

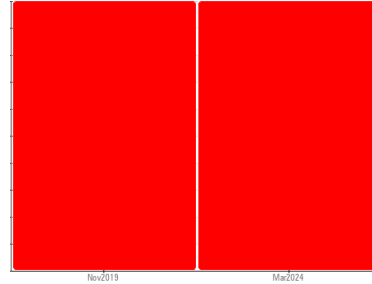
PROBLEM SUMMARY

Sample Rating Trend

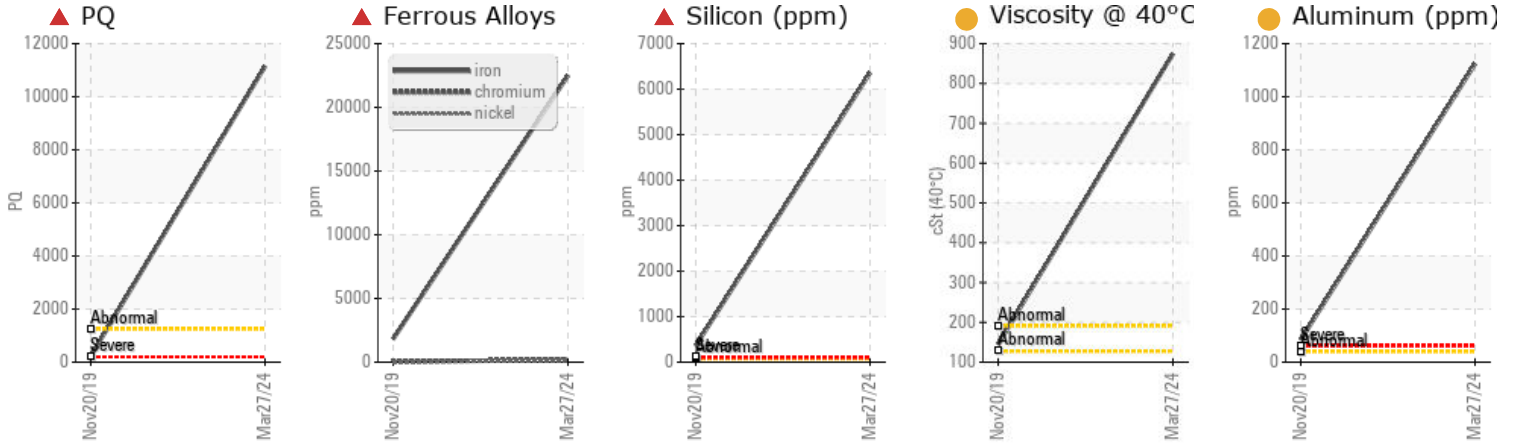
WEAR



Machine Id
JOHN DEERE 323E 1T0323EACHJ308005
Component
Left Final Drive
Fluid
JOHN DEERE GL-5 80W90 (--- GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

| Sample Status | | | | SEVERE | SEVERE | --- |
|---------------|-----|-------------|-------|----------------|--------|-----|
| PQ | | ASTM D8184 | >1250 | ▲ 11151 | 234 | --- |
| Iron | ppm | ASTM D5185m | >750 | ▲ 22503 | ▲ 1823 | --- |
| Chromium | ppm | ASTM D5185m | >9 | ▲ 197 | ▲ 25 | --- |
| Nickel | ppm | ASTM D5185m | >10 | ▲ 119 | ▲ 12 | --- |
| Silicon | ppm | ASTM D5185m | >75 | ▲ 6360 | ▲ 365 | --- |

Customer Id: JAMASH
Sample No.: JR0199612
Lab Number: 06132312
Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:
Sean Felton +1 919-379-4092
sfelton@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---------------------|--------|------|---------|---|
| Inspect Wear Source | --- | --- | ? | We advise that you inspect for the source(s) of wear. |
| Change Fluid | --- | --- | ? | We recommend that you drain the oil from the component if this has not already been done. |
| Resample | --- | --- | ? | We recommend an early resample to monitor this condition. |
| Check Dirt Access | --- | --- | ? | We advise that you check all areas where dirt can enter the system. |

HISTORICAL DIAGNOSIS

WEAR



20 Nov 2019 Diag: Don Baldrige

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The condition of the oil is acceptable for the time in service.

