

## **OIL ANALYSIS REPORT**







Gearbox Fluid ROYAL PURPLE SYNFILM GT 32 (3 GAL)

#### DIAGNOSIS

PEP 1-B

Component

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

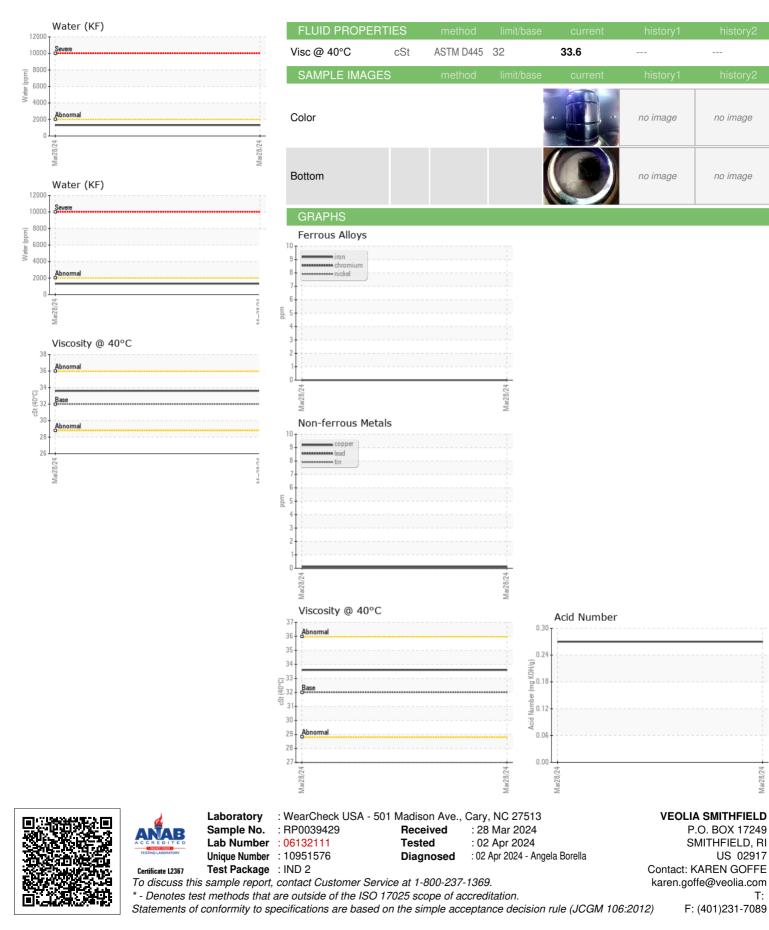
### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0039429		
Sample Date		Client Info		28 Mar 2024		
Machine Age	yrs	Client Info		15		
Oil Age	yrs	Client Info		1		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	0		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		10		
Calcium	ppm	ASTM D5185m		<1		
Phosphorus	ppm	ASTM D5185m		<1		
Zinc	ppm	ASTM D5185m		0		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	42		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.2	0.132		
ppm Water	ppm	ASTM D6304	>2000	1320		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.27		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG	tion:-KAREN GO	FFE-= VEOSMI
						Dege 1 of 0



# **OIL ANALYSIS REPORT**



Contact/Location: KAREN GOFFE - VEOSMI

T: