

## **OIL ANALYSIS REPORT**

#### Area S-460 [8949] Machine Id KAESER 1005 - PRINT & MAILING SOLUTIONS Component

Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		I
Sep2023	Mar2024	

Sample Rating Trend



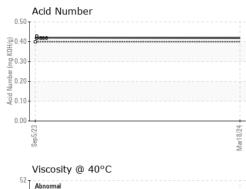
RMAL

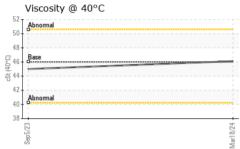
SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI06132161	UCH05950286	
Sample Date		Client Info		18 Mar 2024	05 Sep 2023	
Machine Age	hrs	Client Info		128460	124634	
Oil Age	hrs	Client Info		4096	3437	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	<1	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	<1	0	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>50	<1	2	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	88	83	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m	90	81	89	
Calcium	ppm	ASTM D5185m	2	2	0	
Phosphorus	ppm	ASTM D5185m		0	21	
Zinc	ppm	ASTM D5185m		0	0	
Sulfur	ppm	ASTM D5185m		19053	20383	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	
Sodium	ppm	ASTM D5185m		13	17	
Potassium	ppm	ASTM D5185m	>20	0	4	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.418	0.42	



# **OIL ANALYSIS REPORT**

VISUAL





****							
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	MODER	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
3/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Mar1 8/24	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
				lineit/le e e e			history O
	FLUID PROPERT		method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46	46.1	45.0	
	SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Mar18/24	Color						no image
	Bottom						no image
	2 +			Mar18/24			
	Non-ferrous Metals	5					
	Non-ferrous Metals	5		Mar18/24	Acid Number		
	Non-ferrous Metals	5		Mar18/24	Acid Number		
	Non-ferrous Metals	5		Mar18/24			
	Non-ferrous Metals	5		Mar18/24			
	Non-ferrous Metals	5		Mar18/24			
	Non-ferrous Metals	5		(0.5) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.5) (0.4) (0.4) (0.5) (0.4) (0.4) (0.5) (0.4)(	0 - Base 0 - 0		
	Non-ferrous Metals	5		Mar18/24 0.0.5 0.0 0.0 0.0 0.0 0.0	0		
	Non-ferrous Metals	5		(0.5) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.4) (0.5) (0.4) (0.4) (0.5) (0.4) (0.4) (0.5) (0.4)(	0 - Base 0 - 0		

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (630)960-3931