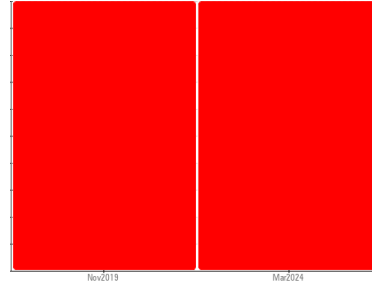
view report



OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

 Machine Id
JOHN DEERE 323E 1T0323EACHJ308005
 Component
Left Final Drive
 Fluid
JOHN DEERE GL-5 80W90 (--- GAL)

DIAGNOSIS
▲ Recommendation

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

▲ Wear

Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.

▲ Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

● Fluid Condition

The oil viscosity is higher than normal. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|----------|
| Sample Number | Client Info | | JR0199612 | JR0032910 | --- |
| Sample Date | Client Info | | 27 Mar 2024 | 20 Nov 2019 | --- |
| Machine Age | hrs | Client Info | 2586 | 885 | --- |
| Oil Age | hrs | Client Info | 0 | 0 | --- |
| Oil Changed | Client Info | | N/A | Changed | --- |
| Sample Status | | | SEVERE | SEVERE | --- |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.075 | NEG | NEG | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|------------|-------------|----------------|----------------|----------|
| PQ | ASTM D8184 | >1250 | ▲ 11151 | 234 | --- |
| Iron | ppm | ASTM D5185m | >750 | ▲ 22503 | ▲ 1823 |
| Chromium | ppm | ASTM D5185m | >9 | ▲ 197 | ▲ 25 |
| Nickel | ppm | ASTM D5185m | >10 | ▲ 119 | ▲ 12 |
| Titanium | ppm | ASTM D5185m | 100 | 8 | --- |
| Silver | ppm | ASTM D5185m | 0 | 0 | --- |
| Aluminum | ppm | ASTM D5185m | >40 | ● 1124 | ● 85 |
| Lead | ppm | ASTM D5185m | >15 | 3 | <1 |
| Copper | ppm | ASTM D5185m | >40 | 36 | 3 |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | >5 | --- | 0 |
| Vanadium | ppm | ASTM D5185m | 9 | 2 | --- |
| Cadmium | ppm | ASTM D5185m | 1 | 0 | --- |

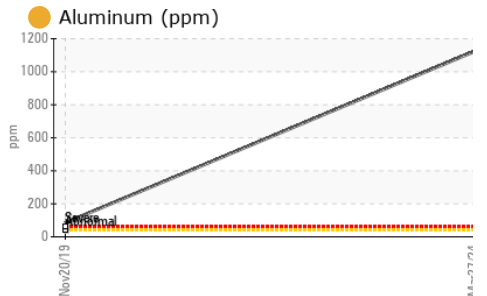
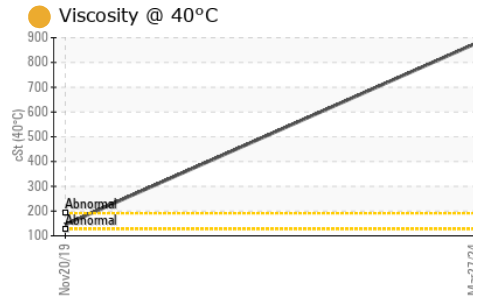
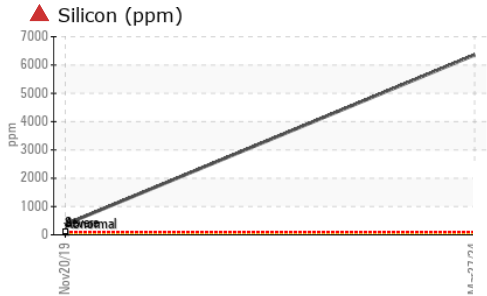
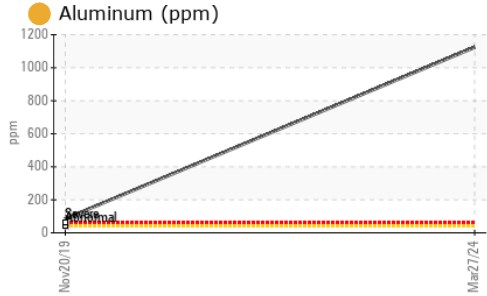
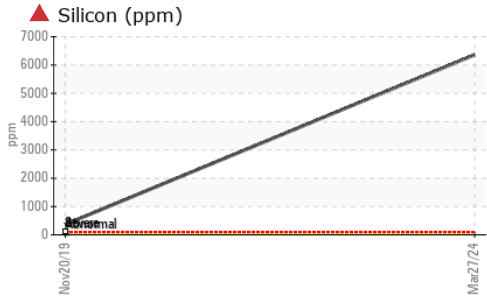
ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 82 | 43 | --- |
| Barium | ppm | ASTM D5185m | 12 | 34 | --- |
| Molybdenum | ppm | ASTM D5185m | 36 | 0 | --- |
| Manganese | ppm | ASTM D5185m | 177 | 20 | --- |
| Magnesium | ppm | ASTM D5185m | 135 | 28 | --- |
| Calcium | ppm | ASTM D5185m | 371 | 46 | --- |
| Phosphorus | ppm | ASTM D5185m | 346 | 634 | --- |
| Zinc | ppm | ASTM D5185m | 38 | 36 | --- |
| Sulfur | ppm | ASTM D5185m | 27407 | 27206 | --- |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------|---------|---------------|----------|
| Silicon | ppm | ASTM D5185m | >75 | ▲ 6360 | ▲ 365 |
| Sodium | ppm | ASTM D5185m | >51 | 116 | 22 |
| Potassium | ppm | ASTM D5185m | >20 | 257 | 27 |

