

OIL ANALYSIS REPORT

ULTRA COOLANT **INGERSOLL RAND VFF1531U15265 - HUBBELL** Component

Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH0000485	UCH06043363	
Sample Date		Client Info		12 Mar 2024	13 Dec 2023	
Machine Age	hrs	Client Info		41643	44757	
Oil Age	hrs	Client Info		1081	4021	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	J	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	<1	0	
Tin	ppm	ASTM D5185m	>15	<1	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	
Barium	ppm	ASTM D5185m	500	841	642	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m	0	0	1	
Calcium	ppm	ASTM D5185m	0	2	2	
Phosphorus	ppm	ASTM D5185m	20	4	2	
Zinc	ppm	ASTM D5185m	0	0	8	
Sulfur	ppm	ASTM D5185m	200	366	293	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	
Sodium	ppm	ASTM D5185m		17	32	
Potassium	ppm	ASTM D5185m	>20	<1	1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.093	0.23	



OIL ANALYSIS REPORT

VISUAL



	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Vieual	NONE	NONE	NONE	
24	Appearance	scalar	*Visual	NORMI	NORMI	NORMI	
Aar12	Appearance	scalar	*\/icual			NORMI	
2	Emulaified Water	scalar	*Visual		NORME	NEC	
	Eree Water	scalar	*Vieual	>0.1	NEG	NEG	
	Tiee Water	Scalai	VISUAI		NEG	NEG	
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	49.4	51.3	52.3	
	SAMPLE IMAGES		method				history2
1224	Color				a.		no image
Ma	Bottom						no image
	GRAPHS						
	Ferrous Alloys	5		Mar12/24 Mar12/24 000 Acid Number 101 122 120 120 122 122 122 122 122 122	Acid Number		
	Dec13//			Mar12//	Dec13/.		Mar12/2
Laboratory Sample No. Lab Number Unique Number Test Package To discuss this sample report, * - Denotes test methods that a Statements of conformity to sp	: WearCheck USA - 501 : UCH0000485 : 06132122 : 10951587 : IND 2 contact Customer Servi are outside of the ISO 17 pecifications are based o	Madiso Recei Teste Diagn ce at 1-8 7025 sco n the sin	in Ave., Cary ived : 28 nosed : 02 800-237-1369 ope of accred nple accepta	, NC 27513 Mar 2024 Mar 2024 Apr 2024 - Jonat D. iitation. Ince decision	JOHN than Hester Cor <i>rule (JCGM 106</i> .	HENRY FOSTE 4700 LEBOUR SAIN ntact: RACHEL V rvonha T: (3 :2012) F: (3	R COMPANY GET STREET T LOUIS, MO US 63134 /ON HATTEN tten@jhf.com 814)593-1267 814)874-0965

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