## **OIL ANALYSIS REPORT**

### IR ULTRA FG **INGERSOLL RAND F37836U00356 - GILSTER MARY LEE-SHREDDED** Component

Compressor

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		NORMAL
Nov2023	Mar2024	

Sample Rating Trend



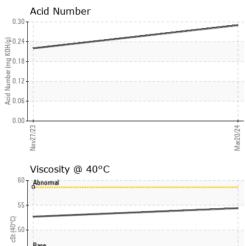
SAMPLE INFORM	/ATIO <u>N</u>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH0000452	UCH06031656	
Sample Date		Client Info		20 Mar 2024	27 Nov 2023	
Machine Age	hrs	Client Info		99518	98570	
Oil Age	hrs	Client Info		3006	2058	
Oil Changed		Client Info		Oil Added	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	
Chromium Nickel	ppm	ASTM D5185m ASTM D5185m	>10	0	<1	
	ppm			-		
Titanium Silver	ppm	ASTM D5185m ASTM D5185m		0	<1	
	ppm		. 05	0	1	
Aluminum Lead	ppm	ASTM D5185m ASTM D5185m	>25	0	<1	
	ppm	ASTM D5185m	>25	U <1	<1	
Copper Tin	ppm	ASTM D5185m	>50	<1 0	<1	
Vanadium	ppm	ASTM D5185m	>15	0	< 1	
Cadmium	ppm ppm	ASTM D5185m		0	<1	
	ррпп			-		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		2	19	
Molybdenum	ppm	ASTM D5185m		0	<1	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		0	<1	
Calcium	ppm	ASTM D5185m		46	53	
Phosphorus	ppm	ASTM D5185m		326	408	
Zinc	ppm	ASTM D5185m		1	8	
Sulfur	ppm	ASTM D5185m		667	691	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	
Sodium	ppm	ASTM D5185m		21	22	
Potassium	ppm	ASTM D5185m	>20	<1	4	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.29	0.22	



Base 45

Abnormal 40 Nov27/23

# **OIL ANALYSIS REPORT**



	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Mar20/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Wa	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46.0	54.4	52.7	
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
					A	A	
Mar20/24	Color					· · · · ·	no image
W							
	Detterre					12	
	Bottom						no image
	GRAPHS						
	Ferrous Alloys						
	8 - iron chromium						
	E 6						
	E 6 4						
				0/24			
	udd			Mar20/24			
		ls		Mar20/24			
	Non-ferrous Meta	ls		Mar2024			
	Non-ferrous Meta	s		Mar20/24			
	Non-ferrous Meta	ls		Mar20/24			
	Non-ferrous Meta	s		Mar20/24			
	Non-ferrous Meta	ls					
	Non-ferrous Meta	S		Mar20/24			
	Non-ferrous Meta	S		Mar20/24	Acid Number		
	Non-ferrous Meta	S		Mar20/24			
	Non-ferrous Meta	S		Mar20/24			
	Non-ferrous Meta	ls		Mar20/24			
	Non-ferrous Meta	S		Mar20/24			
	Non-ferrous Meta	S		Mar20/24 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	30 24 18 12 06 00		
	Non-ferrous Meta	S		Mar20/24 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	30 24 18 12 06 00		
	Non-ferrous Meta	S		Mar20.24 10 Number (mg K0H/g) 10 0 0 00 10 0 0 0 0 0 0 0 0 0 0 0 0 0	30 24 18 12 06		
Laboratory	Non-ferrous Meta Non-ferrous	1 Madisc		601022еW 60100 0.0. вышаеция воловите во воловите во воловите во воловите во воловите во во воловите во во во во во во во во во во во во во	30 24 18 12 06 00 <i>E2/LZ</i> roy	N HENRY FOST	
Sample No.	Non-ferrous Meta Non-ferrous Meta Viscosity @ 40°C Viscosity @ 40°C Citized Cit	1 Madiso Recei	ived : 28	(0) (0) (0) (0) (0) (0) (0) (0) (0) (0)	30 24 18 12 06 00 <i>E2/LZ</i> roy	N HENRY FOST 4700 LEBOUI	RGET STRE
Sample No. Lab Number	Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Viscosity @ 40°C Non-ferrous Meta Competition States of the second States	1 Madiso Recei Teste	ived : 28 ed : 29	(0) (0) (0) (0) (0) (0) (0) (0) (0) (0)	30 24 18 12 06 00 E2//2000 JOHI	N HENRY FOST 4700 LEBOUI	
Sample No.	Non-ferrous Meta Non-ferrous Meta Viscosity @ 40°C Viscosity @ 40°C Control of the second	1 Madiso Recei Teste	ived : 28 ed : 29	(0) (0) (0) (0) (0) (0) (0) (0) (0) (0)	JOH gela Borella	N HENRY FOST 4700 LEBOUI	RGET STRE NT LOUIS, N US 631
Sample No. Lab Number Unique Number Test Package scuss this sample report	Non-ferrous Meta Non-ferrous Meta Viscosity @ 40°C Viscosity @ 40°C Control of the second	1 Madisco Recei Teste Diagr	ived : 28 ed : 29 nosed : 02 800-237-1369	BUDDERW BUD	JOH gela Borella	N HENRY FOST 4700 LEBOUI SAI ontact: RACHEL rvont	RGET STRE NT LOUIS, N US 631

Submitted By: RACHEL VON HATTEN