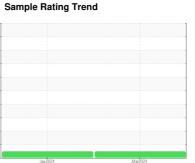


# **OIL ANALYSIS REPORT**



**NORMAL** 



# LS-2 (S/N 26711-001-1-01-02)

**Refrigeration Compressor** 

USPI ALT-68 SC (--- GAL)

## Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

## Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

## **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Jan 2024	Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0008307	USP0004527	
Sample Date		Client Info		25 Mar 2024	01 Jan 2024	
Machine Age	hrs	Client Info		1203	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	2	0	
Chromium	ppm	ASTM D5185m	>2	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>3	0	0	
Lead	ppm	ASTM D5185m	>2	0	0	
Copper	ppm	ASTM D5185m	>8	0	0	
Tin	ppm	ASTM D5185m	>4	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m		0	0	
Calcium	ppm	ASTM D5185m		<1	0	
Phosphorus	ppm	ASTM D5185m		0	0	
Zinc	ppm	ASTM D5185m		0	0	
Sulfur	ppm	ASTM D5185m	50	37	15	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	
Sodium	ppm	ASTM D5185m		<1	0	
Potassium	ppm	ASTM D5185m	>20	0	0	
Water	%	ASTM D6304	>0.01	0.001	0.001	
ppm Water	ppm	ASTM D6304	>100	12	11	
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	647	998	
Particles >6µm		ASTM D7647	>2500	117	211	
Particles >14µm		ASTM D7647	>320	12	20	
Particles >21µm		ASTM D7647	>80	2	5	
Particles >38μm		ASTM D7647	>20	0	0	
Particles >71µm		ASTM D7647	>4	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/14/11	17/15/11	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.028	0.014	



## **OIL ANALYSIS REPORT**