OIL ANALYSIS REPORT



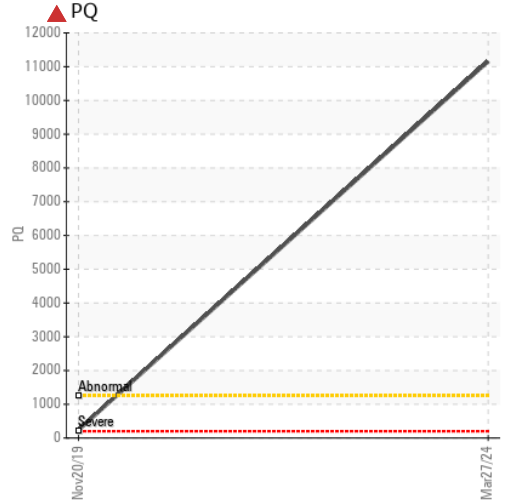
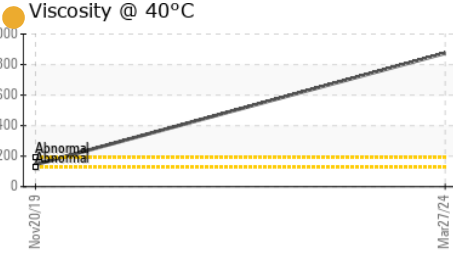
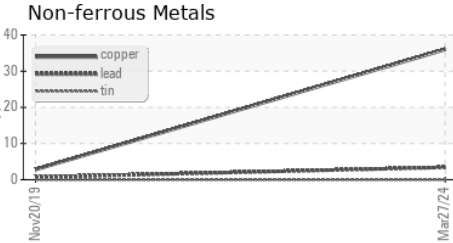
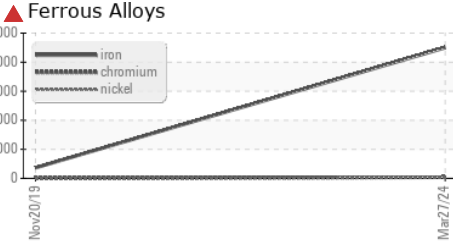
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- |
| Silt | scalar | *Visual | NONE | NONE | --- |
| Debris | scalar | *Visual | NONE | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- |
| Odor | scalar | *Visual | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.075 | NEG | --- |
| Free Water | scalar | *Visual | | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | ● 875 | 145 | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

| | | | | | | |
|--------|--|--|--|----------|----------|----------|
| Color | | | | no image | no image | no image |
| Bottom | | | | no image | no image | no image |

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0199612 **Received** : 28 Mar 2024
Lab Number : 06132312 **Tested** : 29 Mar 2024
Unique Number : 10951777 **Diagnosed** : 02 Apr 2024 - Sean Felton
Test Package : CONST (Additional Tests: PQ)

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 US 23005
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 F: (804)798-0292

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)