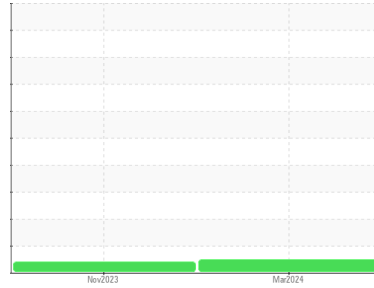




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area

## ULTRA FG

Machine Id

# INGERSOLL RAND CA2872 - BUNGE

Component

## Compressor

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH06132148</b>	UCH06031657	---
Sample Date	Client Info			<b>18 Mar 2024</b>	09 Nov 2023	---
Machine Age	hrs	Client Info		<b>45376</b>	47849	---
Oil Age	hrs	Client Info		<b>8325</b>	6802	---
Oil Changed	Client Info			<b>Changed</b>	Not Changd	---
Sample Status				<b>NORMAL</b>	ATTENTION	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	---
Nickel	ppm	ASTM D5185m		<b>0</b>	<1	---
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	1	---
Lead	ppm	ASTM D5185m	>25	<b>0</b>	<1	---
Copper	ppm	ASTM D5185m	>50	<b>0</b>	<1	---
Tin	ppm	ASTM D5185m	>15	<b>0</b>	<1	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	---

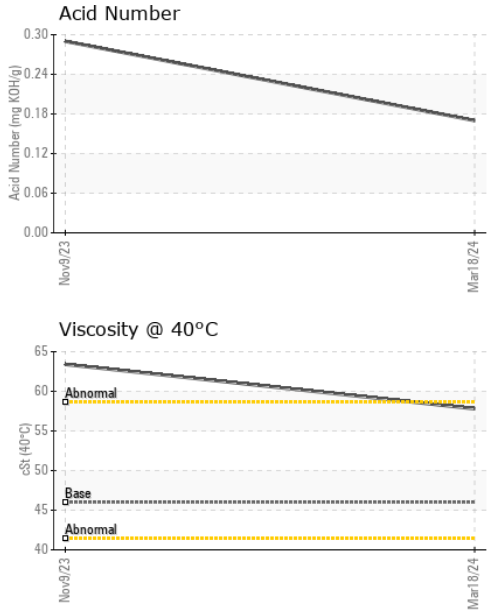
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m		<b>104</b>	13	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	2	---
Calcium	ppm	ASTM D5185m		<b>29</b>	77	---
Phosphorus	ppm	ASTM D5185m		<b>45</b>	228	---
Zinc	ppm	ASTM D5185m		<b>0</b>	2	---
Sulfur	ppm	ASTM D5185m		<b>210</b>	442	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	---
Sodium	ppm	ASTM D5185m		<b>6</b>	10	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	3	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.17</b>	0.29	---



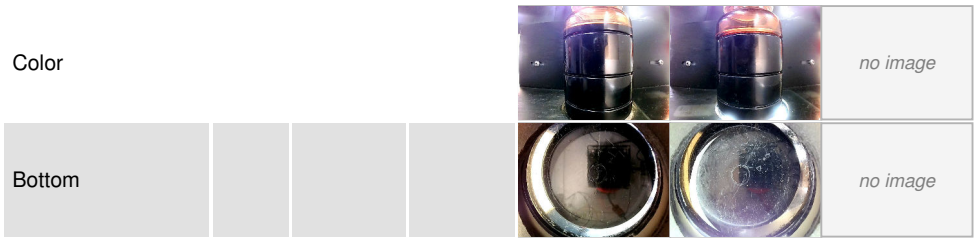
# OIL ANALYSIS REPORT



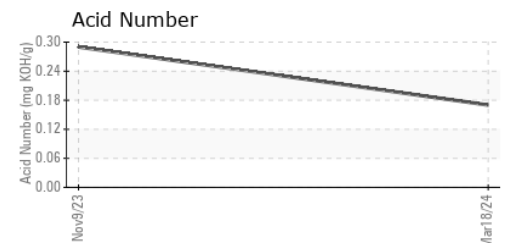
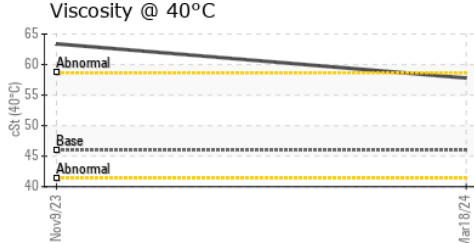
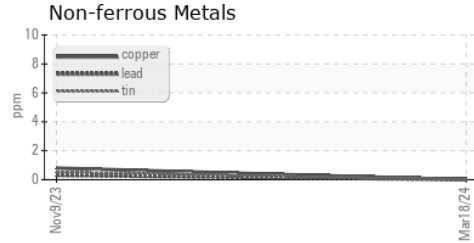
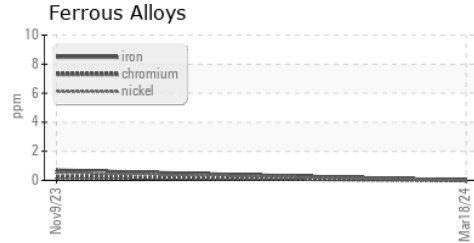
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46.0	<b>57.8</b>	63.4	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06132148      **Received** : 28 Mar 2024  
**Lab Number** : **06132148**      **Tested** : 29 Mar 2024  
**Unique Number** : 10951613      **Diagnosed** : 02 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)