

OIL ANALYSIS REPORT

Sample Rating Trend



MS-2 (S/N 26711-001-1-01-08)

Refrigeration Compressor

USPI ALT-68 SC (--- GAL)

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Jan 2024	Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0008313	USP0004523	
Sample Date		Client Info		24 Mar 2024	01 Jan 2024	
Machine Age	hrs	Client Info		2026	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed	1110	Client Info		N/A	N/A	
Sample Status		Chorte trillo		NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	
Chromium	ppm		>2	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m		0	0	
Lead	ppm	ASTM D5185m	>2	0	0	
Copper	ppm	ASTM D5185m		0	<1	
Tin		ASTM D5185m	>4	0	<1	
Vanadium	ppm	ASTM D5185m	24	0	0	
Cadmium	ppm	ASTM D5185m		0	0	
	ppm		P 20 #			
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		0	0	
Calcium	ppm	ASTM D5185m		0	1	
Phosphorus	ppm	ASTM D5185m		0	<1	
Zinc	ppm	ASTM D5185m		0	0	
Sulfur	ppm	ASTM D5185m	50	0	0	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	2	
Sodium	ppm	ASTM D5185m		<1	1	
Potassium	ppm	ASTM D5185m	>20	0	0	
Water	%	ASTM D6304	>0.01	0.001	0.001	
ppm Water	ppm	ASTM D6304	>100	12	11	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4μm		ASTM D7647	>10000	970	350	
Particles >6µm		ASTM D7647	>2500	363	51	
Particles >14µm		ASTM D7647	>320	33	5	
Particles >21μm		ASTM D7647	>80	6	1	
Particles >38µm		ASTM D7647	>20	1	0	
Particles >71μm		ASTM D7647	>4	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/16/12	16/13/10	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.028	0.014	



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