



OIL ANALYSIS REPORT

Sample Rating Trend

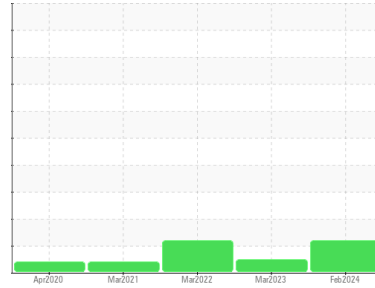
ISO



Machine Id
BL166HP00077

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 32 (--- GAL)



DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0881302	WC0780129	WC0667604
Sample Date	Client Info		27 Feb 2024	24 Mar 2023	30 Mar 2022
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			ATTENTION	NORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	3	3	3
Chromium	ppm	ASTM D5185m >10	<1	<1	0
Nickel	ppm	ASTM D5185m >10	1	0	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >10	1	0	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >75	<1	0	<1
Tin	ppm	ASTM D5185m >10	<1	0	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	<1
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	<1	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 25	2	0	0
Calcium	ppm	ASTM D5185m 200	53	52	42
Phosphorus	ppm	ASTM D5185m 300	281	366	330
Zinc	ppm	ASTM D5185m 370	426	464	398
Sulfur	ppm	ASTM D5185m 2500	1045	1179	711

CONTAMINANTS

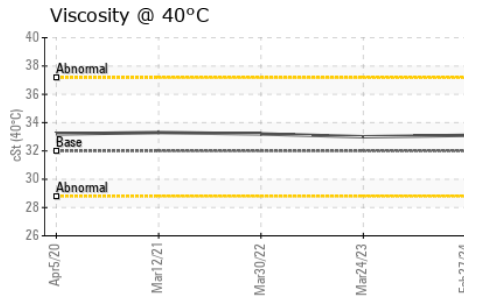
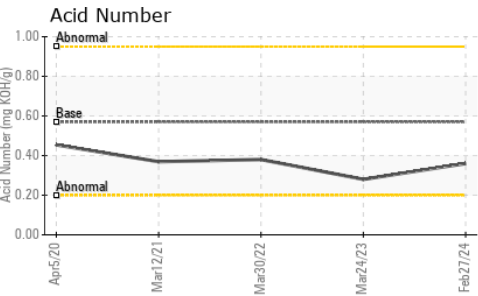
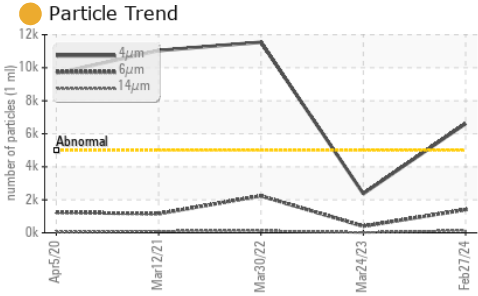
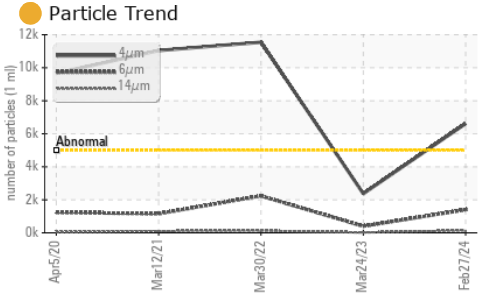
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<1	<1	<1
Sodium	ppm	ASTM D5185m	2	<1	<1
Potassium	ppm	ASTM D5185m >20	2	0	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	6617	2370	▲ 11543
Particles >6µm	ASTM D7647	>1300	1404	402	● 2237
Particles >14µm	ASTM D7647	>160	138	19	128
Particles >21µm	ASTM D7647	>40	38	4	20
Particles >38µm	ASTM D7647	>10	2	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/18/14	18/16/11	▲ 21/18/14



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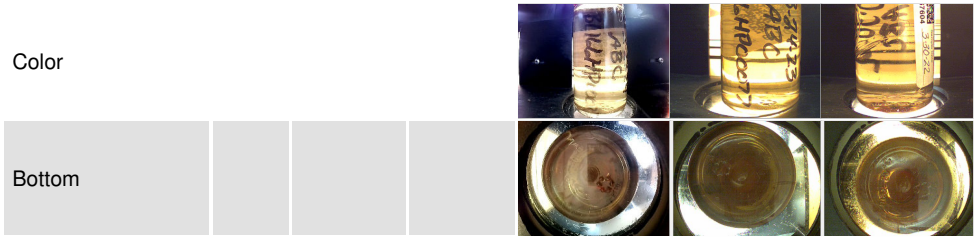


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.36	0.28	0.38

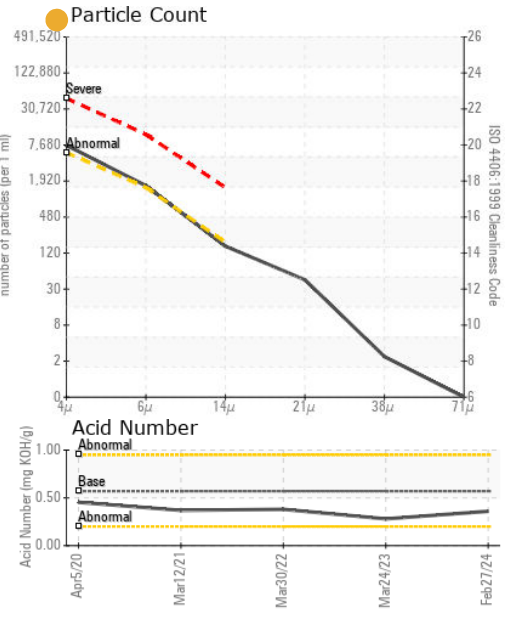
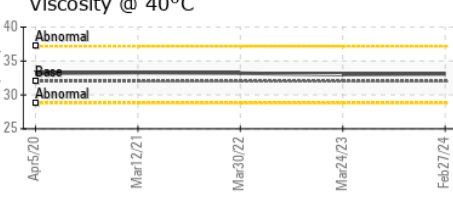
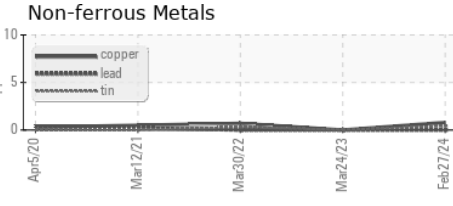
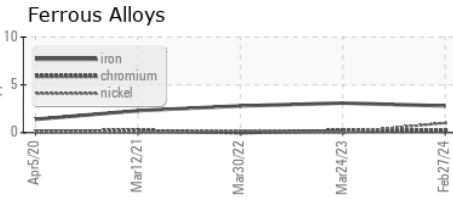
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	32	33.1	33.0	33.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0881302
Lab Number : 06131964
Unique Number : 10951429
Test Package : CONST

PALFINGER - BRANCH 400
 4151 W ST RT 18
 TIFFIN, OH
 US 44883
 Contact: ERIC HILL
 e.hill@palfinger.com
 T: (419)448-8156
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)