

OIL ANALYSIS REPORT

Area ULTRA FG Machine Id INGERSOLL RAND F35650U97276 - GILSTER MARY LEE - SHREDDED Component

Compressor

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

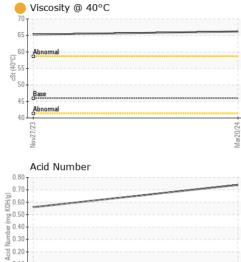
Sample Rating Trend		 VISCO	SIT
Nov2023	Mar2024		

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH0000453	UCH06031651	
Sample Date		Client Info		20 Mar 2024	27 Nov 2023	
Machine Age	hrs	Client Info		40507	39326	
Oil Age	hrs	Client Info		2849	1668	
Oil Changed		Client Info		Oil Added	Not Changd	
Sample Status				ATTENTION	ATTENTION	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	
Chromium	ppm	ASTM D5185m	>10	0	<1	
Nickel	ppm	ASTM D5185m		0	<1	
Titanium	ppm	ASTM D5185m		0	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	1	
Lead	ppm	ASTM D5185m	>25	0	<1	
Copper	ppm	ASTM D5185m	>50	1	2	
Tin	ppm	ASTM D5185m	>15	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		7	22	
Molybdenum	ppm	ASTM D5185m		0	<1	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		0	1	
Calcium	ppm	ASTM D5185m		60	55	
Phosphorus	ppm	ASTM D5185m		171	206	
Zinc	ppm	ASTM D5185m		6	17	
Sulfur	ppm	ASTM D5185m		528	474	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	
Sodium	ppm	ASTM D5185m		39	56	
Potassium	ppm	ASTM D5185m	>20	2	6	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.74	0.56	



0.10 0.00 Nov27/23

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	VISUAL		method	IIIIII/Dase	e current	TIIStory I	nistory2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
1	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
- 24 -	Appearance	scalar	*Visual	NORML	NORML	NORML	
Mar20/24	Odor	scalar	*Visual	NORML	NORML	NORML	
2	Emulsified Water						
		scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPER	TIES	method	limit/base	e current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46.0	66.2	65.26	
	SAMPLE IMAGE	S	method	limit/base	e current	history1	history2
Mar20/24 +	Color				-		no image
	Bottom						no image
	Non-ferrous Meta	als		Ma20/24			
	Nov27/23			Mar20/24			
	Viscosity @ 40°C				Acid Numb	er	
	65			d Number (mg KOH/g)	0.80		
				ά ά	0.60		
	다 60 - Abnormal 안 55 - 양 50 - P			er (mg	0.40		
	3 50 Base			mpę.	0.20		
				Acid N	u.zu		
	45 Abnormal			Д			
	40 Abnormal				0.00 Li		
	Abnormal			Mar20/24 +	Nov27/23		



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Submitted By: RACHEL VON HATTEN