
2						
2	1					
	2	And the state of t				
118/2	128/2		122/2			
	_		Ma			
	als					
copper						
8 - sessesses lead						
6						
4						
2-			-			
0						
18/22	28/22		22/24			
Jul	Oct		Mari			
Viscosity @ 100	°C			Base Number		
18 T :			14.0 T			
			12.0-			
17- Abnormal						
17- Abnormal 16-			ਤੱ 10.0 -			
Abnormal 16			HOY BU 8.0+			
Abnormal 16			+0.0 KON			
Abnormal 16 - (5,00) 15 - 13 14 - 13			3)H0,10.0 - Buy Ba.0 -			
Abnormal 16 0,001 15 14 13 Abnormal			(b)H0,0			
Abnormal 16 - (5,00) 15 - 13 14 - 13			2.0-			
Abnormal 16 0,001 15 14 13 Abnormal	0dt28/22		2.0	77/01/00	0ct28/22	
	Visc @ 100°C GRAPHS Ferrous Alloys	GRAPHS Ferrous Alloys	Visc @ 100°C cSt ASTM D445 GRAPHS Ferrous Alloys	Visc @ 100°C cSt ASTM D445 GRAPHS Ferrous Alloys	Visc @ 100°C cst ASTM D445 13.5 GRAPHS Image: Colspan="2">Image: Colspan="2">Image: Colspan="2">Image: Colspan="2">Image: Colspan="2">Image: Colspan="2">Image: Colspan="2">Image: Colspan="2">Image: Colspan="2">Image: Colspan="2" Monoferrous Metals Image: Colspan="2">Image: Colspan="2" Viscosity @ 100°C	Visc @ 100°C cSt ASTM D445 13.5 13.6 GRAPHS Ferrous Alloys