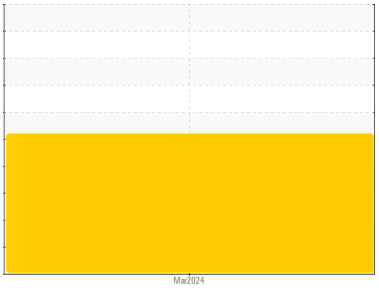
# PROBLEM SUMMARY

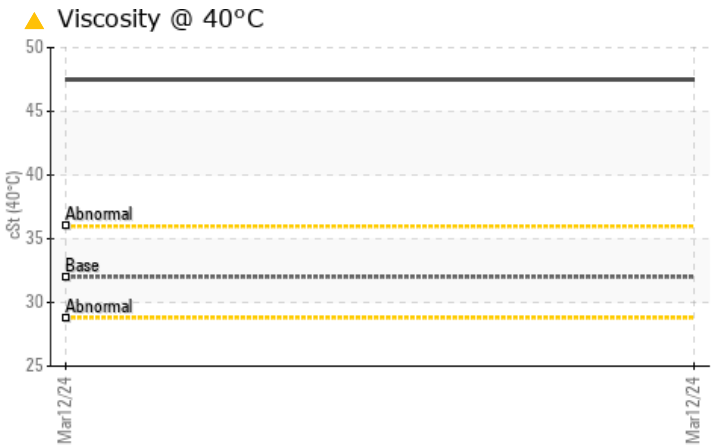
Sample Rating Trend




**WATER**

Machine Id
## PEP 3-T
Component
**Gearbox**
Fluid
**ROYAL PURPLE SYNFILM GT 32 (3 GAL)**

## COMPONENT CONDITION SUMMARY




## RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

| | | | | | | |
|---|---|---|---|---|---|---|
| Sample Status | | | | **SEVERE** | --- | --- |
| Free Water | scalar | *Visual | | ▲ **2.0** | --- | --- |
| Visc @ 40°C | cSt | ASTM D445 | 32 | ▲ **47.5** | --- | --- |

**Customer Id:** VEOSMI
**Sample No.:** RP0039438
**Lab Number:** 06132108
**Test Package:** IND 2

*To manage this report scan the QR code*

*To discuss the diagnosis or test data:*
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angela.borella@wearcheckusa.com

*To change component or sample information:*
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

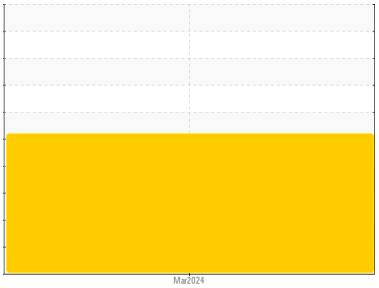
## RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---|---|---|---|---|
| Change Fluid | --- | --- | ? | We recommend that you drain the oil from the component if this has not already been done. |
| Check Water Access | --- | --- | ? | We advise that you check for the source of water entry. |

## HISTORICAL DIAGNOSIS

# OIL ANALYSIS REPORT

Sample Rating Trend




**WATER**

Machine Id
## PEP 3-T
Component
**Gearbox**
Fluid
**ROYAL PURPLE SYNFILM GT 32 (3 GAL)**

## DIAGNOSIS

**Recommendation**
We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
Excessive free water present.

**Fluid Condition**
The oil viscosity is higher than normal. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **RP0039438** | --- | --- |
| Sample Date | | Client Info | | **12 Mar 2024** | --- | --- |
| Machine Age | yrs | Client Info | | **0** | --- | --- |
| Oil Age | yrs | Client Info | | **1** | --- | --- |
| Oil Changed | | Client Info | | **N/A** | --- | --- |
| Sample Status | | | | **SEVERE** | --- | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >200 | **0** | --- | --- |
| Chromium | ppm | ASTM D5185m | >15 | **0** | --- | --- |
| Nickel | ppm | ASTM D5185m | >15 | **0** | --- | --- |
| Titanium | ppm | ASTM D5185m | | **0** | --- | --- |
| Silver | ppm | ASTM D5185m | | **0** | --- | --- |
| Aluminum | ppm | ASTM D5185m | >25 | **0** | --- | --- |
| Lead | ppm | ASTM D5185m | >100 | **0** | --- | --- |
| Copper | ppm | ASTM D5185m | >200 | **<1** | --- | --- |
| Tin | ppm | ASTM D5185m | >25 | **0** | --- | --- |
| Vanadium | ppm | ASTM D5185m | | **0** | --- | --- |
| Cadmium | ppm | ASTM D5185m | | **0** | --- | --- |

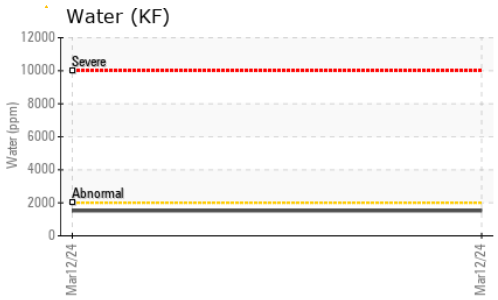
| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | --- | --- |
| Barium | ppm | ASTM D5185m | | **0** | --- | --- |
| Molybdenum | ppm | ASTM D5185m | | **0** | --- | --- |
| Manganese | ppm | ASTM D5185m | | **0** | --- | --- |
| Magnesium | ppm | ASTM D5185m | | **8** | --- | --- |
| Calcium | ppm | ASTM D5185m | | **<1** | --- | --- |
| Phosphorus | ppm | ASTM D5185m | | **3** | --- | --- |
| Zinc | ppm | ASTM D5185m | | **0** | --- | --- |

