

OIL ANALYSIS REPORT

SAMPLE INFORMATION

Sample Number

Client Info



SWING (S/N 26711-001-1-01-13)

Refrigeration Compressor

USPI ALT-68 SC (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Rating Trend							
	Jan 2024	Mar2024					
method	limit/base	current	h				
method	IIIIIIIIIIIII	Current	- ''				

USP0008316 USP0004521

Sample Number		Client Into		USP0008316	USP0004521	
Sample Date		Client Info		24 Mar 2024	01 Jan 2024	
Machine Age	hrs	Client Info		1525	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	
Chromium	ppm	ASTM D5185m	>2	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>3	0	0	
Lead	ppm	ASTM D5185m	>2	0	0	
Copper	ppm	ASTM D5185m	>8	0	<1	
Tin	ppm	ASTM D5185m	>4	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		0	0	
Calcium	ppm	ASTM D5185m		0	0	
Phosphorus	ppm	ASTM D5185m		0	<1	
Zinc	ppm	ASTM D5185m		0	0	
Sulfur	ppm	ASTM D5185m	50	0	0	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	1	
Sodium	ppm	ASTM D5185m	00	<1	1	
Potassium	ppm	ASTM D5185m	>20	0	0	
Water	%	ASTM D6304	>0.01	0.001	0.001	
ppm Water	ppm	ASTM D6304	>100	12	12	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1190	538	
Particles >6μm		ASTM D7647	>2500	306	103	
Particles >14μm		ASTM D7647	>320	19	8	
Particles >21µm		ASTM D7647	>80	5	3	
Particles >38µm		ASTM D7647	>20	0	0	
Particles >71µm		ASTM D7647	>4	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/15/11	16/14/10	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.027	0.015	



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