

OIL ANALYSIS REPORT



PEP 2-B

Gearbox Fluid ROYAL PURPLE SYNFILM GT 32 (3 GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

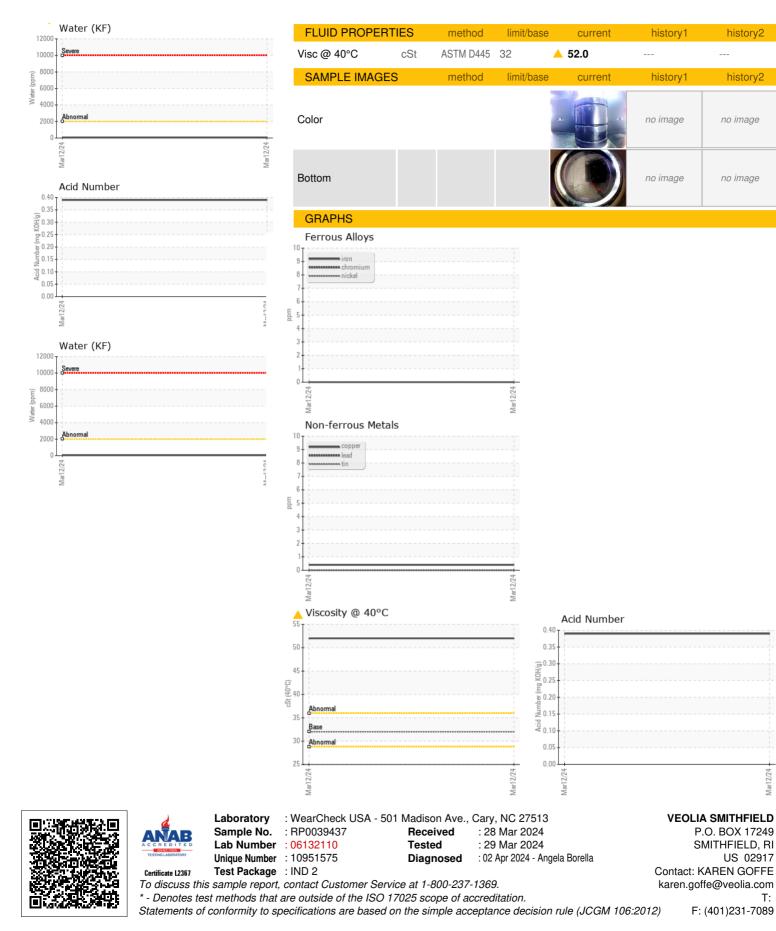
Fluid Condition

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0039437		
Sample Date		Client Info		12 Mar 2024		
Machine Age	yrs	Client Info		15		
Oil Age	yrs	Client Info		1		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	0		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES	I- I-	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		2		
Zinc	ppm	ASTM D5185m		0		
			limit/base			
		method		current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1		
Sodium	ppm	ASTM D5185m	00	1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.2	0.004		
ppm Water	ppm	ASTM D6304	>2000	48		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.39		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG	tion:-KAREN GO	PFE-= VEOSM
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Contact/Location: KAREN GOFFE - VEOSMI

Mar12/24

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