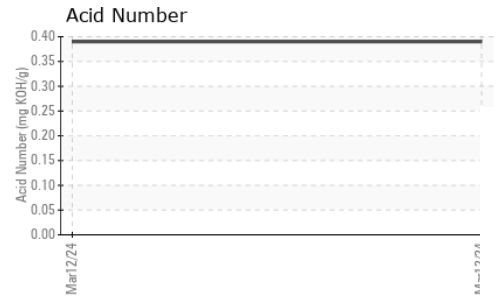
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >50 | **1** | --- | --- |
| Sodium | ppm | ASTM D5185m | | **2** | --- | --- |
| Potassium | ppm | ASTM D5185m | >20 | **0** | --- | --- |
| Water | % | ASTM D6304 | >0.2 | **0.152** | --- | --- |
| ppm Water | ppm | ASTM D6304 | >2000 | **1520** | --- | --- |

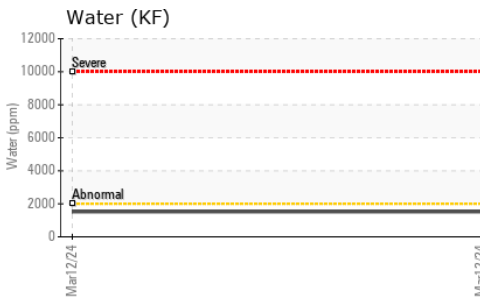
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | **0.39** | --- | --- |

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | --- | --- |
| Precipitate | scalar | *Visual | NONE | **NONE** | --- | --- |
| Silt | scalar | *Visual | NONE | **NONE** | --- | --- |
| Debris | scalar | *Visual | NONE | **NONE** | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | --- | --- |
| Appearance | scalar | *Visual | NORML | **NORML** | --- | --- |
| Odor | scalar | *Visual | NORML | **NORML** | --- | --- |
| Emulsified Water | scalar | *Visual | >0.2 | **0.2%** | --- | --- |
| Free Water | scalar | *Visual | | **2.0** | --- | --- |

# OIL ANALYSIS REPORT



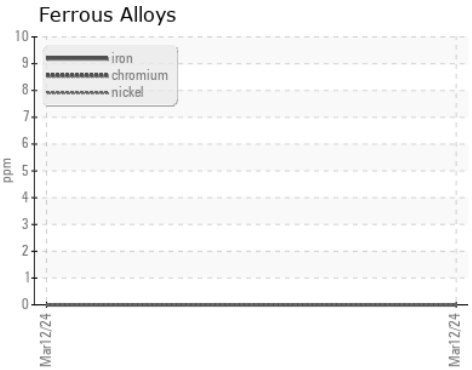



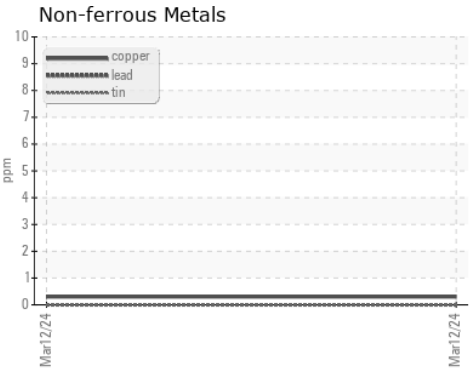



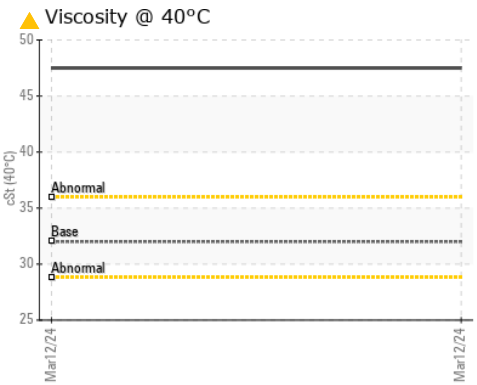

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 32 | ▲ **47.5** | --- | --- |

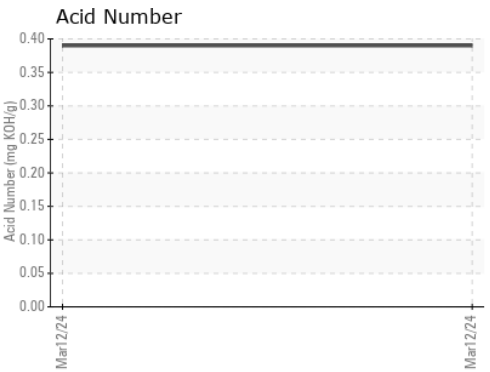
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | *no image* | *no image* |
| Bottom | | |  | *no image* | *no image* |

## GRAPHS




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : RP0039438
**Lab Number** : 06132108
**Unique Number** : 10951573
**Test Package** : IND 2

**Received** : 28 Mar 2024
**Tested** : 29 Mar 2024
**Diagnosed** : 02 Apr 2024 - Angela Borella

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

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