

# **OIL ANALYSIS REPORT**



PEP 1-T

#### Component Gearbox Fluid

## **ROYAL PURPLE SYNFILM GT 32 (9 GAL)**

## DIAGNOSIS

#### A Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0039430		
Sample Date		Client Info		12 Mar 2024		
Machine Age	yrs	Client Info		15		
Oil Age	yrs	Client Info		1		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	0		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		28		
Calcium	ppm	ASTM D5185m		<1		
Phosphorus	ppm	ASTM D5185m		<1		
Zinc	ppm	ASTM D5185m		0		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	19		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.2	0.014		
ppm Water	ppm	ASTM D6304	>2000	141		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.38		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG	tion:-KAREN GC	FFE-= VEOSMI
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Contact/Location: KAREN GOFFE - VEOSMI

Mar12/24

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