



# OIL ANALYSIS REPORT

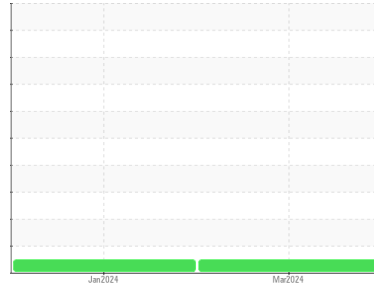
Sample Rating Trend

**NORMAL**



Machine Id  
**LS-5 (S/N 26711-001-1-01-05)**

Component  
**Refrigeration Compressor**  
Fluid  
**USPI ALT-68 SC (--- GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0008310</b>	USP0004524	---
Sample Date	Client Info		<b>24 Mar 2024</b>	01 Jan 2024	---
Machine Age	hrs	Client Info	<b>3055</b>	0	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>N/A</b>	N/A	---
Sample Status			<b>NORMAL</b>	NORMAL	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	0	---
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	<b>0</b>	0	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	0	---
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >8	<b>0</b>	<1	---
Tin	ppm	ASTM D5185m >4	<b>0</b>	<1	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m	<b>0</b>	<1	---
Calcium	ppm	ASTM D5185m	<b>0</b>	1	---
Phosphorus	ppm	ASTM D5185m	<b>0</b>	<1	---
Zinc	ppm	ASTM D5185m	<b>0</b>	0	---
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	0	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	1	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	---
Water	%	ASTM D6304 >0.01	<b>0.001</b>	0.001	---
ppm Water	ppm	ASTM D6304 >100	<b>11</b>	12	---

## FLUID CLEANLINESS

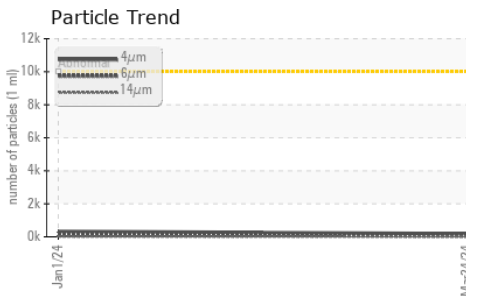
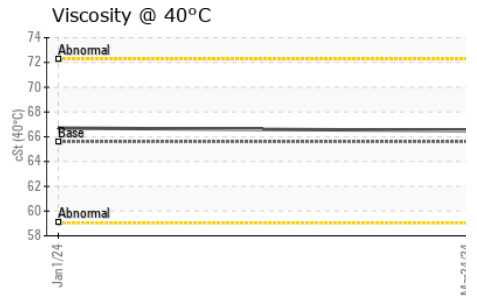
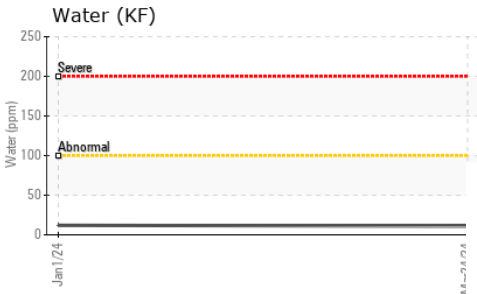
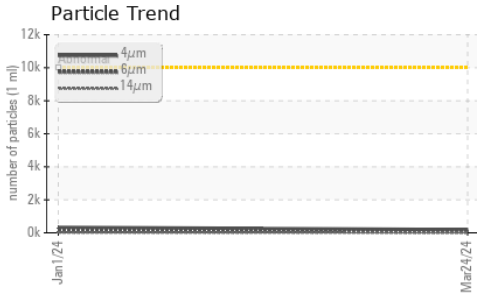
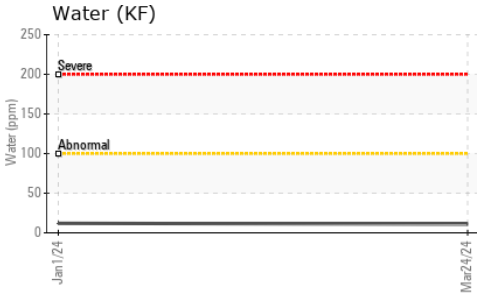
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>193</b>	338	---
Particles >6µm	ASTM D7647	>2500	<b>60</b>	95	---
Particles >14µm	ASTM D7647	>320	<b>6</b>	12	---
Particles >21µm	ASTM D7647	>80	<b>2</b>	4	---
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	---
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>15/13/10</b>	16/14/11	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.028</b>	0.014	---



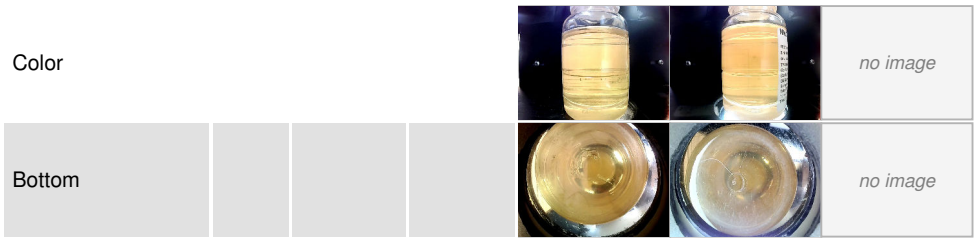
# OIL ANALYSIS REPORT



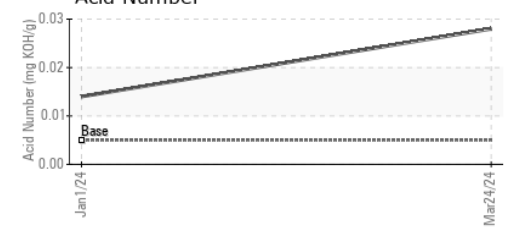
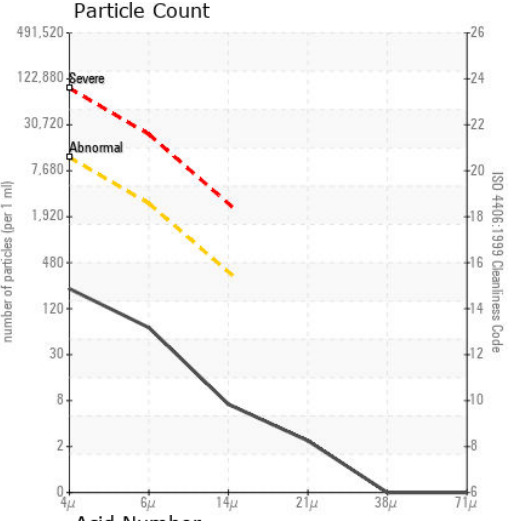
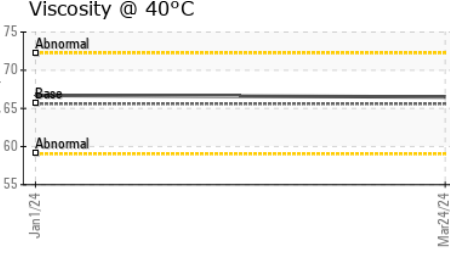
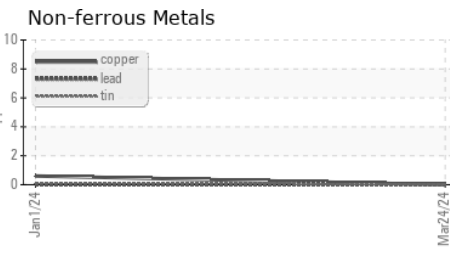
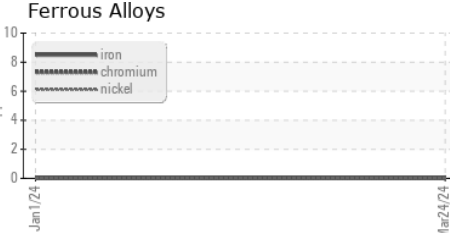
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.01	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	66.5	66.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USP0008310  
 Lab Number : 06132072  
 Unique Number : 10951537  
 Test Package : IND 2  
 Received : 28 Mar 2024  
 Tested : 29 Mar 2024  
 Diagnosed : 29 Mar 2024 - Doug Bogart

**TYSON FOODS - RINGGOLD VA**  
 1725 CANE CREEK PKWY  
 RINGGOLD, VA  
 US 24586  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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