

COOLANT REPORT

Sample Rating Trend

NORMAL

Area OKLAHOMA/102 Machine Id 87.33 [OKLAHOMA^102] Component

Coolant

EXTENDED LIFE COOLANT (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

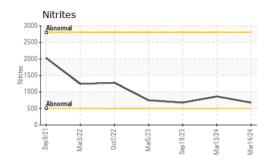
Coolant Condition

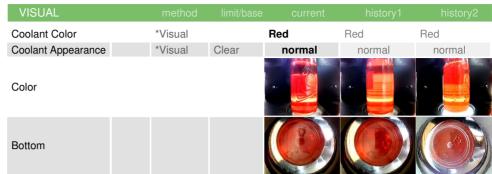
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

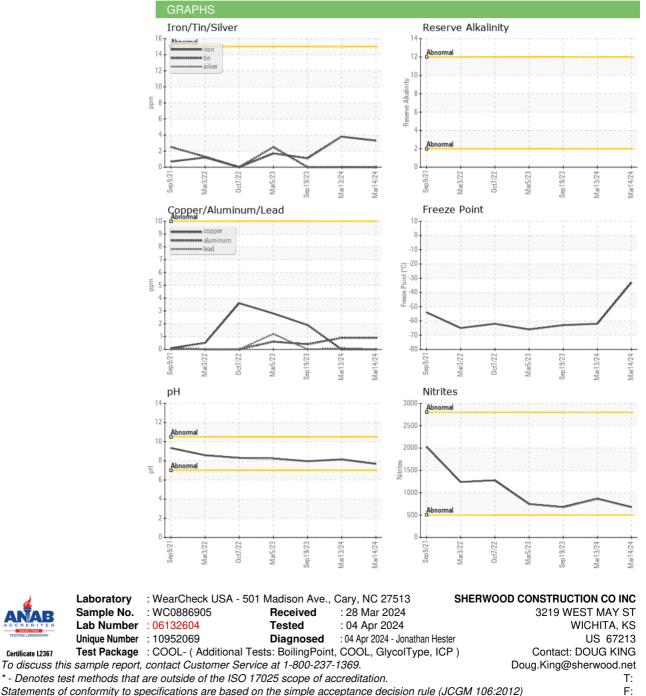
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0886905	WC0886900	WC0849000
Sample Date		Client Info		14 Mar 2024	13 Mar 2024	19 Sep 2023
Machine Age	hrs	Client Info		2770	2770	2563
Oil Age	hrs	Client Info		0	2770	1000
Oil Changed		Client Info		N/A	N/A	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.067	1.083	1.084
рН	Scale 0-14	ASTM D1287		7.68	8.15	7.96
Nitrites	ppm	AP-053:2009		676	864	676
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.8	63.1	64.9
Freezing Point	°F	ASTM D3321		-33	-62	-63
Total Dissolved Solids				300.5	417.0	396.5
Carboxylate				fail	fail	fail
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		6	58	87
Phosphorus	ppm	ASTM D6130		<1	2	0
Boron	ppm	ASTM D6130		0	99	166
Molybdenum	ppm	ASTM D6130		660	403	471
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	3	4	1
Aluminum	ppm	ASTM D6130	>10	<1	<1	<1
Copper	ppm	ASTM D6130	>10	0	0	2
Lead	ppm	ASTM D6130	>10	0	<1	0
Tin	ppm	ASTM D6130	>10	0	0	0
Zinc	ppm	ASTM D6130		0	0	3
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		21	20	7
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		4218	4172	4965
Potassium	ppm	ASTM D6130		110	783	1315
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		6	1	4
Magnesium	ppm	ASTM D6130		<1	0	2
	1.	20.00				_



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